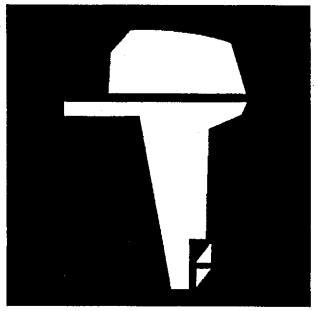
YAMAHA



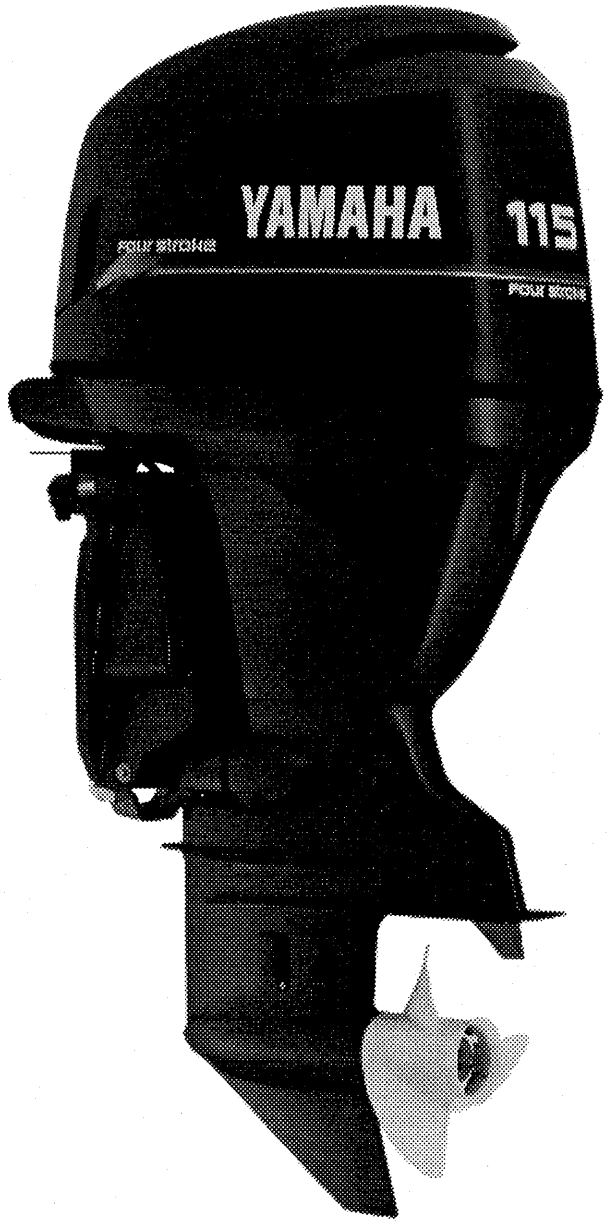
PARTS CATALOGUE
CATALOGUE DE PIECES DETACHEES

F115A'00 (68V)
FL115A'00 (68W)

YAMAHA GENUINE
Parts & Accessories

1Y68V-300F1

A1


YAMAHA
115
FOUR STROKE
FOUR STROKE

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F115A'00(68V), FL115A'00(68W)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.
2. Abbreviations
   The Following abbreviations are used in this Parts Catalogue.
   "UR" Use specified parts number.
   "UN" Use as many as needed.
   "AP" Alternate Parts
   "LM" Local Made
   (Parts need to be ordered locally)
   "O/S" Over Size
3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.
   EXAMPLE
   CARBURETOR ASSY
   .JET, PILOT
   .NOZZLE, MAIN
4. Number of component for assembly
   The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

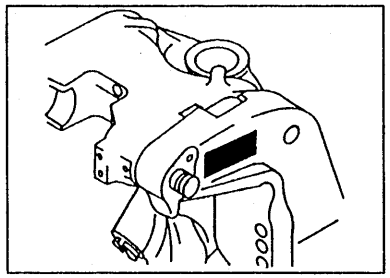
PART NO.	DESCRIPTION	E	EH	EHT			REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1					
6E0-85550-70	.ROTOR ASSY	1					
6E0-15723-00-94	..PULLY, STARTER	1					

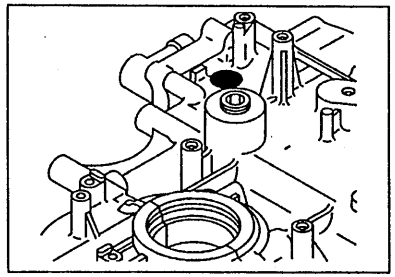
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
68V	F115AET
68W	FL115AET

6. Applicable Starting Serial No. and Color Code
   1) Engine Starting Sserial No.

F115AET L : 300101 X : 700101	FL115AET X : 800101





2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in funding parts numbers, not to be used for assembling. When assembling, pleas use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F115A'00(68V), FL115A'00(68W)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées. Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.
2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:
   "UR" Utiliser le numéro des pièces.
   "UN" Utiliser autant que nécessaire.
   "AP" Pièces de substitution
   "LM" Fabrication locale (les pièces doivent être commandées localement.)
3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.
   EXEMPLE
   ENS CARBURATEUR
   .GICLEUR, ralenti
   .PUITS D'AIGUILLE
4. Nombre de pièces composant un ensemble
   Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces.

EXEMPLE

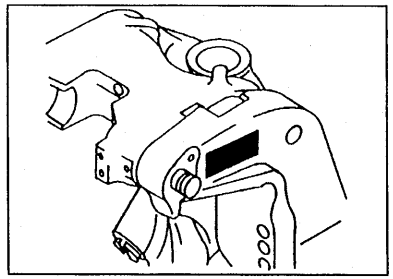
NO. PIECES	DESCRIPTION	E	EH	EHT			REMARQUES
6E0-85500-70	MAGNETO C.D.I. CPLT	1					
6E0-85550-70	.ROTOR CPLT	1					
6E0-15723-00-94	..POULIE DE DEMARREUR	1					

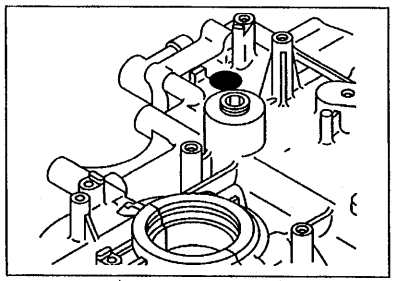
5. Indiquation concernant la quantided

Indiquation concernant la quantided	Applications modèle
68V	F115AET
68W	FL115AET

6. Applications No de série et code couleur correspondants
   1) No. de série du moteur

F115AET L : 300101 X : 700101	FL115AET X : 800101





2) Code couleur

Code couleur	Nom de couleur	Abréviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.
8. L'astérisque (*) placé devant un numéro de référence. indique des éléments qui ont été modifiés après la première édition.

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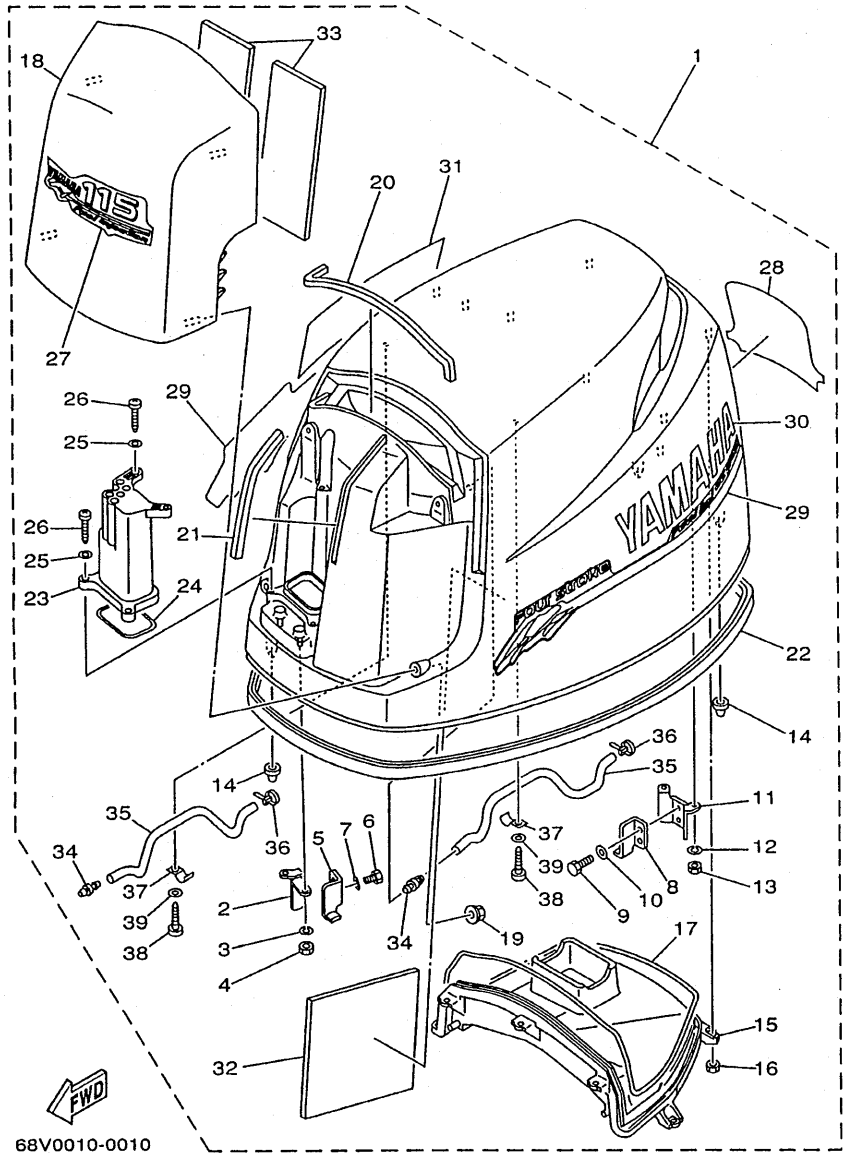


FIG. 1 TOP COWLING — CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	68V-42610-00-8D	TOP COWLING ASSY CAPOT (ENS.)	1	1	
2	68V-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	
3	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	2	2	
4	95380-06600	.NUT, HEXAGON .ECROU	2	2	
5	68V-42651-00	.HOOK .CROCHET	1	1	
6	97095-06012	.BOLT .BOULON	2	2	
7	92995-06600	.WASHER .RONDELLE	2	2	
8	68V-42652-00	.HOOK .CROCHET	1	1	
9	97095-06012	.BOLT .BOULON	2	2	
10	92995-06600	.WASHER .RONDELLE	2	2	
11	67F-42649-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	
12	92990-06100	.WASHER, SPRING .RONDELLE, GROWER	2	2	
13	95380-06600	.NUT, HEXAGON .ECROU	2	2	
14	67F-42662-00	.DAMPER .AMORTISSEUR	3	3	
15	68V-42613-00	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	
16	95380-06600	.NUT, HEXAGON .ECROU	7	7	
17	68V-42629-00	.SEAL .JOINT	1	1	
18	68V-42612-00-8D	.AIR DUCT, TOP COWLING .FLASQUE, PLATEAU D'AVANCE	1	1	
19	90179-06M28	.NUT .ECROU	4	4	
20	68V-42628-00	.SEAL .JOINT	1	1	
21	68V-42718-00	.RUBBER, SEAL 3 .JOINT	1	1	
22	68V-42615-00	.SEAL .JOINT	1	1	
23	68V-42632-00	.WINDOW .FENETRE	1	1	
24	68V-42634-00	.SEAL, WINDOW .JOINT	1	1	
25	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	4	4	
26	97780-50620	.SCREW, TAPPING .VIS, TETE FRAISEE	4	4	
27	68V-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	

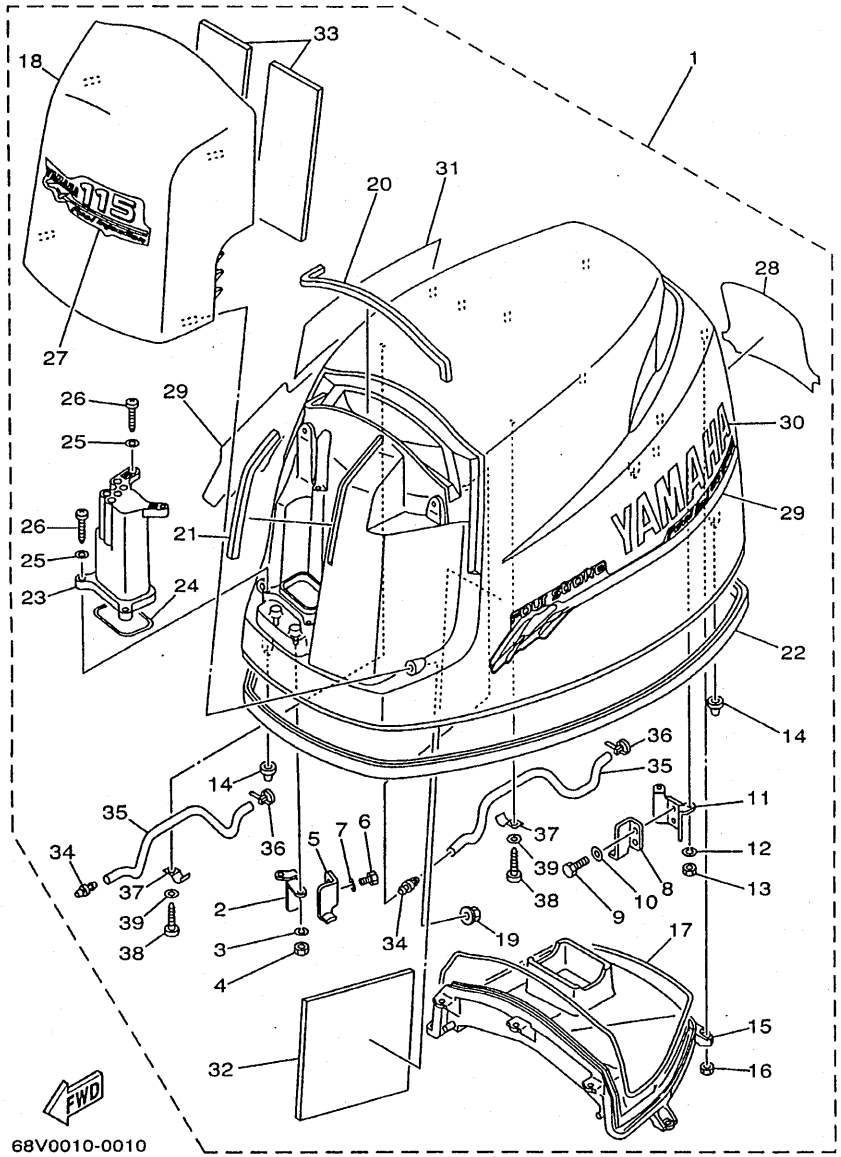


FIG. 1 TOP COWLING — CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	68V-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1				
29	68V-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	1				
30	68V-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1	1				
31	68V-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1	1				
32	68V-42617-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	1	1				
33	68V-42619-00	.DAMPER, FORM .BOURRELET, CAOUTCHOUC	2	2				
34	6H3-44391-01	.NIPPLE, HOSE .RACCORD D'ESSENCE	2	2				
35	90445-10M18	.HOSE .DURITE	2	2				
36	90465-11M10	.CLAMP .BRIDE	2	2				
37	90465-08M63	.CLAMP .BRIDE	2	2				
38	97780-50620	.SCREW, TAPPING .VIS, TETE FRAISEE	2	2				
39	92990-05200	.WASHER, PLAIN .RONDELLE, PLATE	2	2				

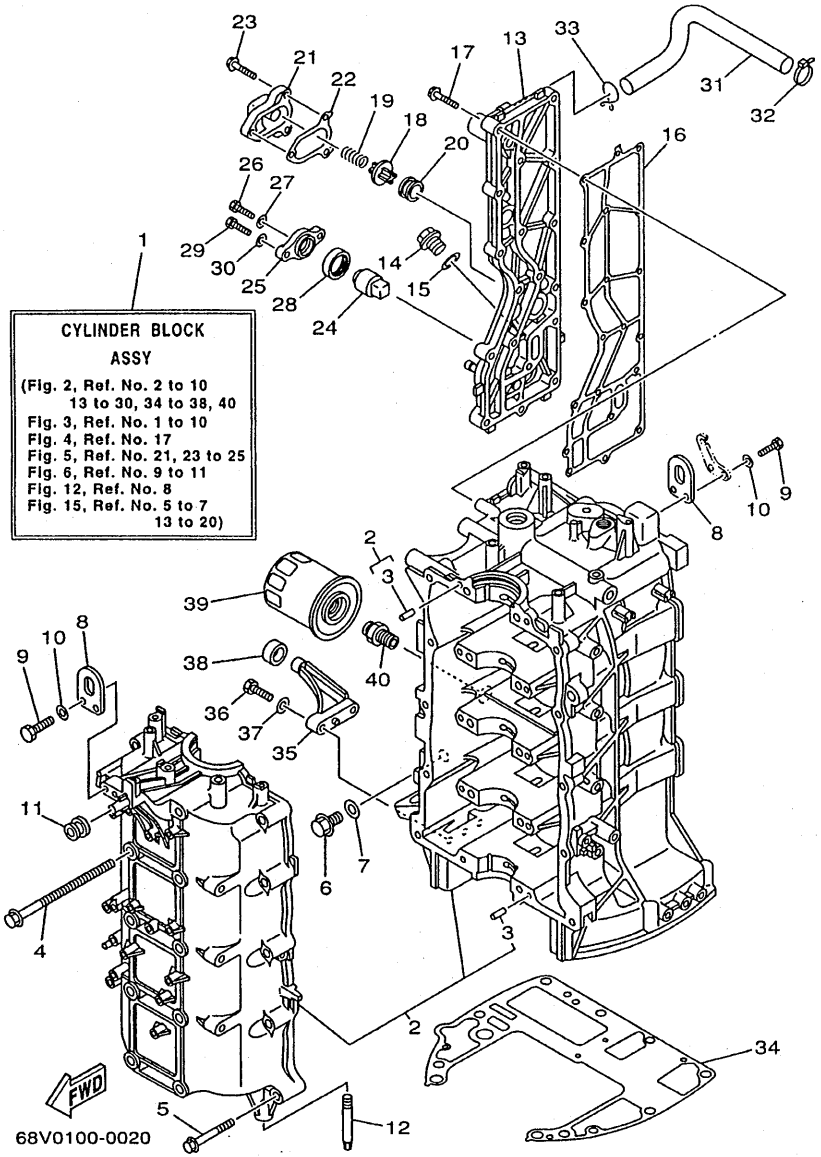

CYLINDER BLOCK ASSY
(Fig. 2, Ref. No. 2 to 10
13 to 30, 34 to 38, 40
Fig. 3, Ref. No. 1 to 10
Fig. 4, Ref. No. 17
Fig. 5, Ref. No. 21, 23 to 25
Fig. 6, Ref. No. 9 to 11
Fig. 12, Ref. No. 8
Fig. 15, Ref. No. 5 to 7
13 to 20)
FWD
68V0100-0020

FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-W009B-00-1S	CYLINDER BLOCK ASSY CYLINDRE GROUPE (ENS.)	1	1				
2	68V-15100-00-1S	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1				
3	93606-12019	.PIN, DOWEL .GOUJON	10	10				
4	90119-10M88	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10				
5	90119-08M66	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	10				
6	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1				
7	90430-14115	GASKET JOINT	1	1				
8	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2	2				
9	97095-06020	BOLT BOULON	4	4				
10	92995-06600	WASHER RONDELLE	4	4				
11	90480-12072	GROMMET PASSE-FIL	1	1				
12	67F-15142-00	GUIDE 1 GUIDE 1	2	2				
13	68V-41113-00-1S	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1				
14	90340-18M09	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1				
15	90430-18130	GASKET JOINT	1	1				
16	67F-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1				
17	90119-06MA4	BOLT, WITH WASHER BOULON, AVEC RONDELLE	18	18				
18	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	1				
19	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1				
20	90480-20M05	GROMMET PASSE-FIL	1	1				
21	67F-1246A-00-1S	COVER 1 COUVERCLE 1	1	1				
22	67F-12435-A0	GASKET JOINT	1	1				
23	90119-06MA2	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	3				
24	67F-11325-00	ANODE ANODE	1	1				
25	67F-11327-00-94	COVER, ANODE COUVERCLE	1	1				
26	97075-06020	BOLT BOULON	1	1				
27	92995-06600	WASHER RONDELLE	1	1				

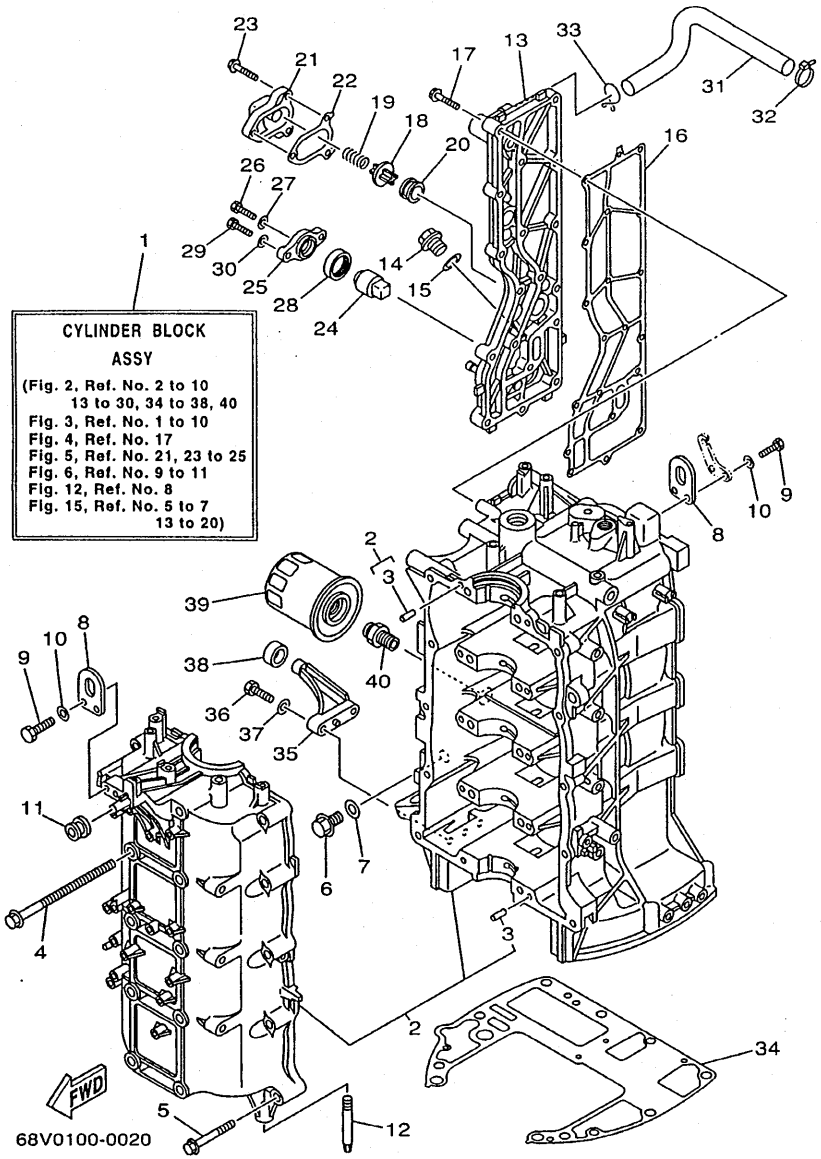
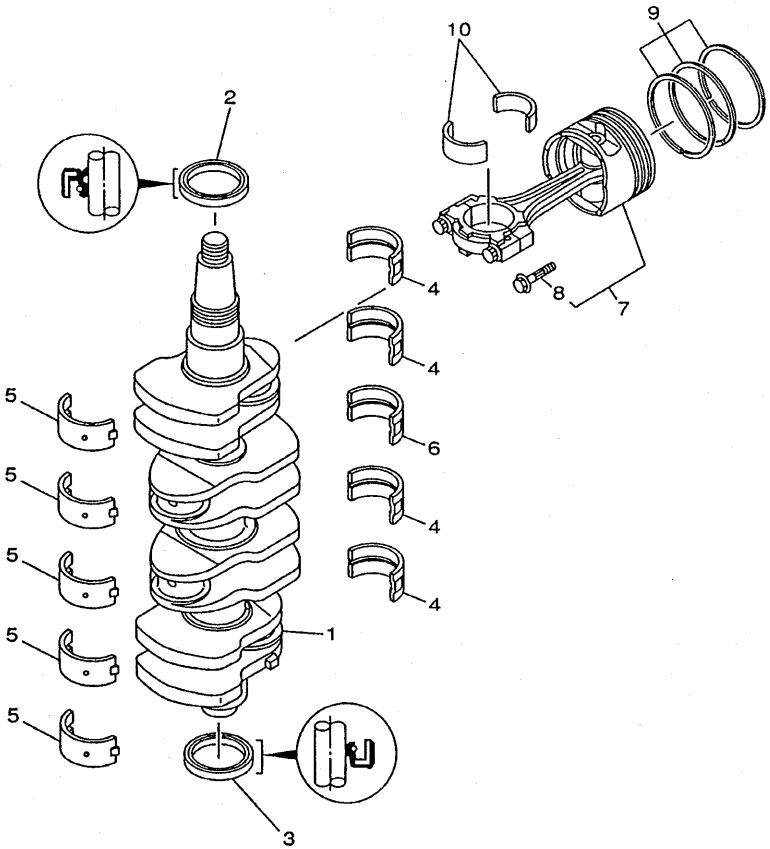

CYLINDER BLOCK
ASSY
(Fig. 2, Ref. No. 2 to 10
13 to 30, 34 to 38, 40
Fig. 3, Ref. No. 1 to 10
Fig. 4, Ref. No. 17
Fig. 5, Ref. No. 21, 23 to 25
Fig. 6, Ref. No. 9 to 11
Fig. 12, Ref. No. 8
Fig. 15, Ref. No. 5 to 7
13 to 20)
FWD
68V0100-0020

FIG. 2 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	67F-11328-00	GROMMET, ANODE PASSE-FIL	1	1				•
29	97075-08025	BOLT BOULON	2	2				
30	92995-08600	WASHER RONDELLE	2	2				
31	67F-1243A-00	HOSE 1 DURITE 1	1	1				
32	90465-11M10	CLAMP BRIDE	1	1				
33	90467-20M15	CLIP JONC	1	1				
34	67F-11351-01	GASKET, CYLINDER JOINT, D'EMBASE	1	1				
35	67F-42761-00-94	STOPPER PLAQUETTE	2	2				
36	97095-06025	BOLT BOULON	4	4				
37	92995-06600	WASHER RONDELLE	4	4				
38	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2				
39	5GH-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	1				
40	90401-20145	BOLT, UNION BOULON, RACCORD	1	1				



68V0010-0030

FIG. 3 CRANKSHAFT. PISTON VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	1				
2	93102-48M60	OIL SEAL JOINT SPY	1	1				
3	93101-48M68	OIL SEAL JOINT SPY	1	1				
4	67F-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	4				UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	4				UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	4	4				UR RED
5	67F-11417-00	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN	5	5				UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN	5	5				UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN	5	5				UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2 COUSSINET DE VILEBREQUIN	5	5				UR RED
6	67F-11418-00	PLANE BEARING, CRANKSHAFT 3 COUSSINET, VILEBREQUIN 3	1	1				UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3 COUSSINET, VILEBREQUIN 3	1	1				UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3 COUSSINET, VILEBREQUIN 3	1	1				UR RED
7	68V-W1164-00	PISTON/CONNECTING ROD ASSY (STD) PISTON/BIELLE COMPLETTE (STD)	4	4				
	68V-W1164-10	PISTON/CON-ROD ASSY (0.25MM OS) PISTON/BIELLE COMPLETTE (0.25MM O/S)	4	4				AP
8	K1C-A3275-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	2				
9	67F-11603-01	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	4	4				
	67F-11604-01	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	4	4				AP
10	68V-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8				UR YELLOW
	68V-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8				UR GREEN
	68V-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8				UR BLUE
	68V-11656-30	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	8				UR RED

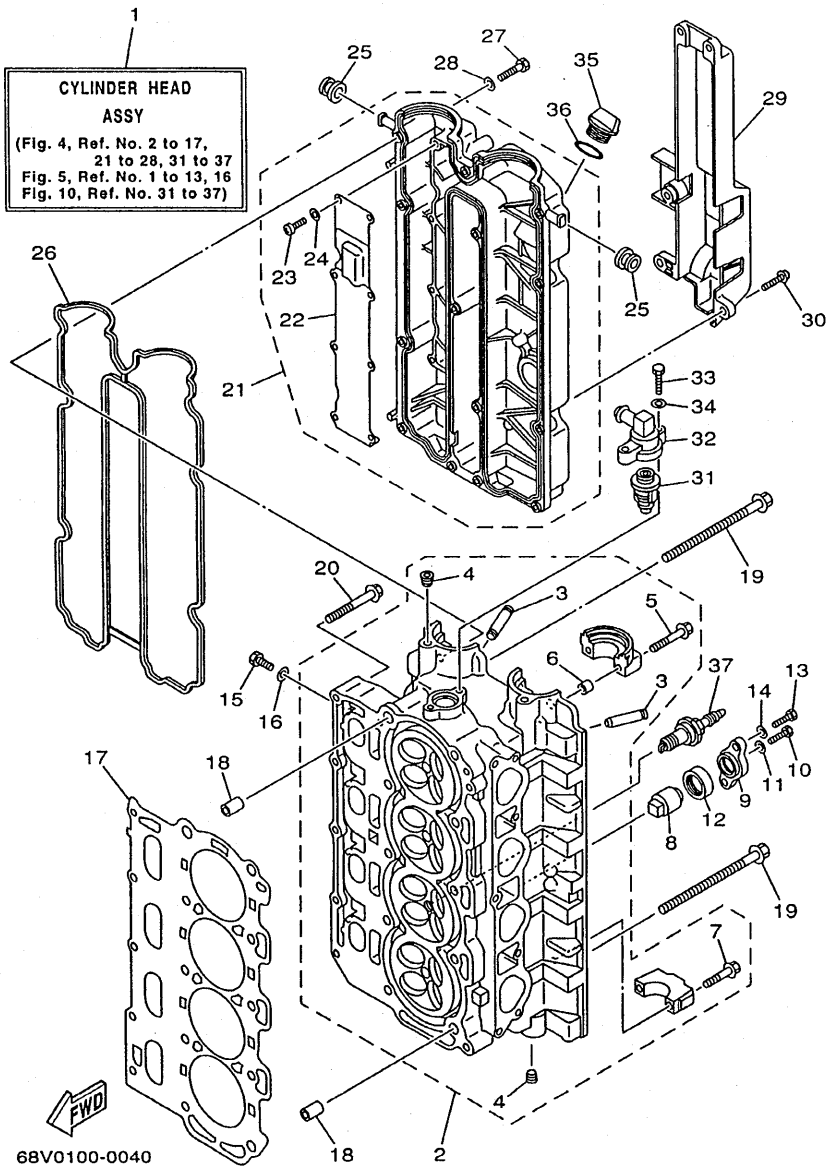


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	68V-W009A-00-1S	CYLINDER HEAD ASSY CULASSE (ENS.)	1	1	
2	68V-11110-00-94	CYLINDER HEAD ASSY JEU DE CULASSE	1	1	
3	67F-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	16	16	
4	90344-51019	.PLUG, TAPER SCREW .PLOT, FILETE CONIQUE	4	4	
5	90119-07235	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4	
6	91809-08006	.PIN, DOWEL .GOUJON, D'ASSEMBLAGE	4	4	
7	90119-07234	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	16	16	
8	67F-11325-00	ANODE ANODE	2	2	
9	67F-11327-00-94	COVER, ANODE COUVERCLE	2	2	
10	97075-06020	BOLT BOULON	2	2	
11	92995-06600	WASHER RONDELLE	2	2	
12	67F-11328-00	GROMMET, ANODE PASSE-FIL	2	2	
13	97075-08025	BOLT BOULON	4	4	
14	92995-08600	WASHER RONDELLE	4	4	
15	97095-08014	BOLT BOULON	4	4	
16	90430-08143	GASKET JOINT	4	4	
17	67F-11181-01	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	1	
18	90387-10M08	COLLAR COLLERETTE	2	2	
19	90105-10M89	BOLT, WASHER BASED BOULON, AVEC RONDELLE	10	10	
20	90119-08M91	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5	
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	
22	67F-11168-00	.COVER, BREATHER .COUVERCLE, RENIFLARD	1	1	
23	98507-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	8	8	
24	92907-04600	.WASHER .RONDELLE	8	8	
25	90480-12072	GROMMET PASSE-FIL	2	2	
26	67F-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	1	
27	97095-06030	BOLT BOULON	14	14	

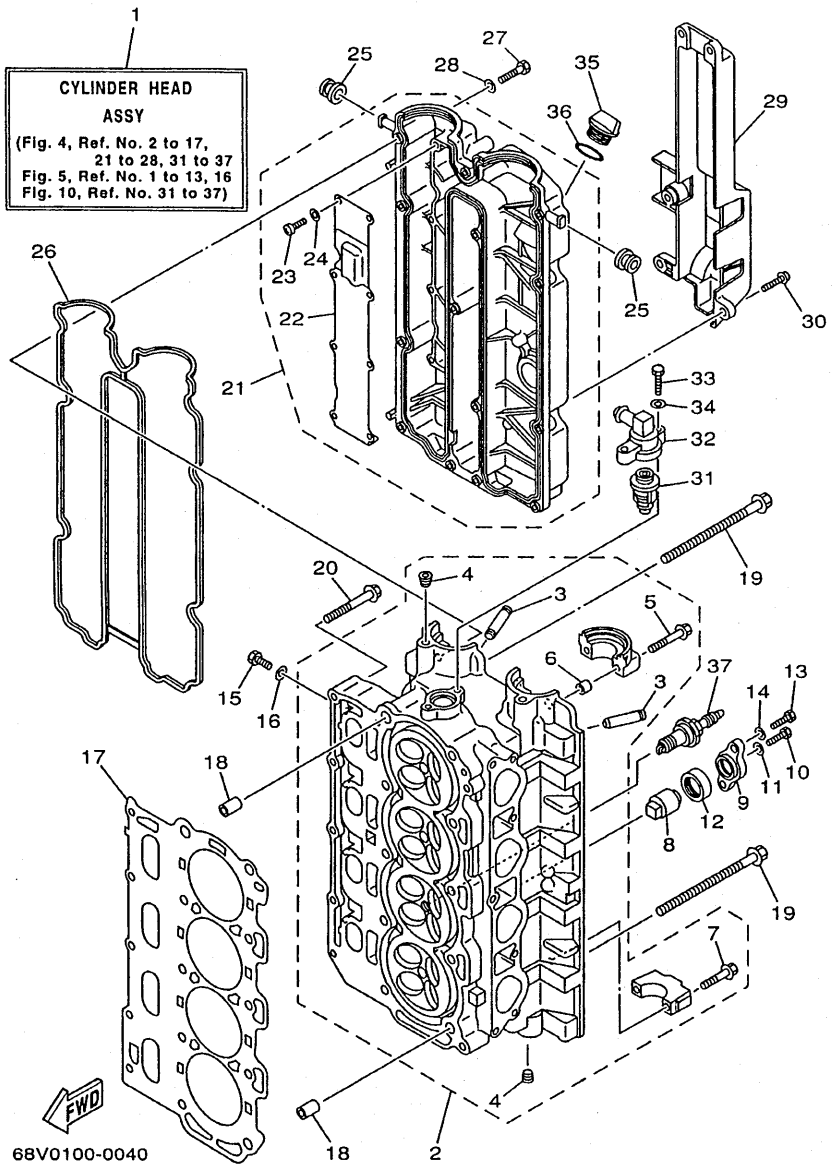


FIG. 4 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
28	92995-06600	WASHER RONDELLE	14	14	
29	67F-11192-00	COVER, CYLINDER HEAD 2 COUVERCLE, CULASSE 2	1	1	
30	90159-06M29	SCREW, WITH WASHER VIS, AVEC RONDELLE	5	5	
31	68V-12411-00	THERMOSTAT THERMOSTAT	1	1	
32	68V-12413-00-1S	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	1	
33	97095-06025	BOLT BOULON	2	2	
34	92995-06600	WASHER RONDELLE	2	2	
35	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	1	
36	93210-24M79	O-RING JOINT TORIQUE	1	1	
37	94702-00400	PLUG, SPARK (NGK LFR6A-11) BOUGIE D'ALLUMAGE (NGK LFR6A-11)	4	4	

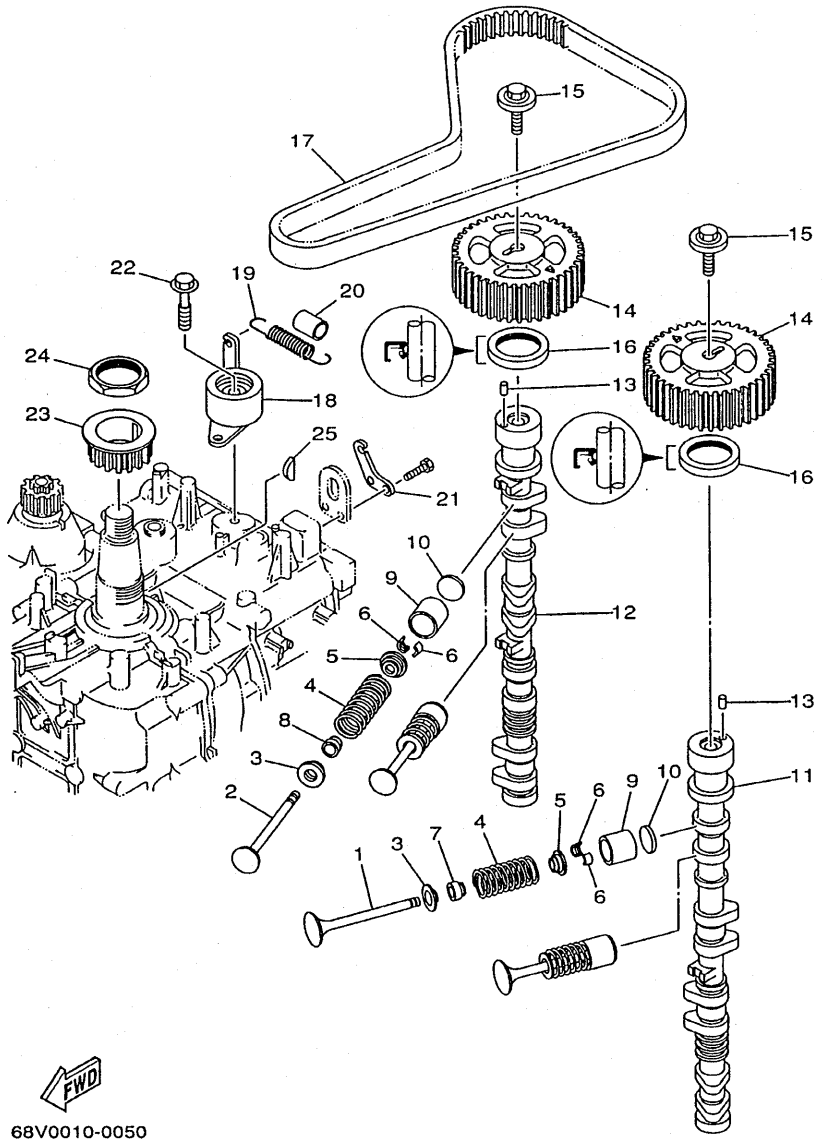


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FIG. 5 VALVE SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	8	8				
2	68V-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	8	8				
3	67F-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	16	16				
4	67F-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	16	16				
5	67F-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	16	16				
6	67F-12118-00	COTTER, VALVE FRAISE, SOUPAPE	32	32				
7	K0A-A3721-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8	8				
8	K0A-A3722-00	SEAL, VALVE STEM 2 JOINT, QUEUE DE SOUPAPE 2	8	8				
9	67F-12153-00	LIFTER, VALVE LEVE-SOUPAPE	16	16				
10	67F-12168-00	PAD, ADJUSTING (2.000) PASTILLE, DE REGLAGE (2.000)	16	16				UR
	67F-12168-10	PAD, ADJUSTING (2.025) PASTILLE, DE REGLAGE (2.025)	16	16				UR
	67F-12168-20	PAD, ADJUSTING (2.050) PASTILLE, DE REGLAGE (2.050)	16	16				UR
	67F-12168-30	PAD, ADJUSTING (2.075) PASTILLE, DE REGLAGE (2.075)	16	16				UR
	67F-12168-40	PAD, ADJUSTING (2.100) PASTILLE, DE REGLAGE (2.100)	16	16				UR
	67F-12168-50	PAD, ADJUSTING (2.125) PASTILLE, DE REGLAGE (2.125)	16	16				UR
	67F-12168-60	PAD, ADJUSTING (2.150) PASTILLE, DE REGLAGE (2.150)	16	16				UR
	67F-12168-70	PAD, ADJUSTING (2.175) PASTILLE, DE REGLAGE (2.175)	16	16				UR
	67F-12168-80	PAD, ADJUSTING (2.200) PASTILLE, DE REGLAGE (2.200)	16	16				UR
	67F-12168-A0	PAD, ADJUSTING (2.225) PASTILLE, DE REGLAGE (2.225)	16	16				UR
	67F-12168-B0	PAD, ADJUSTING (2.250) PASTILLE, DE REGLAGE (2.250)	16	16				UR
	67F-12168-C0	PAD, ADJUSTING (2.275) PASTILLE, DE REGLAGE (2.275)	16	16				UR
	67F-12168-D0	PAD, ADJUSTING (2.300) PASTILLE, DE REGLAGE (2.300)	16	16				UR
	67F-12168-E0	PAD, ADJUSTING (2.325) PASTILLE, DE REGLAGE (2.325)	16	16				UR
	67F-12168-F0	PAD, ADJUSTING (2.350) PASTILLE, DE REGLAGE (2.350)	16	16				UR
	67F-12168-G0	PAD, ADJUSTING (2.375) PASTILLE, DE REGLAGE (2.375)	16	16				UR
	67F-12168-H0	PAD, ADJUSTING (2.400) PASTILLE, DE REGLAGE (2.400)	16	16				UR
	67F-12168-J0	PAD, ADJUSTING (2.425) PASTILLE, DE REGLAGE (2.425)	16	16				UR

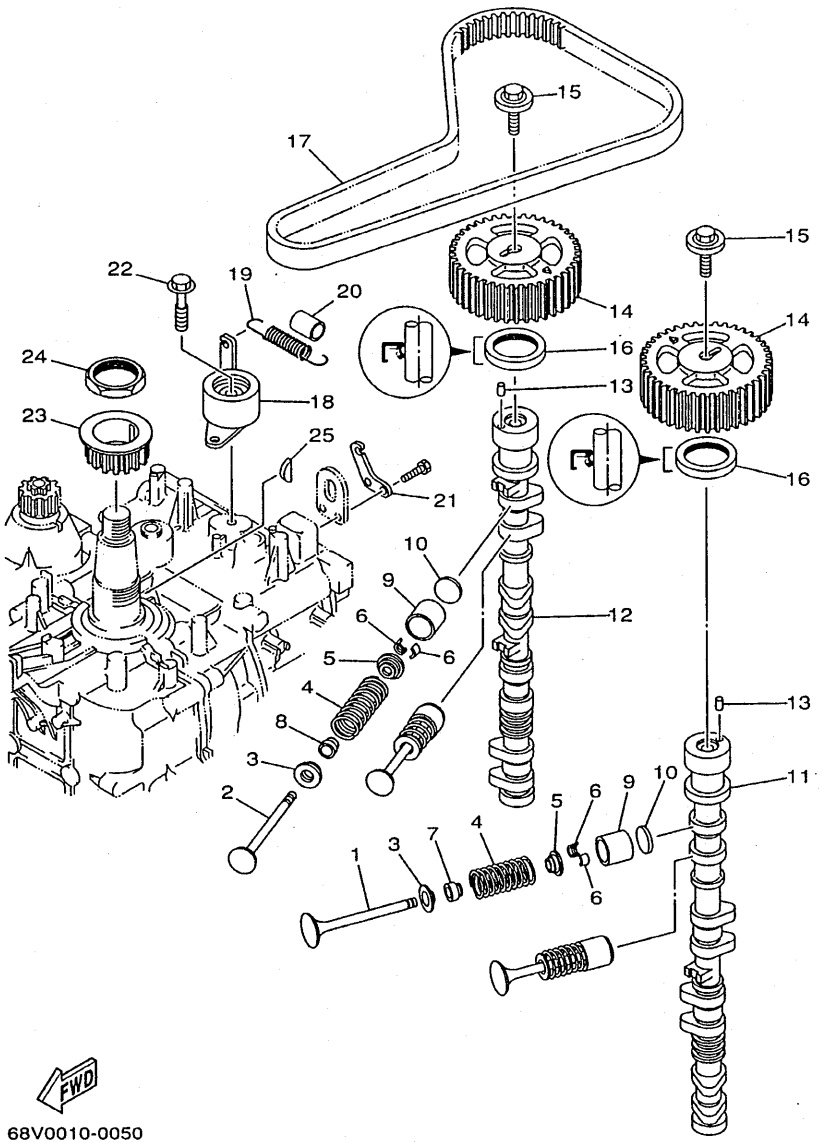

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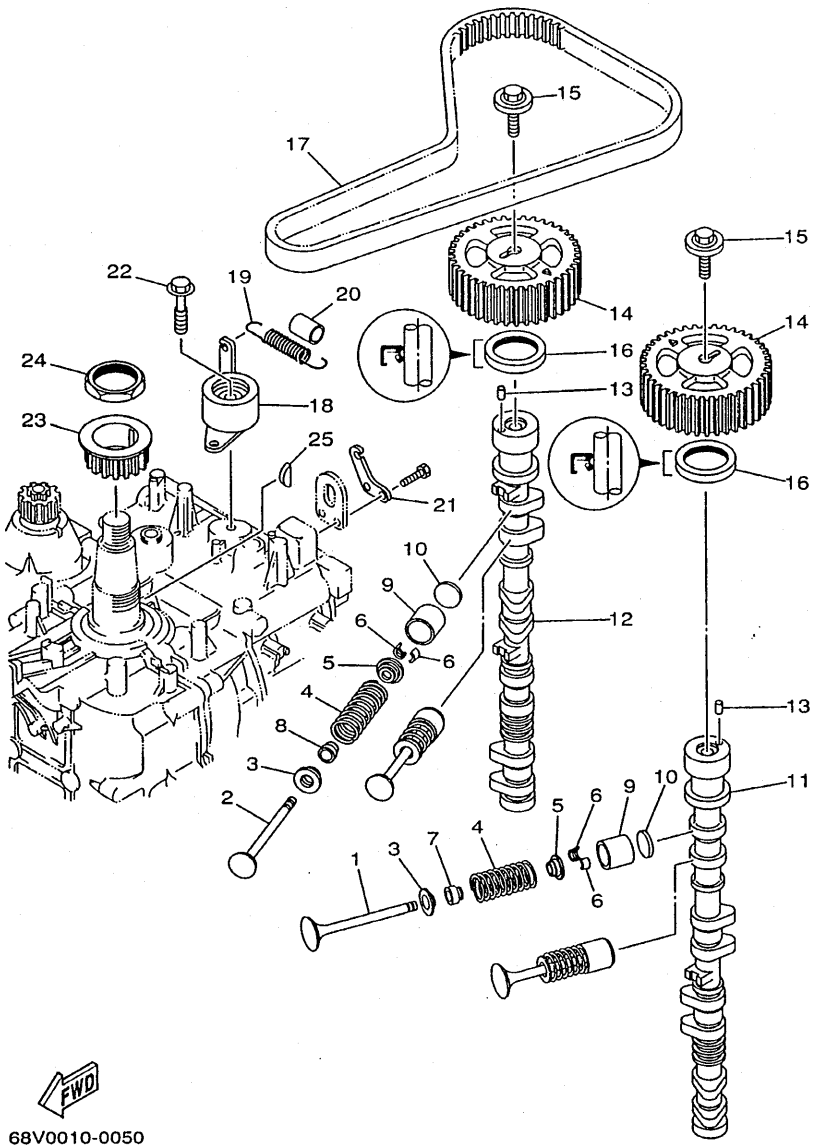
FIG. 5 VALVE — SOUPAPE

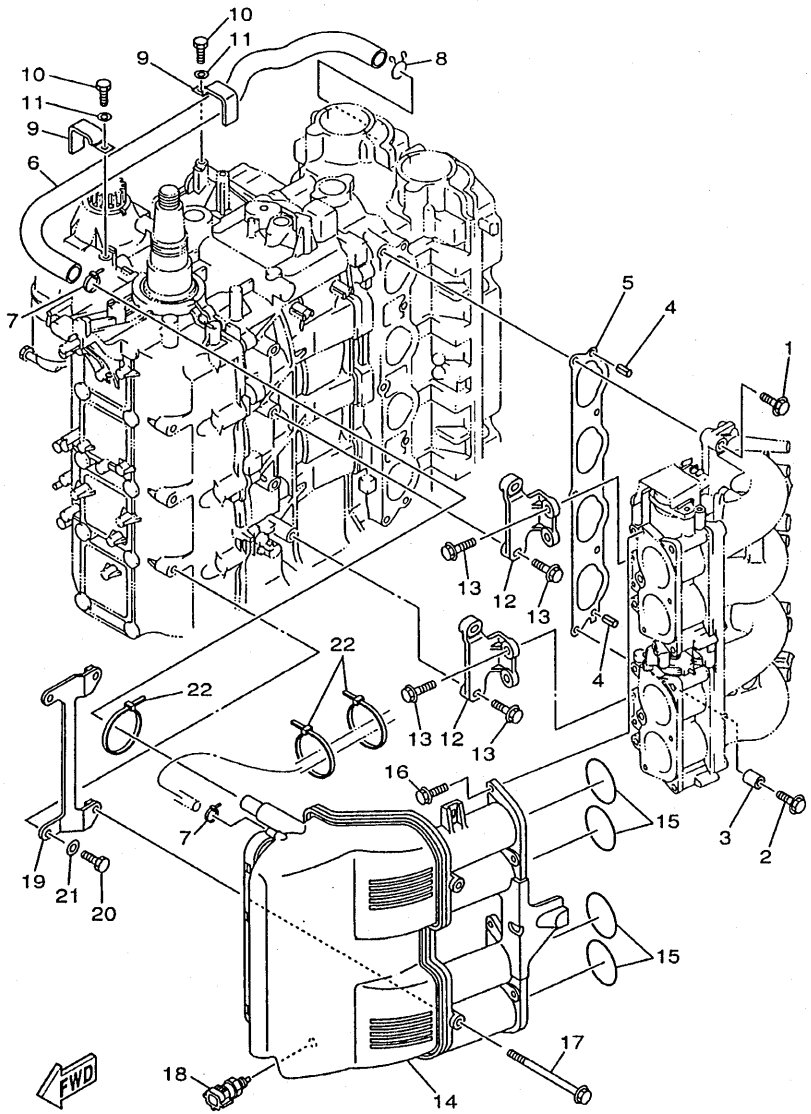
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
10	67F-12168-K0	PAD, ADJUSTING (2.450) PASTILLE, DE REGLAGE (2.450)	16	16				UR
	67F-12168-L0	PAD, ADJUSTING (2.475) PASTILLE, DE REGLAGE (2.475)	16	16				UR
	67F-12168-M0	PAD, ADJUSTING (2.500) PASTILLE, DE REGLAGE (2.500)	16	16				UR
	67F-12168-N0	PAD, ADJUSTING (2.525) PASTILLE, DE REGLAGE (2.525)	16	16				UR
	67F-12168-P0	PAD, ADJUSTING (2.550) PASTILLE, DE REGLAGE (2.550)	16	16				UR
	67F-12168-R0	PAD, ADJUSTING (2.575) PASTILLE, DE REGLAGE (2.575)	16	16				UR
	67F-12168-S0	PAD, ADJUSTING (2.600) PASTILLE, DE REGLAGE (2.600)	16	16				UR
	67F-12168-T0	PAD, ADJUSTING (2.625) PASTILLE, DE REGLAGE (2.625)	16	16				UR
	67F-12168-U0	PAD, ADJUSTING (2.650) PASTILLE, DE REGLAGE (2.650)	16	16				UR
	67F-12168-V0	PAD, ADJUSTING (2.675) PASTILLE, DE REGLAGE (2.675)	16	16				UR
	67F-12168-W0	PAD, ADJUSTING (2.700) PASTILLE, DE REGLAGE (2.700)	16	16				UR
	67F-12168-X0	PAD, ADJUSTING (2.725) PASTILLE, DE REGLAGE (2.725)	16	16				UR
	67F-12168-Y0	PAD, ADJUSTING (2.750) PASTILLE, DE REGLAGE (2.750)	16	16				UR
	67F-12169-00	PAD, ADJUSTING (2.775) PASTILLE, DE REGLAGE (2.775)	16	16				UR
	67F-12169-10	PAD, ADJUSTING (2.800) PASTILLE, DE REGLAGE (2.800)	16	16				UR
	67F-12169-20	PAD, ADJUSTING (2.825) PASTILLE, DE REGLAGE (2.825)	16	16				UR
	67F-12169-30	PAD, ADJUSTING (2.850) PASTILLE, DE REGLAGE (2.850)	16	16				UR
	67F-12169-40	PAD, ADJUSTING (2.875) PASTILLE, DE REGLAGE (2.875)	16	16				UR
	67F-12169-50	PAD, ADJUSTING (2.900) PASTILLE, DE REGLAGE (2.900)	16	16				UR
	67F-12169-60	PAD, ADJUSTING (2.925) PASTILLE, DE REGLAGE (2.925)	16	16				UR
	67F-12169-70	PAD, ADJUSTING (2.950) PASTILLE, DE REGLAGE (2.950)	16	16				UR
	67F-12169-80	PAD, ADJUSTING (2.975) PASTILLE, DE REGLAGE (2.975)	16	16				UR
	67F-12169-A0	PAD, ADJUSTING (3.000) PASTILLE, DE REGLAGE (3.000)	16	16				UR
	67F-12169-B0	PAD, ADJUSTING (3.025) PASTILLE, DE REGLAGE (3.025)	16	16				UR
	67F-12169-C0	PAD, ADJUSTING (3.050) PASTILLE, DE REGLAGE (3.050)	16	16				UR
	67F-12169-D0	PAD, ADJUSTING (3.075) PASTILLE, DE REGLAGE (3.075)	16	16				UR
	67F-12169-E0	PAD, ADJUSTING (3.100) PASTILLE, DE REGLAGE (3.100)	16	16				UR



68V0010-0050

FIG. 5 VALVE — SOUPAPE

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W	REMARKS / REMARQUES
10	67F-12169-F0	PAD, ADJUSTING (3.125) PASTILLE, DE REGLAGE (3.125)	16	16	UR
	67F-12169-G0	PAD, ADJUSTING (3.150) PASTILLE, DE REGLAGE (3.150)	16	16	UR
	67F-12169-H0	PAD, ADJUSTING (3.175) PASTILLE, DE REGLAGE (3.175)	16	16	UR
	67F-12169-J0	PAD, ADJUSTING (3.200) PASTILLE, DE REGLAGE (3.200)	16	16	UR
	67F-12169-K0	PAD, ADJUSTING (3.225) PASTILLE, DE REGLAGE (3.225)	16	16	UR
	67F-12169-L0	PAD, ADJUSTING (3.250) PASTILLE, DE REGLAGE (3.250)	16	16	UR
	67F-12169-M0	PAD, ADJUSTING (3.275) PASTILLE, DE REGLAGE (3.275)	16	16	UR
	67F-12169-N0	PAD, ADJUSTING (3.300) PASTILLE, DE REGLAGE (3.300)	16	16	UR
11	67F-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	1	
12	67F-12181-00	CAMSHAFT 2 ARBRE A CAMES 2	1	1	
13	93605-10108	PIN, DOWEL GOUJON	2	2	
14	67F-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	2	2	
15	90119-10M06	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2	
16	93102-38M59	OIL SEAL JOINT SPY	2	2	
17	67F-46241-00	BELT COURROIE TRAPEZOIDALE	1	1	
18	67F-11590-00	TENSIONER ASSY TENDEUR (ENS.)	1	1	
19	90506-16M39	SPRING, TENSION RESSORT, TENSION	1	1	
20	90445-15M03	HOSE DURITE	1	1	
21	67F-11595-00	PLATE,VALVE PLAQUE DE SOUPAPE	1	1	
22	90119-10M72	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1	
23	67F-11536-00	GEAR, DRIVE ENGRENAGE, MENANT	1	1	
24	90170-40003	NUT ECROU	1	1	
25	90280-04008	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	



68V0010-0060

FIG. 6 INTAKE 1 ADMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4				
2	90119-08M68	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	1				
3	90387-08M32	COLLAR COLLERETTE	1	1				
4	91690-50014	PIN, SPRING GOUPILLE, ELASTIQUE	2	2				
5	68V-13645-00	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1				
6	67F-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	1				
7	90465-11M10	CLAMP BRIDE	2	2				
8	90467-20M15	CLIP JONC	1	1				
9	90465-12M03	CLAMP BRIDE	2	2				
10	97095-06012	BOLT BOULON	2	2				
11	92995-06600	WASHER RONDELLE	2	2				
12	68V-14291-00-94	BRACKET 1 SUPPORT 1	2	2				
13	90119-06M49	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	8				
14	68V-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	1				
15	93210-48MJ9	O-RING JOINT TORIQUE	4	4				
16	90119-06M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6				
17	90119-06ME1	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
18	65L-85886-00	THERMOSENSOR SENSITOMETRE	1	1				
19	68V-14292-00	BRACKET 2 SUPPORT 2	1	1				
20	97095-08020	BOLT BOULON	2	2				
21	92995-08600	WASHER RONDELLE	2	2				
22	90465-13M18	CLAMP BRIDE	3	3				

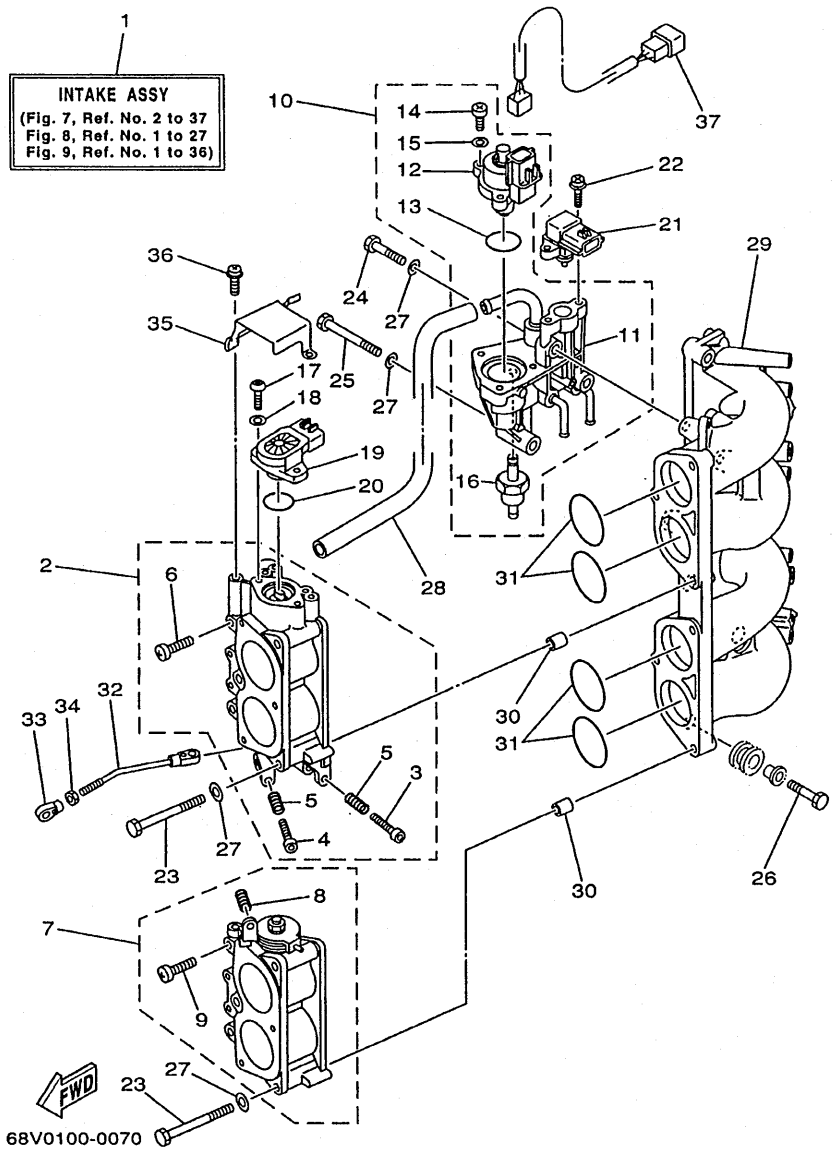


FIG. 7 INTAKE 2 — ADMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	68V-14200-00	INTAKE ASSY ADMISSION (ENS.)	1	1	
2	68V-13751-00	BODY, THROTTLE 1 CARTER 1	1	1	
3	68V-14323-00	.SCREW, AIR ADJUSTING .VIS DE DOSEUR D'AIR	1	1	
4	68V-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	1	
5	68V-14331-00	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	2	2	
6	68V-14123-00	.SCREW, AIR ADJUSTING .VIS, DOSAGE D'AIR	2	2	
7	68V-13752-00	BODY, THROTTLE 2 CARTER 2	1	1	
8	68V-14331-00	.SPRING, THROTTLE VALVE .RESSORT, BOISSEAU	1	1	
9	68V-14123-00	.SCREW, AIR ADJUSTING .VIS, DOSAGE D'AIR	2	2	
10	68V-13105-00	CONTROL VALVE ASSY SOUPAPE DE CONTROLE COMPLET	1	1	
11	68V-14960-00	.BODY ASSY .CARTER (ENS.)	1	1	
12	68V-1312A-00	.VALVE, CONTROL .EMBLEME, YAMAHA	1	1	
13	68V-13473-00	.O-RING .JOINT TORIQUE	1	1	
14	68V-81146-00	.SCREW 2 .VIS 2	3	3	
15	68V-81162-00	.WASHER, PLAIN .RONDELLE, PLATE	3	3	
16	68V-14511-00	.FILTER ASSY .ENS FILTRE	1	1	
17	68V-81145-00	SCREW 1 VIS 1	2	2	
18	68V-81462-00	WASHER, PLAIN RONDELLE, PLATE	2	2	
19	68V-85885-00	THROTTLE SENSOR ASSY SENSITOMETRE (ENS.)	1	1	
20	68V-8182L-00	O-RING 1 J0INT TORIQUE 1	1	1	
21	68V-82380-00	SENSOR, PRESSURE SONDE DE PRESSION	1	1	
22	68V-81147-00	SCREW 3 VIS 3	2	2	
23	68V-14496-00	BOLT BOULON	6	6	
24	68V-13574-00	BOLT 2 BOULON 2	1	1	
25	68V-13573-00	BOLT 1 BOULON 1	2	2	
26	68V-14777-00	BOLT BOULON	3	3	
27	68V-14475-00	WASHER RONDELLE	9	9	

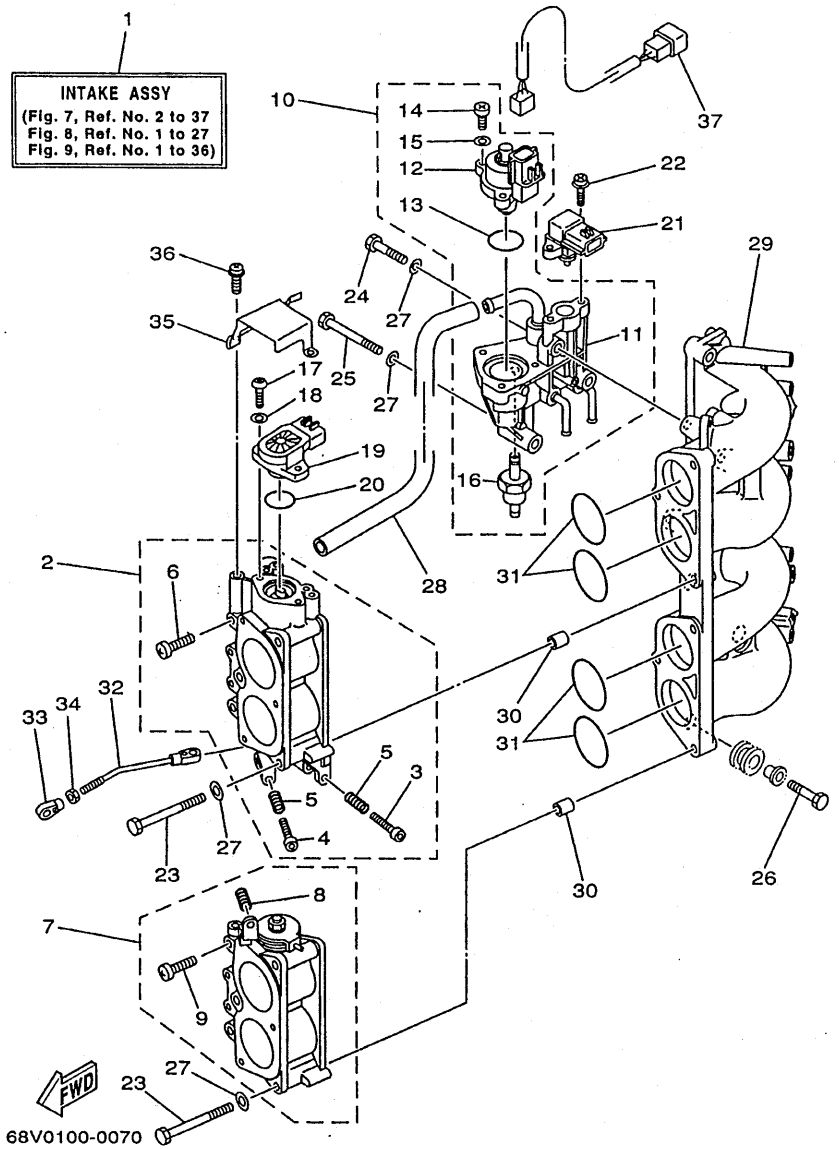


FIG. 7 INTAKE 2 — ADMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	68V-14419-00	PIPE DURITE	1	1				
29	68V-13641-00-94	MANIFOLD 1 TUBULURE 1	1	1				
30	99530-10114	PIN, DOWEL GOUJON, D'ASSEMBLAGE	4	4				
31	93210-48MG8	O-RING JOINT TORIQUE	4	4				
32	68V-41237-00	JOINT, LINK RACCORD	1	1				
33	6H4-41237-00	JOINT, LINK RACCORD	1	1				
34	95380-05700	NUT ECROU	1	1				
35	68V-1441L-00	BRACKET 1 SUPPORT 1	1	1				
36	68V-81145-00	SCREW 1 VIS 1	3	3				
37	68V-8259N-00	WIRE HARNESS ASSY 3 FAISCEAU DE FILS	1	1				

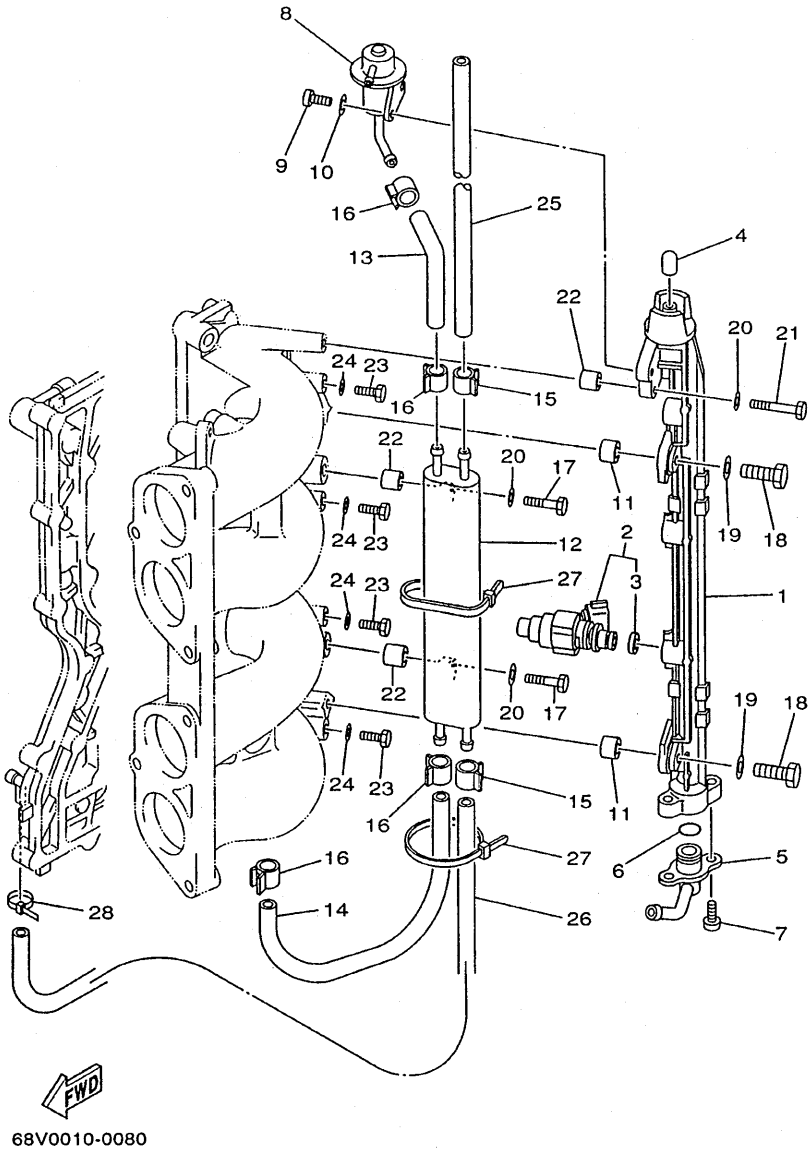


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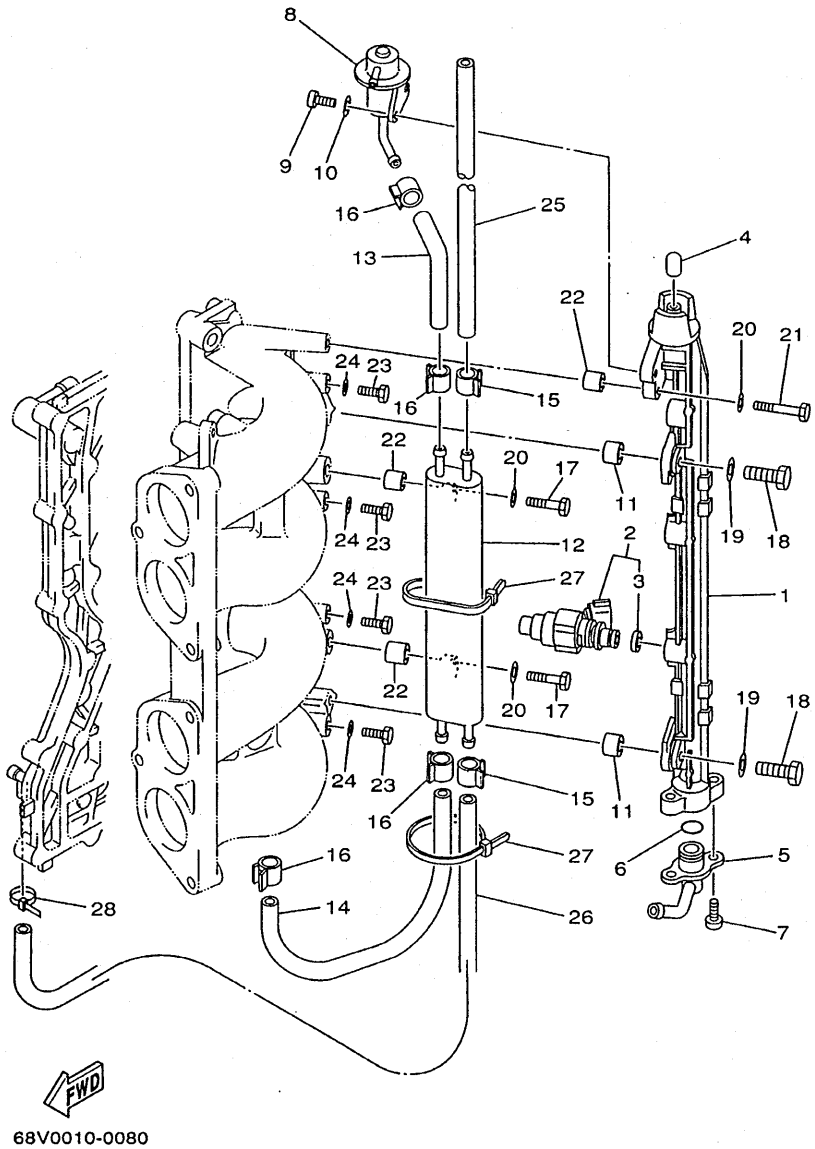
FIG. 8 FUEL INJECTION NOZZLE FUEL INJECTION NOZZLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-13160-00	DELIVERY PIPE ASSY 1 ENS. TUBE DE REFOULEMENT 1	1	1				
2	68V-8A360-00	INJECTOR UNIT INJECTEUR	4	4				
3	68V-13766-00	.RUBBER, INJECTOR .RONDELLE CAOUTCHOUC	1	1				
4	68V-14225-00	CAP COUVERCLE	1	1				
5	68V-13435-00	NIPPLE RACCORD	1	1				
6	68V-14397-00	O-RING JOINT TORIQUE	1	1				
7	68V-14429-00	SCREW VIS	2	2				
8	68V-13906-00	REGULATOR, PRESSURE REGULATEUR DE PRESSION	1	1				
9	68V-14565-00	SCREW VIS	2	2				
10	68V-14356-00	WASHER, SPRING RONDELLE	2	2				
11	68V-14264-00	COLLAR COLLERETTE	2	2				
12	68V-21841-00	COOLER RADIATEUR	1	1				
13	68V-13971-00	PIPE, FUEL 1 TUBE 1, CARBURANT	1	1				
14	68V-13972-00	PIPE, FUEL 2 TUBE 2, CARBURANT	1	1				
15	68V-24519-00	CLIP JONC	2	2				
16	68V-2411M-00	CLIP JONC	4	4				
17	68V-14777-00	BOLT BOULON	2	2				
18	68V-14428-00	BOLT BOULON	2	2				
19	68V-14475-00	WASHER RONDELLE	2	2				
20	68V-14357-00	WASHER, PLAIN RONDELLE PLATE	3	3				
21	68V-14446-00	BOLT BOULON	1	1				
22	68V-14264-00	COLLAR COLLERETTE	3	3				
23	97095-06010	BOLT BOULON	4	4				
24	90430-06014	GASKET JOINT	4	4				
25	68V-2247A-00	HOSE 1 DURITE 1	1	1				
26	68V-2247B-00	HOSE 2 DURITE 2	1	1				
27	68V-2481H-00	CLAMP BRIDE	2	2				



68V0010-0080

FIG. 8 FUEL INJECTION NOZZLE FUEL INJECTION NOZZLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	90465-11M10	CLAMP BRIDE	1	1				

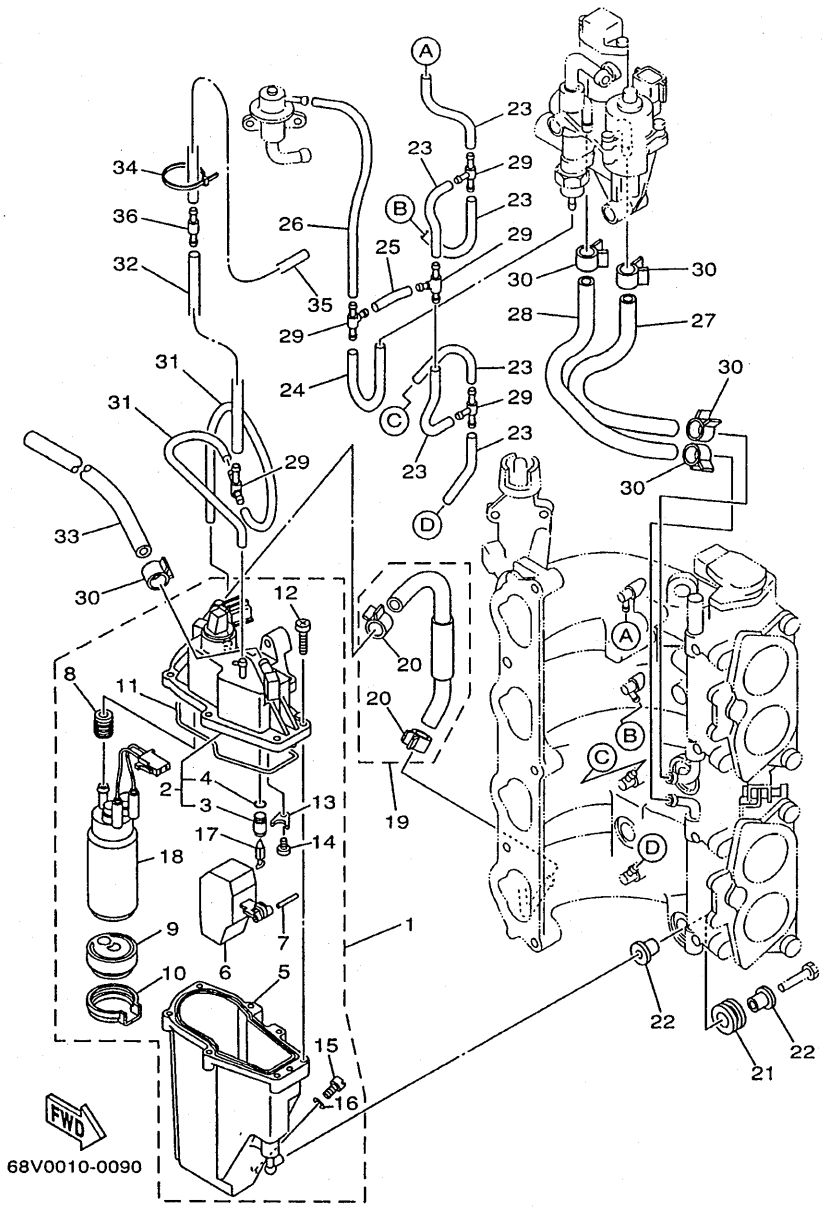


FIG. 9 FUEL INJECTION PUMP — FUEL INJECTION PUMP

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	68V-14180-00	FLOAT CHAMBER ASSY CUVE DE FLOTTEUR	1	1	
2	68V-14182-00	.COVER, FLOAT CHAMBER .COUVERCLE, CUVE DE FLOTTEUR	1	1	
3	68V-1439A-00	..SEAT, VALVE ..SIEGE, SOUPAPE	1	1	
4	68V-13769-00	..O-RING ..JOINT TORIQUE	1	1	
5	68V-14181-00	.BODY, FLOAT CHAMBER 1 .CORPS, CUVE DE FLOTTEUR 1	1	1	
6	68V-14985-00	.FLOAT .FLOTTEUR	1	1	
7	68V-14386-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	
8	68V-13781-00	.DAMPER, PUMP .AMORTISSEUR, POMPE	1	1	
9	68V-13915-00	.FILTER .FILTRE	1	1	
10	68V-13784-00	.COVER, PUMP .COUVERCLE, POMPE	1	1	
11	68V-14984-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	1	
12	68V-14567-00	.SCREW .VIS	7	7	
13	68V-14255-00	.PLATE .PLAQUE	1	1	
14	68V-14592-00	.SCREW .VIS	1	1	
15	68V-14191-00	.PLUG, DRAIN .PLOT, VIDANGE	1	1	
16	68V-14126-00	.GASKET .JOINT	1	1	
17	68V-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	
18	68V-13907-00	.FUEL PUMP COMP. .POMPE A CARBURANT COMP.	1	1	
19	68V-14807-00	HOSE COMP. DURITE (ENS.)	1	1	
20	68V-24387-00	.CLIP .SANDOW	2	2	
21	68V-13593-00	DAMPER AMORTISSEUR	3	3	
22	68V-13716-00	COLLAR COLLERETTE	6	6	
23	68V-13542-00	HOSE, VACUUM SENSING 1 DURITE	6	6	
24	68V-13533-00	HOSE, VACUUM SENSING 4 DURITE 4	1	1	
25	68V-13544-00	HOSE, VACUUM SENSING 2 DURITE	1	1	
26	68V-13532-00	HOSE, VACUUM SENSING 3 DURITE 3	1	1	
27	68V-13545-00	HOSE 1 DURITE 1	1	1	

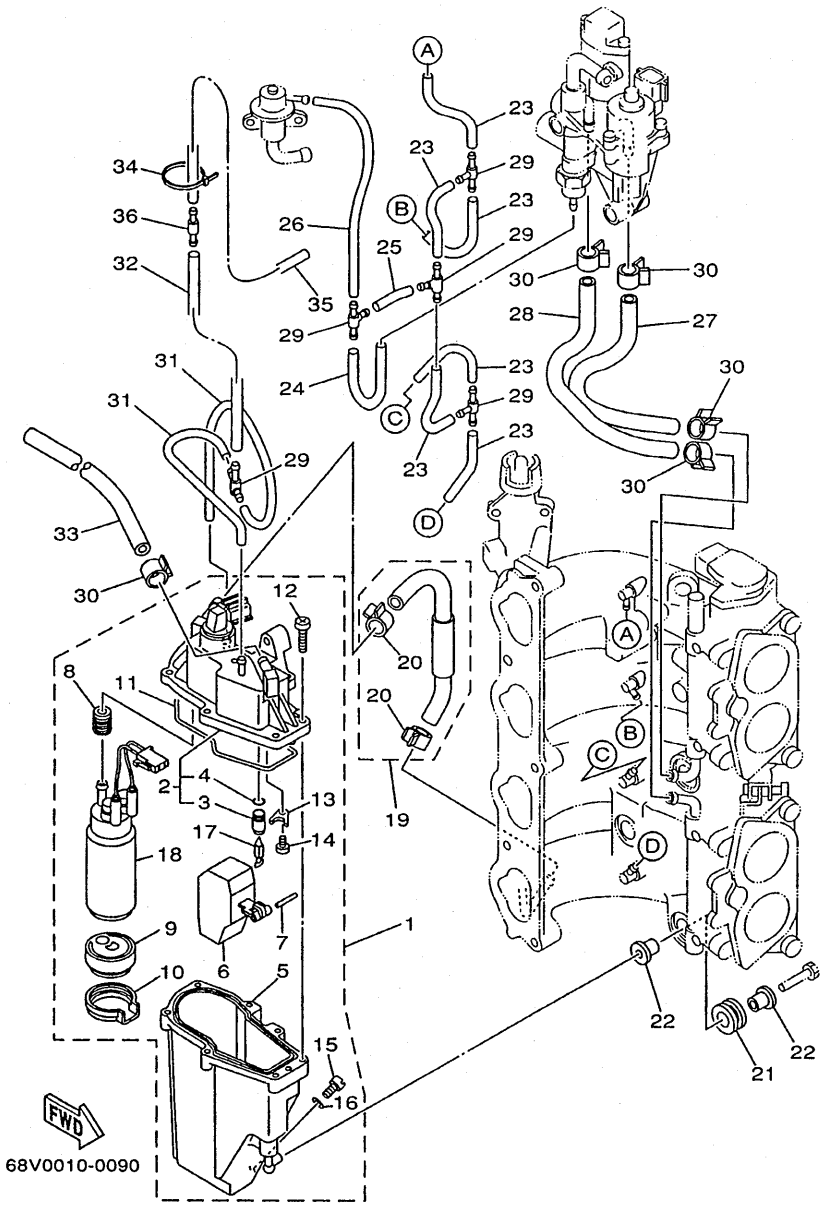


FIG. 9 FUEL INJECTION PUMP — FUEL INJECTION PUMP

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION	68V	68W				REMARKS / REMARQUES
28	68V-13546-00	HOSE 2 DURITE 2	1	1				
29	68V-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	5	5				
30	68V-13577-00	CLIP AGRAFE	5	5				
31	68V-13545-00	HOSE 1 DURITE 1	2	2				
32	68V-13547-00	HOSE 3 DURITE 3	1	1				
33	68V-14294-00	HOSE DURITE	1	1				
34	68V-2417H-00	CLAMP 1 COLLIER 1	1	1				
35	68V-13546-00	HOSE 2 DURITE 2	1	1				
36	68V-13490-00	RELIEF VALVE ASSY SOUPAPE DE SECURITE COMPLET	1	1				

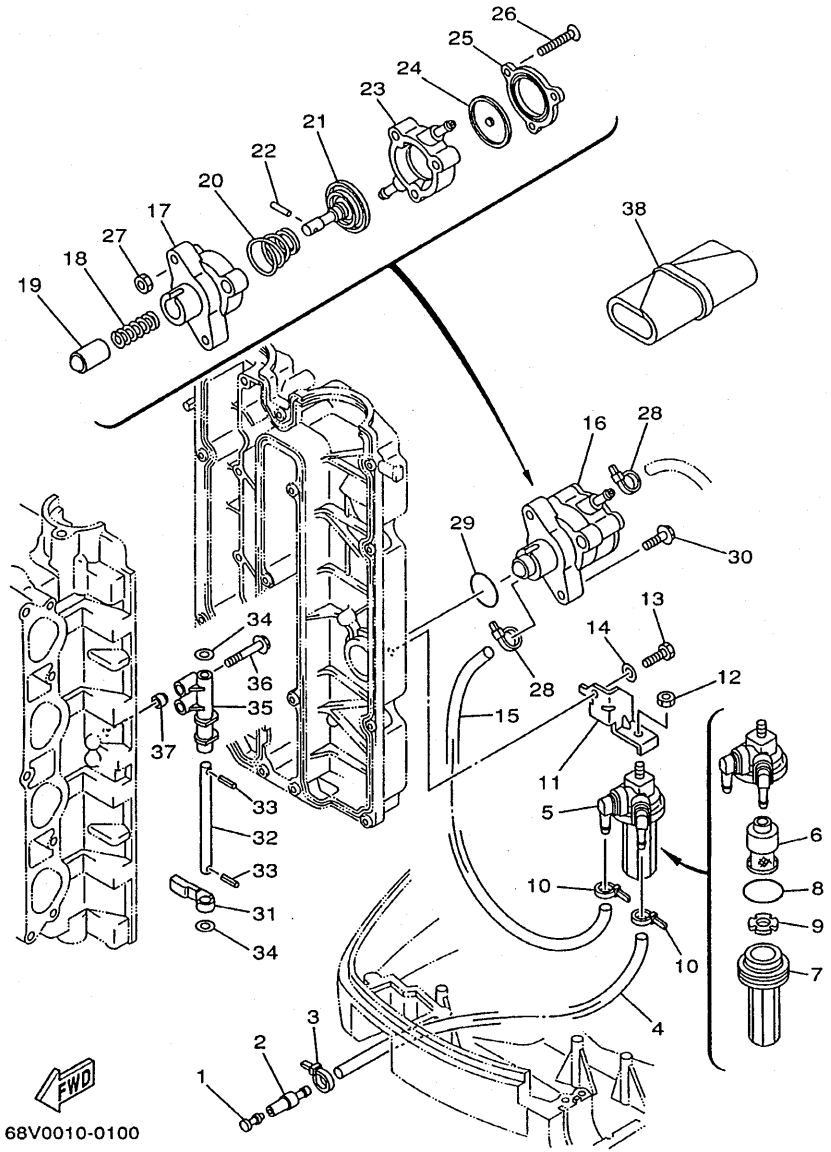


FIG. 10 FUEL 1 — CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	689-85547-00	DAMPER AMORTISSEUR	1	1	
2	6R3-24377-00	PIPE, JOINT 3 DURITE RACCORDEMENT	1	1	
3	90465-11M10	CLAMP BRIDE	1	1	
4	90445-13M27	HOSE DURITE	1	1	
5	68V-24560-00	FILTER ASSY ENS FILTRE	1	1	
6	68V-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	1	
7	68V-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	1	
8	93210-32738	.O-RING .JOINT TORIQUE	1	1	
9	68V-24469-00	.FLOAT, WATER LEVEL .FLOTTEUR	1	1	
10	90465-11M10	CLAMP BRIDE	2	2	
11	68V-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	1	
12	95380-08600	NUT ECROU	1	1	
13	97095-06016	BOLT BOULON	1	1	
14	92995-06600	WASHER RONDELLE	1	1	
15	90445-13M11	HOSE DURITE	1	1	
16	68V-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	1	
17	68V-24412-00	.BODY 1 .CORPS 1	1	1	
18	68V-24454-00	.SPRING .RESSORT	1	1	
19	68V-13131-00	.PLUNGER .PLONGEUR	1	1	
20	68V-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	1	
21	68V-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	
22	68V-24374-00	.PIN .GOUPILLE	1	1	
23	68V-24413-00	.BODY 2 .CORPS 2	1	1	
24	68V-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	
25	68V-24414-00	.BODY 3 .CORPS 3	1	1	
26	68V-24444-00	.SCREW .VIS	3	3	
27	68V-24149-00	.NUT .ECROU	3	3	

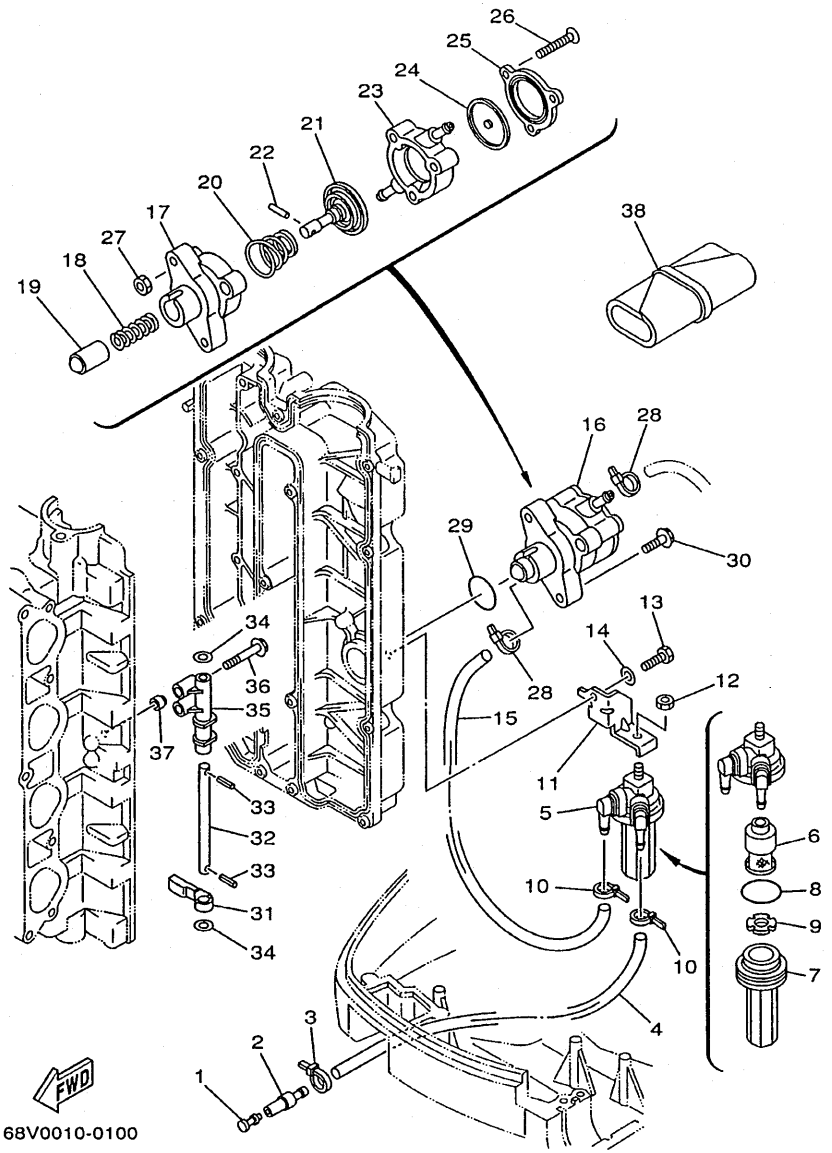
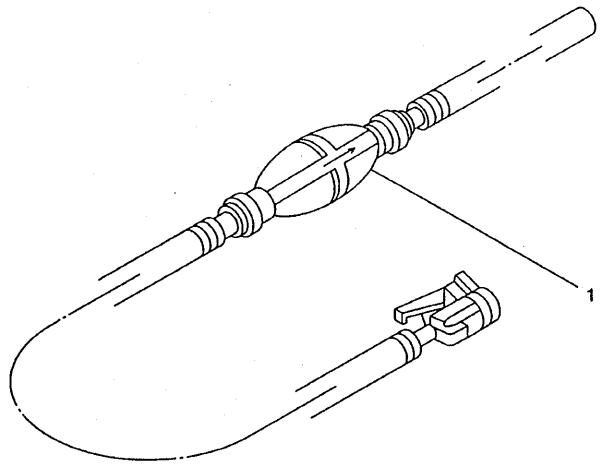


FIG. 10 FUEL 1 — CARBURANT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	90465-11M10	CLAMP BRIDE	2	2				
29	93210-30682	O-RING JOINT TORIQUE	1	1				
30	90119-06M83	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
31	67F-24575-00	LEVER, FUEL CHANGE LEVIER, D'ESSENCE	1	1				
32	68V-24495-00	SHAFT AXE	1	1				
33	91609-25014	PIN, SPRING GOUPILLE, ELASTIQUE	2	2				
34	90201-08M12	WASHER, PLATE RONDELLE, PLATE	2	2				
35	67F-24491-00	BRACKET, FUEL PUMP SUPPORT, POMPE A ESSENCE	1	1				
36	90119-07235	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
37	91809-08006	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2				
38	67F-28100-00	TOOL KIT TROUSSE A OUTILS	1	1				

FIG. 11 FUEL 2 — CARBURANT 2



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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	6YK-24306-41	FUEL PIPE COMP. 1 DURITE A ESSENCE 1	1	1				AP •

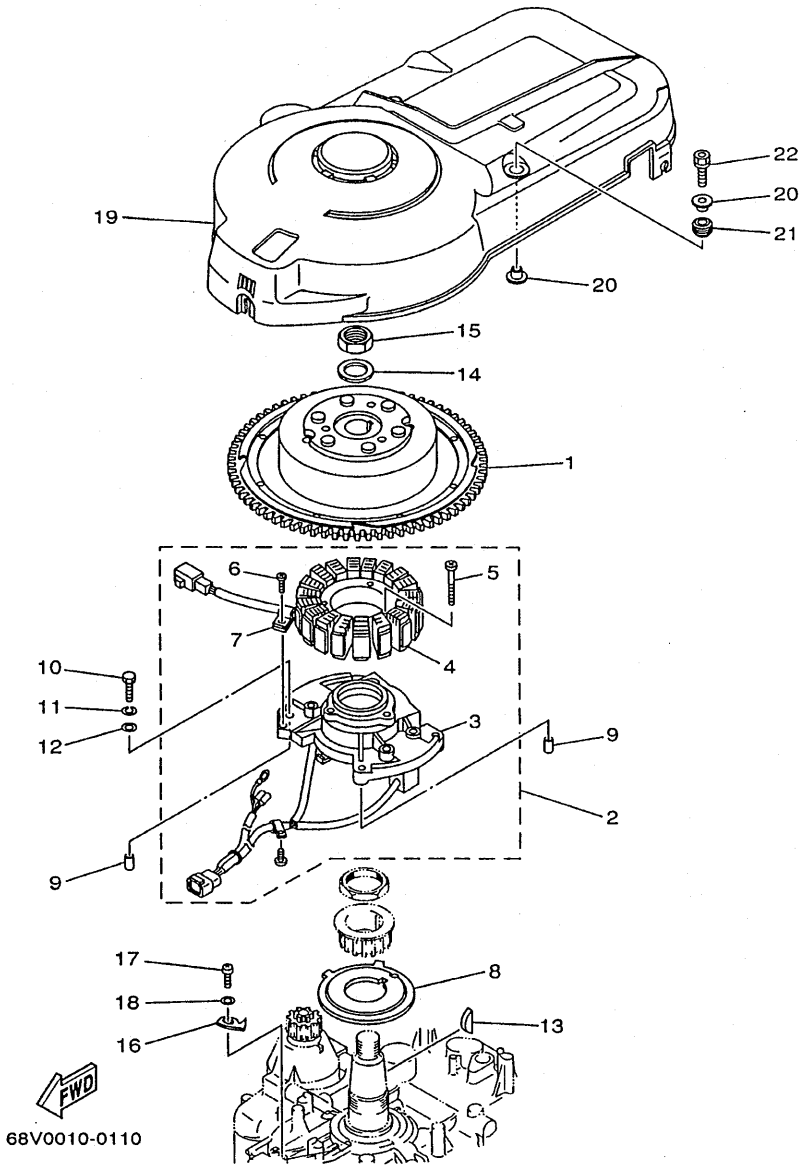

FIG. 12 GENERATOR — GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-81450-00	ROTOR ASSY ROTOR COMPLET	1	1				
2	68V-81460-00	BASE ASSY ENS. FLASQUE	1	1				
3	68V-85580-00	.COIL, PULSER .BOBINE, PULSEUR	1	1				
4	68V-81410-00	.STATOR ASSY .STATOR COMPLET	1	1				
5	63D-81345-20	.SCREW, WITH WASHER (M6X30) .VIS, AVEC RONDELLE (M6X30)	3	3				
6	97607-04112	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	1	1				
7	445-81328-20	.CLAMP .COLLIER	1	1				
8	68V-81673-00	ROTOR ROTOR	1	1				
9	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	2				
10	97095-06030	BOLT BOULON	4	4				
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4				
12	92995-06600	WASHER RONDELLE	4	4				
13	90280-04M08	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1				
14	90201-25M02	WASHER, PLATE RONDELLE, PLATE	1	1				
15	90170-24M22	NUT ECROU	1	1				
16	67F-81332-00	PLATE, TIMING PLATEAU, ALLUMAGE	1	1				
17	97885-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1				
18	92995-06600	WASHER RONDELLE	1	1				
19	67F-81337-01	COVER, FLYWHEEL COUVERCLE, VOLANT	1	1				
20	90387-06M71	COLLAR COLLERETTE	4	4				
21	90480-15M31	GROMMET PASSE-FIL	2	2				
22	90119-06M92	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				

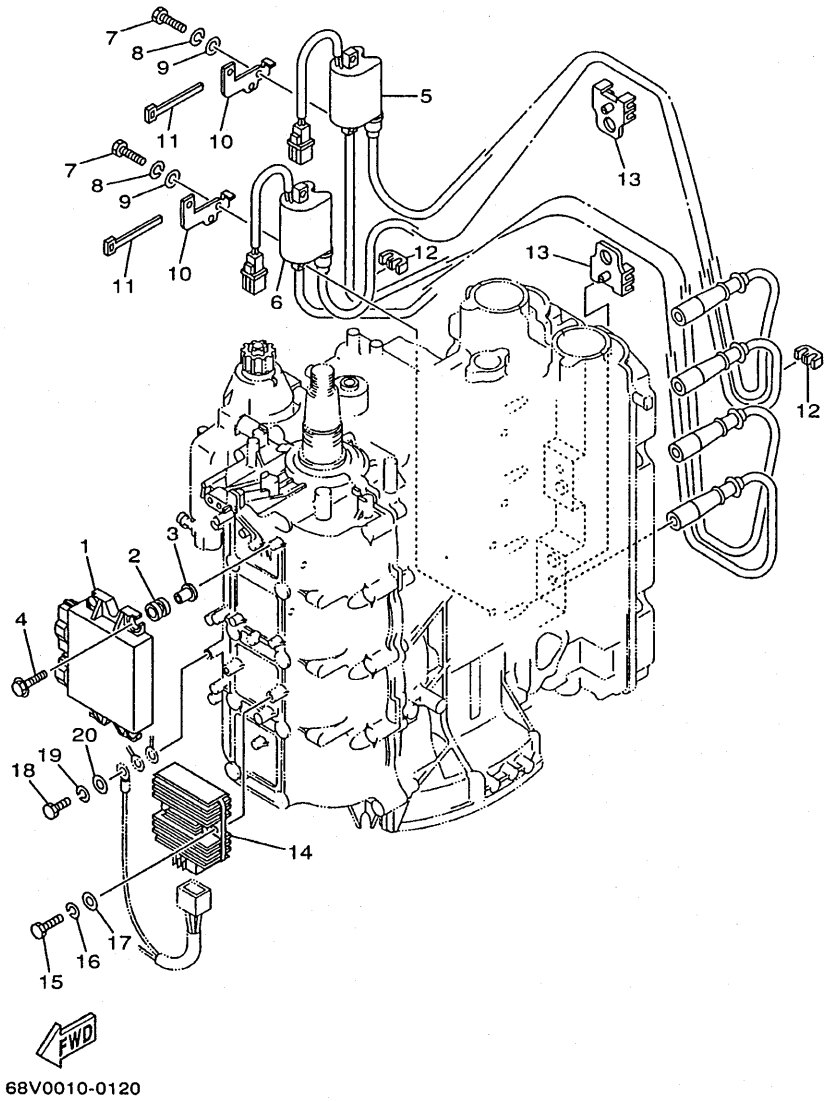

FIG. 13 ELECTRICAL 1 — PARTIE ELECTRIQUE 1

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	68V-8591A-00	ENGINE CONTROL UNIT ASSY BLOC DE CONTROL	1	1				
2	68V-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	4	4				
3	624-42542-00	PIPE TUYAU	4	4				
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
5	68V-82310-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE	1	1				
6	68V-82310-10	IGNITION COIL ASSY BOBINE D'ALLUMAGE	1	1				
7	97095-06025	BOLT BOULON	4	4				
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4				
9	92995-06600	WASHER RONDELLE	4	4				
10	68V-82388-00	PLATE PLAQUETTE	2	2				
11	90464-06001	CLAMP BRIDE	2	2				
12	67F-82361-00	CLAMP, CORD COLLIER, CORDON	2	2				
13	67F-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	2	2				
14	68V-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	1				
15	97095-06025	BOLT BOULON	2	2				
16	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	2				
17	92995-06600	WASHER RONDELLE	2	2				
18	97095-06020	BOLT BOULON	1	1				
19	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1				
20	92995-06600	WASHER RONDELLE	1	1				

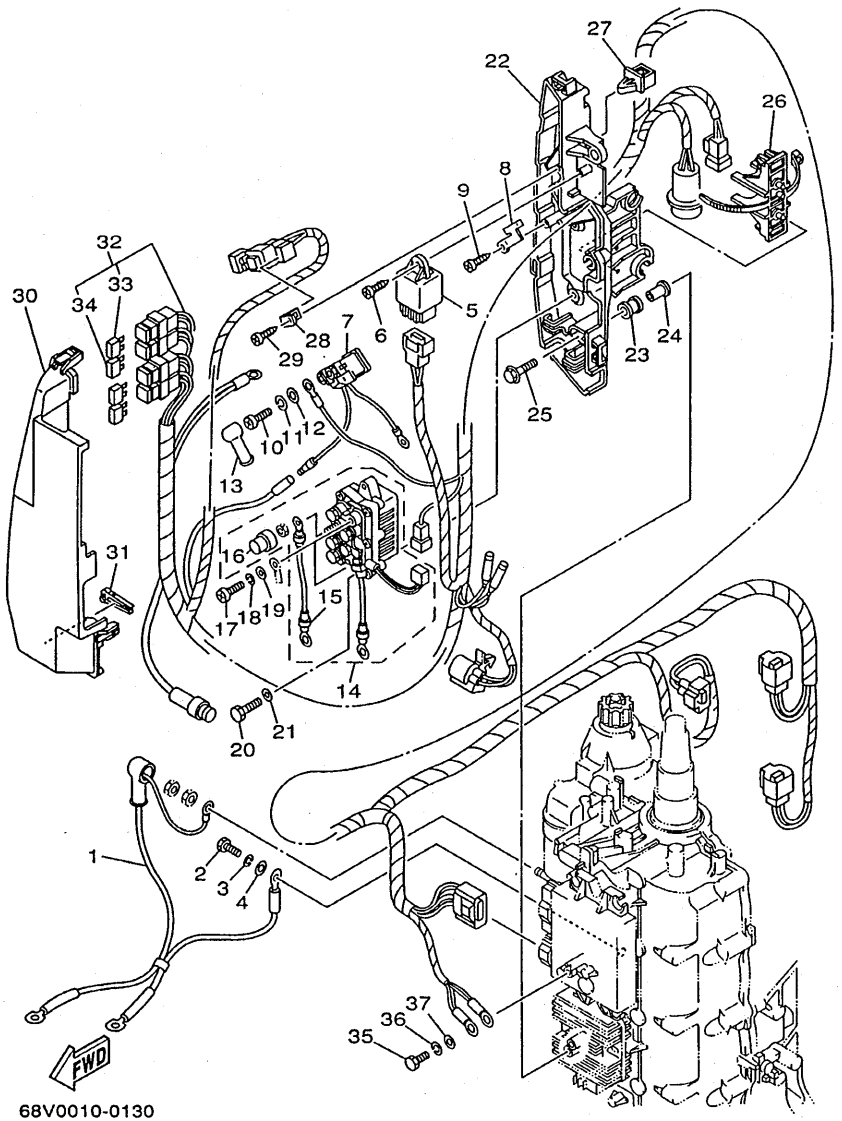

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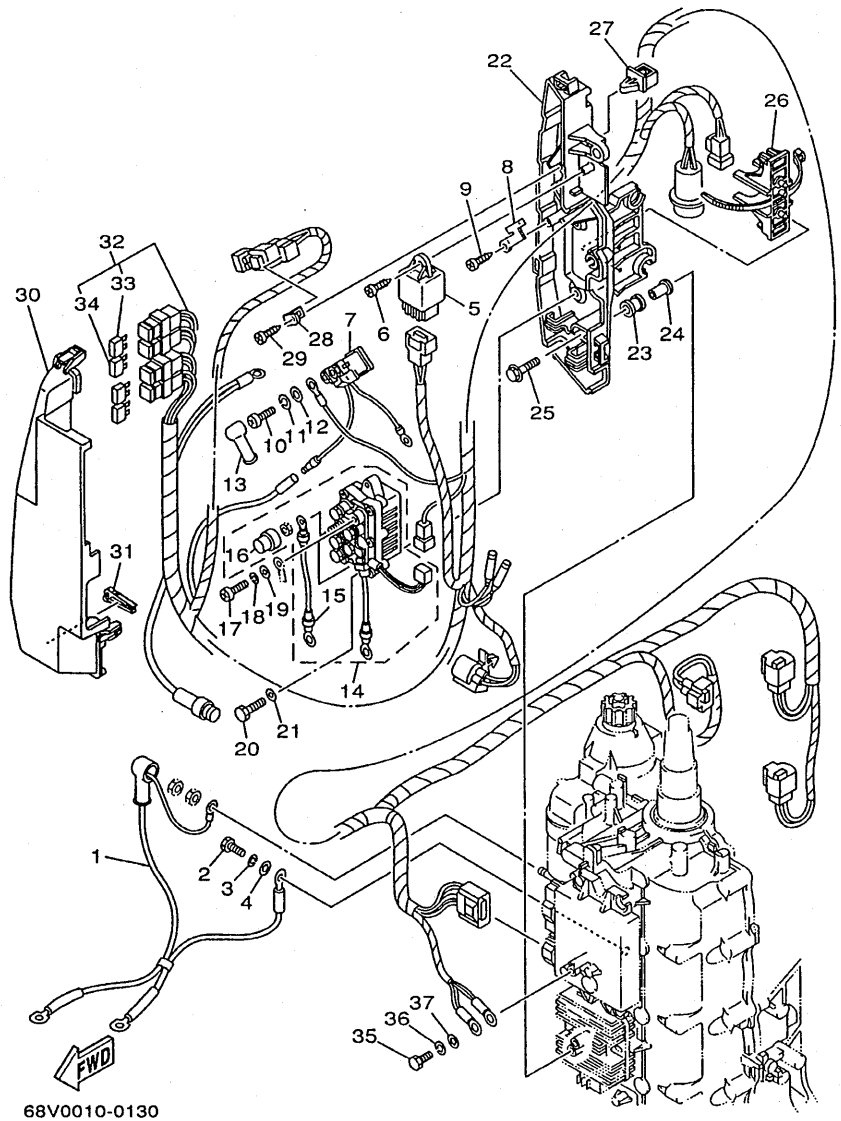
FIG. 14 ELECTRICAL 2 PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	1				
2	97013-06020	BOLT BOULON	1	1				
3	92903-06100	WASHER, SPRING RONDELLE, GROWER	1	1				
4	92903-06600	WASHER, PLATE RONDELLE, PLATE	1	1				
5	68V-81950-00	RELAY ASSY RELAIS COMPLET	1	1				
6	97780-60625	SCREW, TAPPING VIS, TETE FRAISEE	1	1				
7	68V-8194A-00	RELAY RELAIS	1	1				
8	68V-81953-00	STAY, RELAY SUPPORT, RELAIS	1	1				
9	97780-60620	SCREW, TAPPING VIS, TETE FRAISEE	1	1				
10	97880-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
11	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2				
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2				
13	6G5-82119-00	COVER, LEAD WIRE GARNITURE, FIL	2	2				
14	68V-8195B-00	RELAY ASSY RELAIS COMPLET	1	1				
15	68V-81949-00	.WIRE, LEAD .FIL	1	1				
16	68V-82532-00	.CAP .COUVERCLE	1	1				
17	97880-06010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
18	92990-06100	WASHER, SPRING RONDELLE, GROWER	2	2				
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2				
20	97013-06020	BOLT BOULON	2	2				
21	92903-06600	WASHER, PLATE RONDELLE, PLATE	2	2				
22	68V-81948-00	BRACKET JOINT TORIQUE	1	1				
23	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	5	5				
24	624-42542-00	PIPE TUYAU	5	5				
25	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	5	5				
26	68V-82594-00	CLAMP BRIDE	1	1				
27	90464-12M58	CLAMP BRIDE	1	1				



68V0010-0130

FIG. 14 ELECTRICAL 2 — PARTIE ELECTRIQUE 2

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
28	68V-85548-00	HOLDER SUPPORT	1	1				
29	97780-60620	SCREW, TAPPING VIS, TETE FRAISEE	1	1				
30	68V-81942-00	COVER COUVERCLE	1	1				
31	67F-2812A-00	PULLER, FUSE TENDEUR, FUSIBLE	1	1				
32	68V-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	1				
33	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	4	4				
34	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	4	4				
35	97095-06020	BOLT BOULON	1	1				
36	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1				
37	92995-06600	WASHER RONDELLE	1	1				

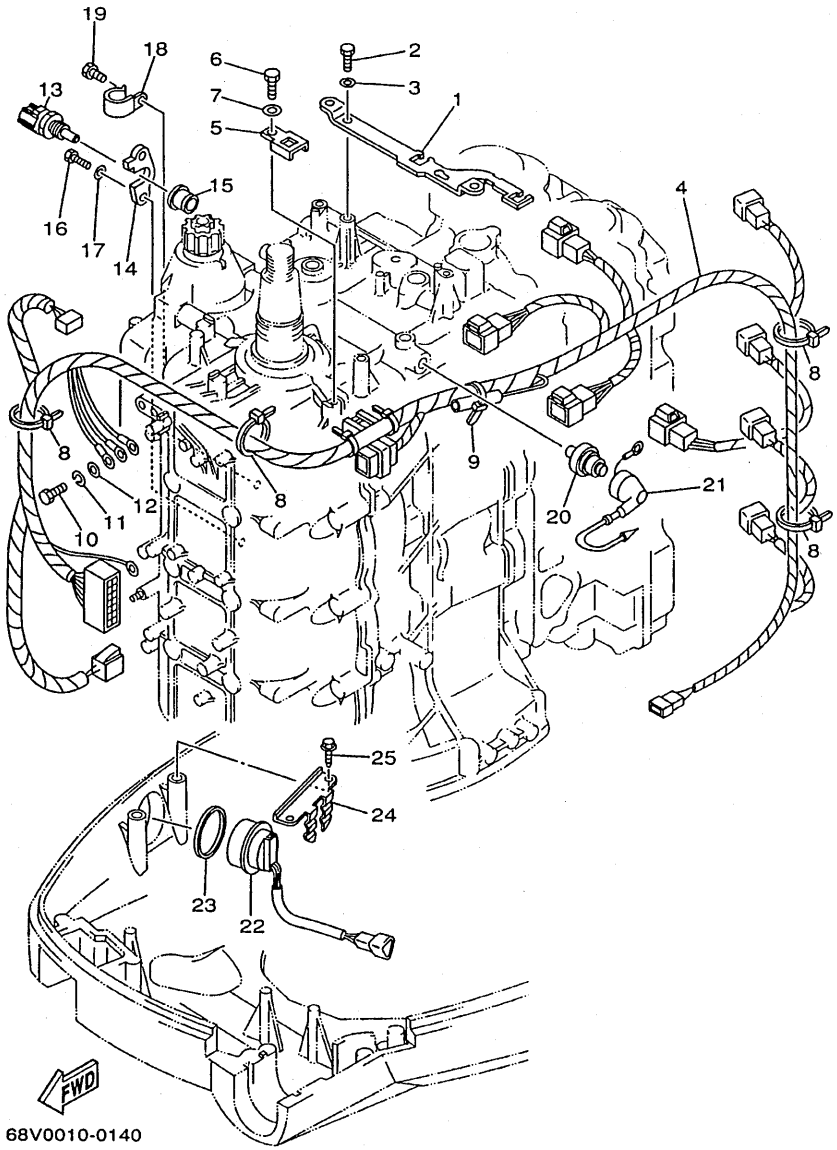


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FIG. 15 ELECTRICAL 3 — PARTIE ELECTRIQUE 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	67F-8132G-00	PLATE PLAQUE	1	1	
2	97095-06016	BOLT BOULON	2	2	
3	92995-06600	WASHER RONDELLE	2	2	
4	68V-8259M-00	WIRE HARNESS ASSY 2 FAISCEAU DE FILS	1	1	
5	68V-82588-00	PLATE PLAQUE	1	1	
6	97095-06012	BOLT BOULON	1	1	
7	92995-06600	WASHER RONDELLE	1	1	
8	90465-13M18	CLAMP BRIDE	6	6	
9	90465-11M10	CLAMP BRIDE	1	1	
10	97095-06020	BOLT BOULON	1	1	
11	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1	
12	92995-06600	WASHER RONDELLE	1	1	
13	67F-85790-00	THERMOSENSOR ASSY SENSITOMETRE	1	1	
14	67F-85757-00	RETAINER ARRETOIR	1	1	
15	68V-85753-00	GASKET, SENDER UNIT JOINT, DE PERCEPTION	1	1	
16	97095-06016	BOLT BOULON	2	2	
17	92995-06600	WASHER RONDELLE	2	2	
18	90465-08M75	CLAMP BRIDE	1	1	
19	97095-06010	BOLT BOULON	1	1	
20	68V-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	1	
21	68V-81315-00	LEAD WIRE ASSY FIL	1	1	
22	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	1	
23	6E5-82587-00	GASKET JOINT	1	1	
24	67F-83614-00	BRACKET SUPPORT	1		
	62Y-83614-00	BRACKET SUPPORT		1	
25	90109-06M86	BOLT BOULON	2	2	

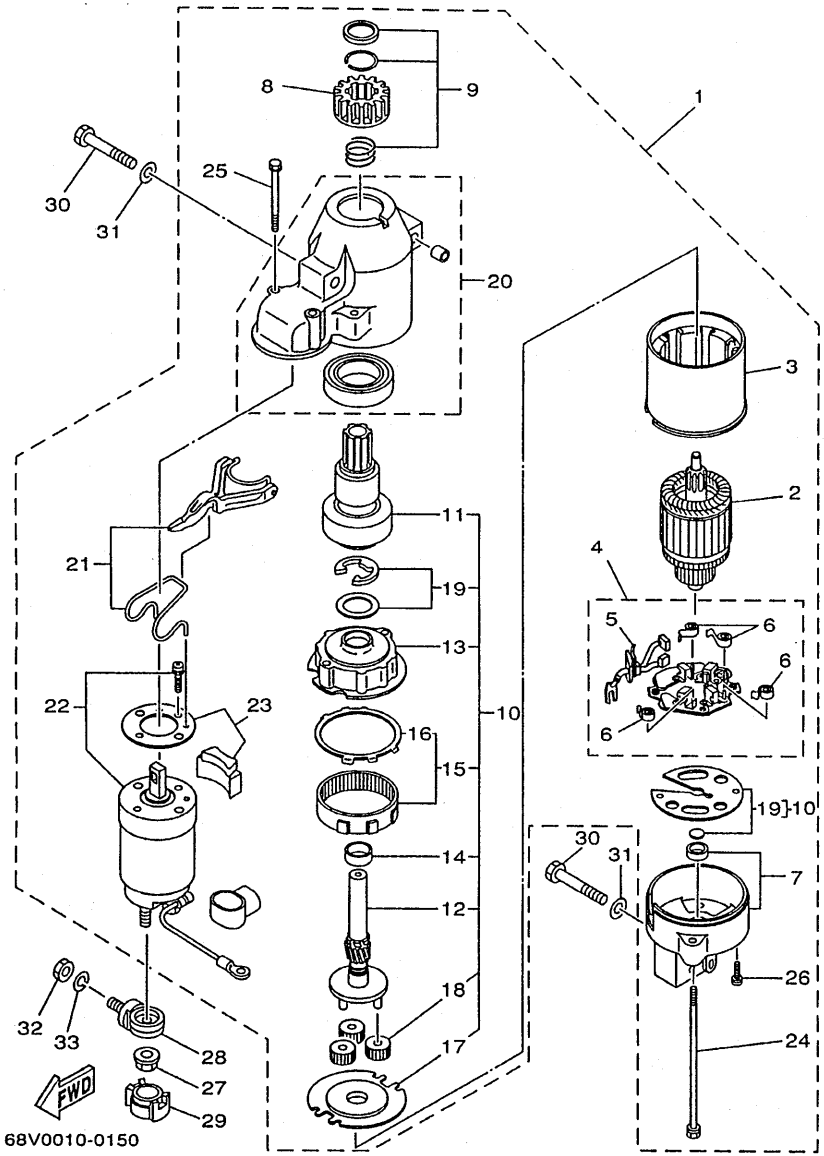

FIG. 16 STARTING MOTOR — DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-81800-00	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	1				
2	67F-81850-00	.ARMATURE ASSY .INDUIT	1	1				
3	67F-81810-00	.STATOR ASSY .STATOR COMPLET	1	1				
4	68F-81840-00	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	1				
5	67F-81801-00	..BRUSH SET ..CHARBON	1	1				
6	67F-81813-00	..SPRING, BRUSH ..RESSORT, DE CHARBON	4	4				
7	68F-81820-00	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	1				
8	67F-81808-00	.PINION ASSY .PIGNON	1	1				
9	67F-81857-00	.PINION STOPPER SET .BUTEE PIGNON	1	1				
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	1				
11	67F-81832-00	..CLUTCH, OVER RUN ..EMBRAYAGE, ROUE LIBRE	1	1				
12	67F-81836-00	..SHAFT, PINION ..AXE, PIGNON	1	1				
13	67F-81821-00	..BRACKET, CENTER 1 ..SUPPORT, CENTRE 1	1	1				
14	67F-81841-00	..BEARING ..ROULEMENT	1	1				
15	67F-81891-00	..GEAR, RING ..ROUE DENTEE	1	1				
16	67F-8183R-00	...GASKET ...JOINT	1	1				
17	67F-81830-00	..BRACKET, CENTER 2 ..SUPPORT, CENTRE 2	1	1				
18	67F-8183T-00	..GEAR, IDLER ..PIGNON, INTERMEDIAIRE	3	3				
19	67F-81809-00	..WASHER KIT ..JEU DE RONDELLES	1	1				
20	67F-81842-00	.COVER .COUVERCLE	1	1				
21	67F-81839-00	.LEVER ASSY .LEVIER COMPLET	1	1				
22	68V-81941-00	.STARTER RELAY ASSY .LANCEUR RELAIS (ENS.)	1	1				
23	67F-81869-00	.COVER, DUST .COUVERCLE, POUSSIERE	1	1				
24	6K7-81826-10	.BOLT .BOULON	2	2				
25	67F-81828-00	.BOLT 2 .RONDELLE, BUTEE 2	2	2				
26	67F-81846-00	.SCREW .VIS	2	2				
27	90179-08003	NUT ECROU	1	1				

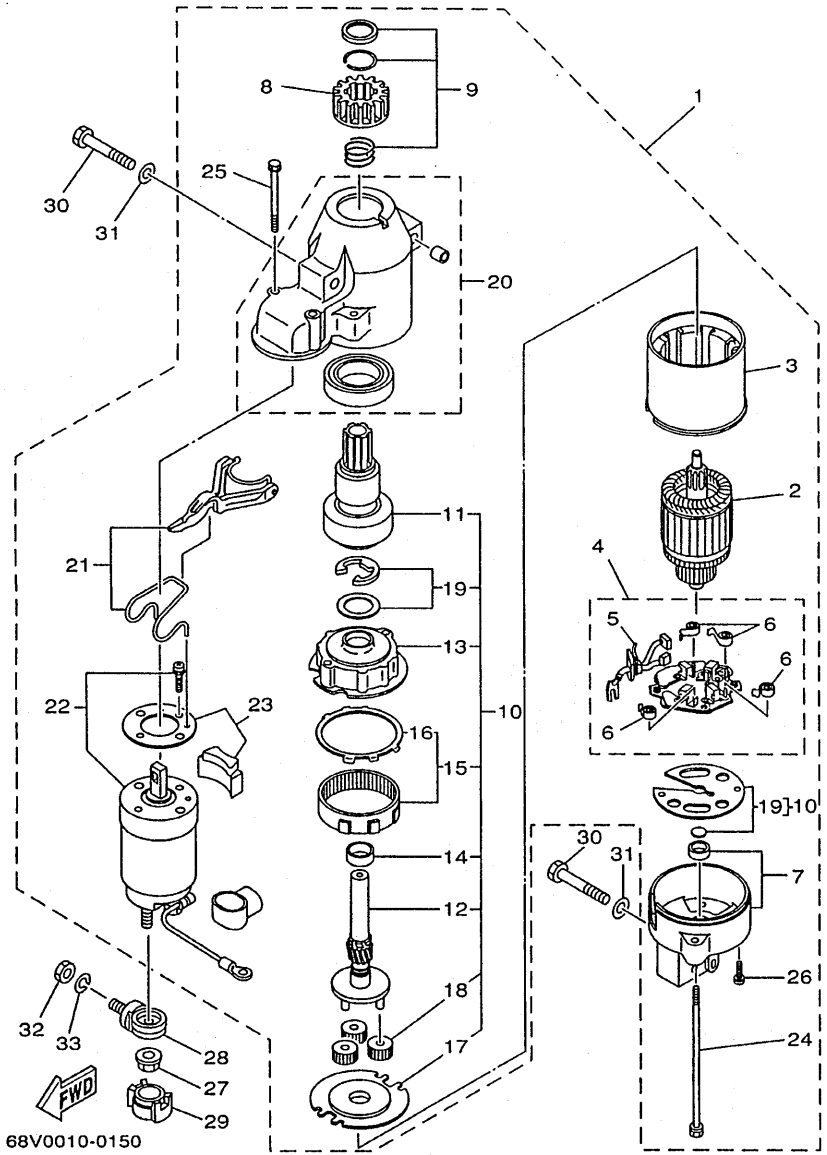

FIG. 16 STARTING MOTOR — DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	68F-81925-00	TERMINAL BORNE	1	1				
29	68F-82582-00	COVER, WIRE HARNESS COUVERCLE, FAISCEAU DE FILS	1	1				
30	97013-08045	BOLT BOULON	3	3				
31	92903-08600	WASHER, PLATE RONDELLE, PLATE	3	3				
32	95333-08600	NUT ECROU	1	1				
33	92903-08100	WASHER, SPRING RONDELLE, GROWER	1	1				

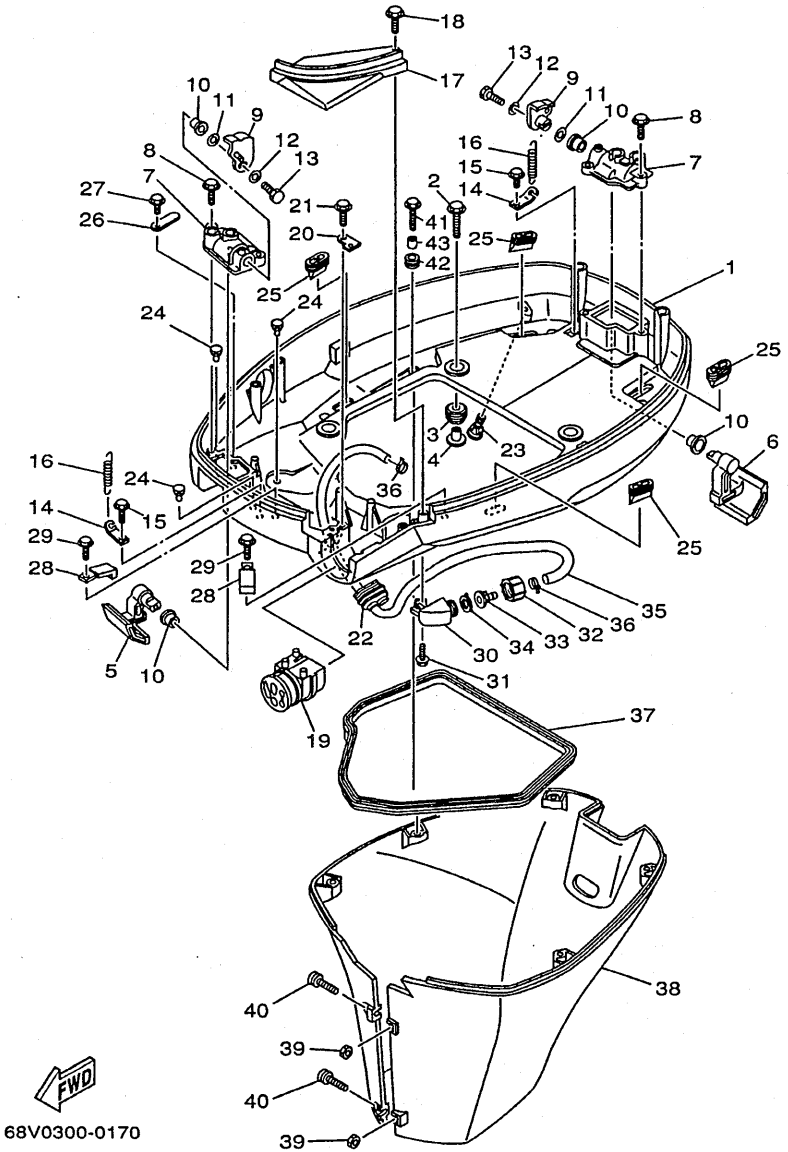

FIG. 17 BOTTOM COWLING — CAPOT INFERIEUR

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	68V-42711-00-8D	COWLING, BOTTOM CUVETTE	1	1				
2	90119-08M22	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	4				
3	90480-22M15	GROMMET PASSE-FIL	4	4				
4	90387-08M37	COLLAR COLLERETTE	4	4				
5	67F-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1				
6	67F-42816-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	1				
7	67F-42828-00-5B	PLATE, CLAMP PLAQUE, PRESSE	2	2				
8	90109-06M82	BOLT BOULON	4	4				
9	68V-42818-00	LEVER, CLAMP LEVIER, PRESSE	2	2				
10	90386-15M73	BUSH DOUILLE	4	4				
11	90206-15M18	WASHER, WAVE RONDELLE, ONDULEE	2	2				
12	90201-06068	WASHER, PLATE RONDELLE, PLATE	2	2				
13	97095-06016	BOLT BOULON	2	2				
14	64D-43144-00	HOOK, SPRING CROCHET	2	2				
15	90109-06M80	BOLT BOULON	2	2				
16	90506-16M34	SPRING, TENSION RESSORT, TENSION	2	2				
17	68V-42738-00-5B	PLATE, FITTING ETRIER	1	1				
18	90109-06M82	BOLT BOULON	2	2				
19	68V-42725-10	GROMMET PASSE-FIL	1	1				
20	67F-42756-00	STAY, CLAMP SUPPORT, COLLIER	1	1				
21	90109-06M86	BOLT BOULON	1	1				
22	6H1-42726-20	GROMMET PASSE-FIL	1	1				FOR FLUSHING KIT
23	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	1				
24	6H4-42748-00	GROMMET PASSE-FIL	3	3				
25	67F-42717-00	RUBBER, SEAL 2 JOINT EN CAOUTCHOUC 2	4	4				
26	6E5-82588-00	PLATE PLAQUE	1	1				
27	90109-06M81	BOLT BOULON	1	1				

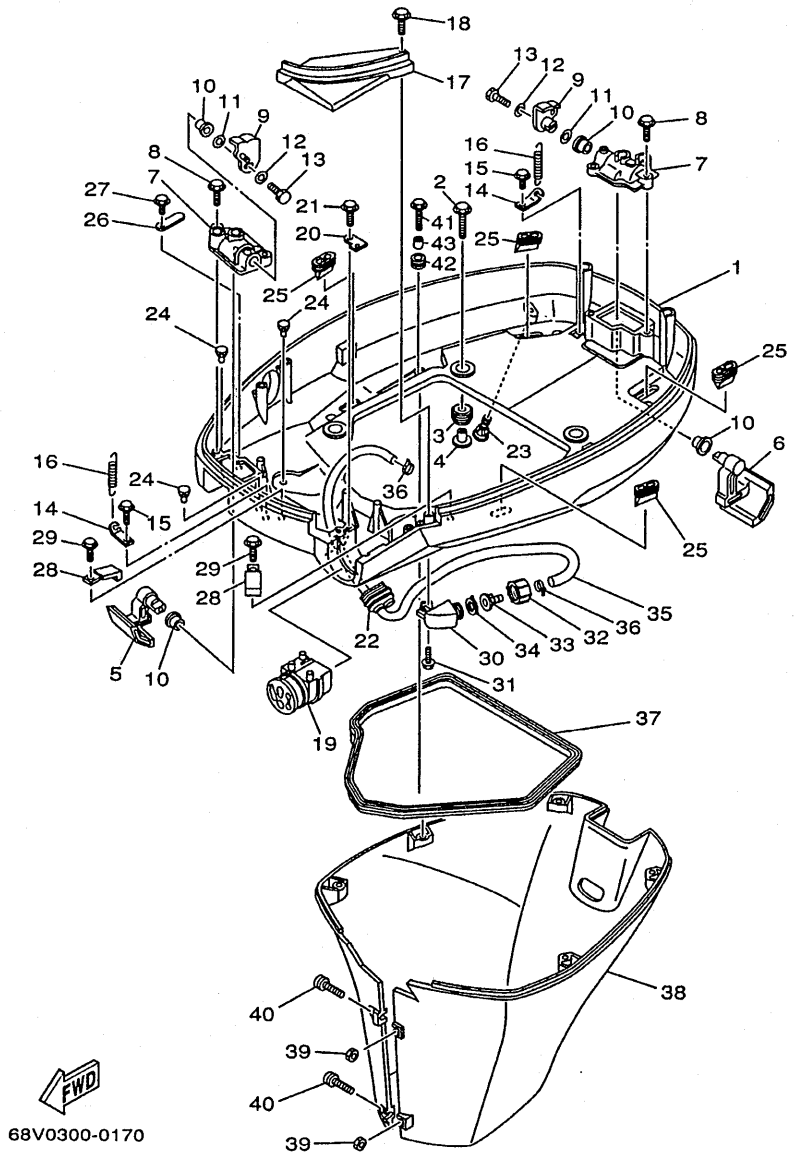

FIG. 17 BOTTOM COWLING — CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	90465-08M23	CLAMP BRIDE	2	2				
29	90109-06M80	BOLT BOULON	2	2				
30	67F-12572-00	ADAPTER ADAPTATEUR	1	1				FLUSHING KIT
31	90109-06M82	BOLT BOULON	1	1				
32	6R3-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	1				FLUSHING KIT
33	6R3-12582-00	JOINT, HOSE 2 RACCORD DE TUYAU 1	1	1				FLUSHING KIT
34	6R3-12583-00	GASKET, HOSE JOINT JOINT	1	1				FLUSHING KIT
35	68V-24312-00	PIPE 2 DURITE 2	1	1				FLUSHING KIT
36	90465-11M10	CLAMP BRIDE	2	2				FLUSHING KIT
37	61A-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1				
38	67F-42741-00-8D	APRON CAPOT LATERAL	1	1				
39	95380-06600	NUT, HEXAGON ECROU	2	2				
40	90159-06M28	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2				
41	90109-06M80	BOLT BOULON	5	5				
42	90480-13M24	GROMMET PASSE-FIL	5	5				
43	90387-06M43	COLLAR COLLERETTE	5	5				

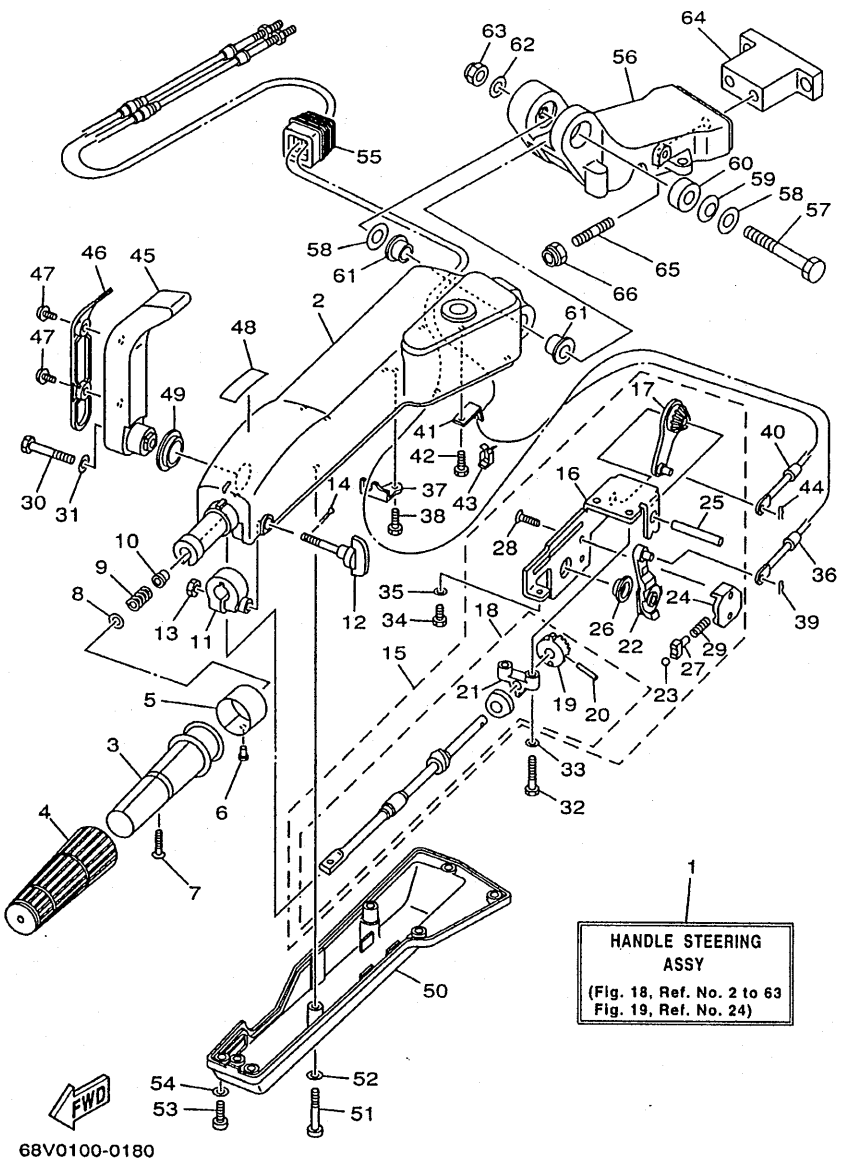

FIG. 18 STEERING 1 — DIRECTION 1

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	67G-W0084-10-4D	HANDLE STEERING ASSY BARRE FRANCHE (ENS.)	1					AP
2	67G-42111-00-4D	HANDLE, STEERING POIGNEE	1					
3	664-42119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1					
4	6G1-42177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1					
5	6H2-42137-00	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1					
6	90269-02M09	RIVET RIVET	1					
7	90149-05M13	SCREW VIS	1					
8	92903-10600	WASHER, PLATE RONDELLE, PLATE	1					
9	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
10	90386-08032	BUSH DOUILLE	1					
11	63D-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1					
12	63D-48154-00	KNOB, THROTTLE BOUTON, ACCELERATEUR	1					
13	95380-06600	NUT, HEXAGON ECROU	1					
14	91490-20010	PIN, COTTER GOUPILLE, FENDUE	1					
15	67G-44100-10	SHIFT LINK ASSY MAILLON DE SELECTEUR	1					
16	67G-44104-00	.PLATE COMP. .PLAQUE COMPLET	1					
17	67G-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION	1					
18	67G-42115-10	.SHAFT, STEERING HANDLE .AXE, BARRE FRANCHE	1					
19	650-42152-00-94	..GEAR ..PIGNON	1					
20	91690-30025	..PIN, SPRING ..GOUPILLE, ELASTIQUE	1					
21	67G-42159-00	..STAY ..SUPPORT	1					
22	67G-44113-00	.CAM PLATE, HANDLE .CAME, VERROUILLAGE	1					
23	63D-48236-00	.ROLLER, DETENT .POULIE	1					
24	63D-48119-00	.COVER .COQUILLE	1					
25	67G-42153-00	.SHAFT, THROTTLE CONTROL .AXE, COMMANDE D'ACCELERATION	1					
26	67G-44132-00	.BUSHING .COUSSINET	1					
27	63D-48237-00	.ADAPTOR .ADAPTEUR	1					

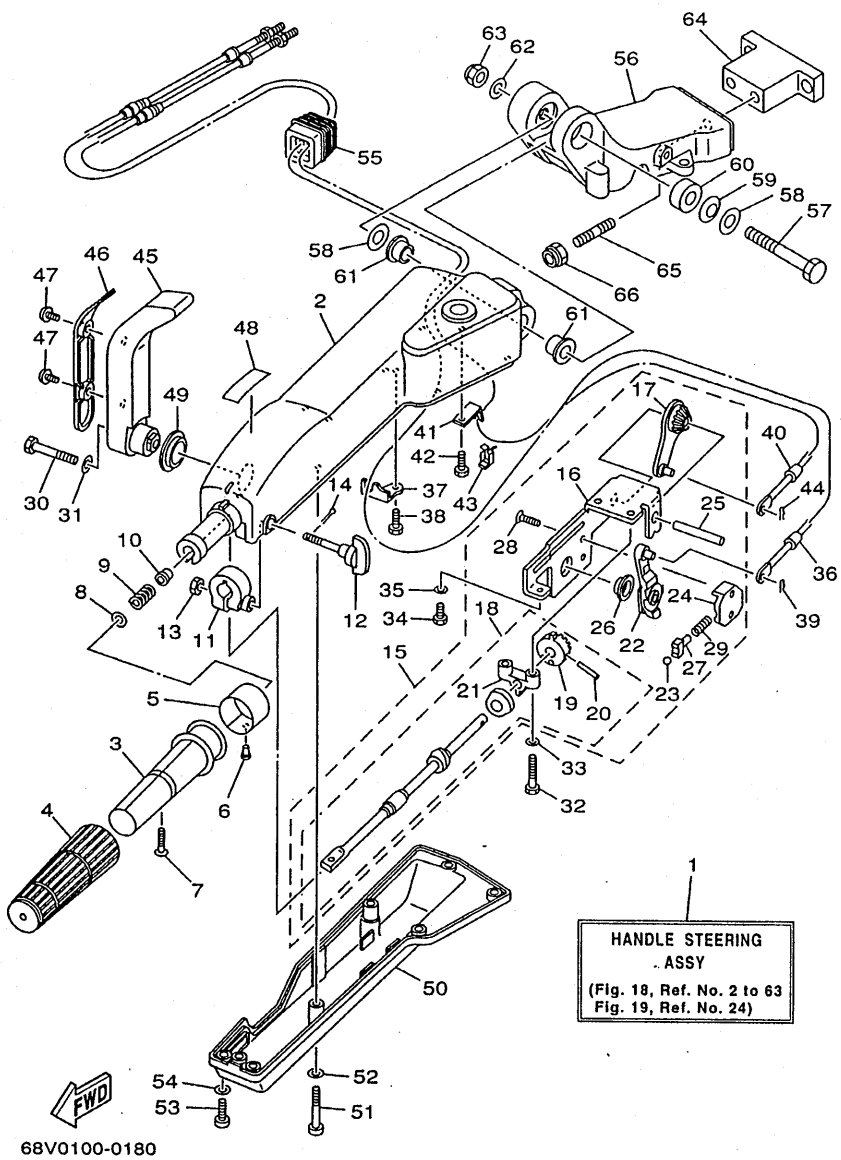

FIG. 18 STEERING 1 — DIRECTION 1

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION	68V	68W				REMARKS / REMARQUES
28	98785-05014	.SCREW, FLAT HEAD .VIS, TETE PLATE	2					
29	63D-48238-00	.SPRING, DETENT .RESSORT	1					
30	97095-08040	BOLT BOULON	1					
31	92995-08600	WASHER RONDELLE	1					
32	97095-06030	BOLT BOULON	2					
33	92995-06600	WASHER RONDELLE	2					
34	97095-06014	BOLT BOULON	1					
35	92995-06600	WASHER RONDELLE	1					
36	67G-48321-00	CABLE CABLE	1					
37	67G-48531-00	BRACKET, REMOTE CONTROL 1 ETRIER 1, COMMANDE A DISTANCE	1					
38	97095-06014	BOLT BOULON	1					
39	90468-10005	CLIP JONC	1					
40	67G-26301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1					
41	66R-48538-00	CLAMP, CABLE 1 COLLIER	1					
42	97095-06014	BOLT BOULON	1					
43	63D-48538-00	CLAMP, CABLE 1 COLLIER	1					
44	90468-10005	CLIP JONC	1					
45	67G-44159-00-4D	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1					
46	67G-44173-00	LEVER, SHIFT CONTROL POIGNEE, INVERSION	1					
47	90159-06M18	SCREW, WITH WASHER VIS, AVEC RONDELLE	2					
48	6G8-44191-00	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1					
49	90386-26MA3	BUSH DOUILLE	1					
50	67G-42131-00	COVER, HANDLE STEERING COUVERCLE	1					
51	97885-06040	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2					
52	92995-06600	WASHER RONDELLE	2					
53	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	5					
54	92995-06600	WASHER RONDELLE	5					

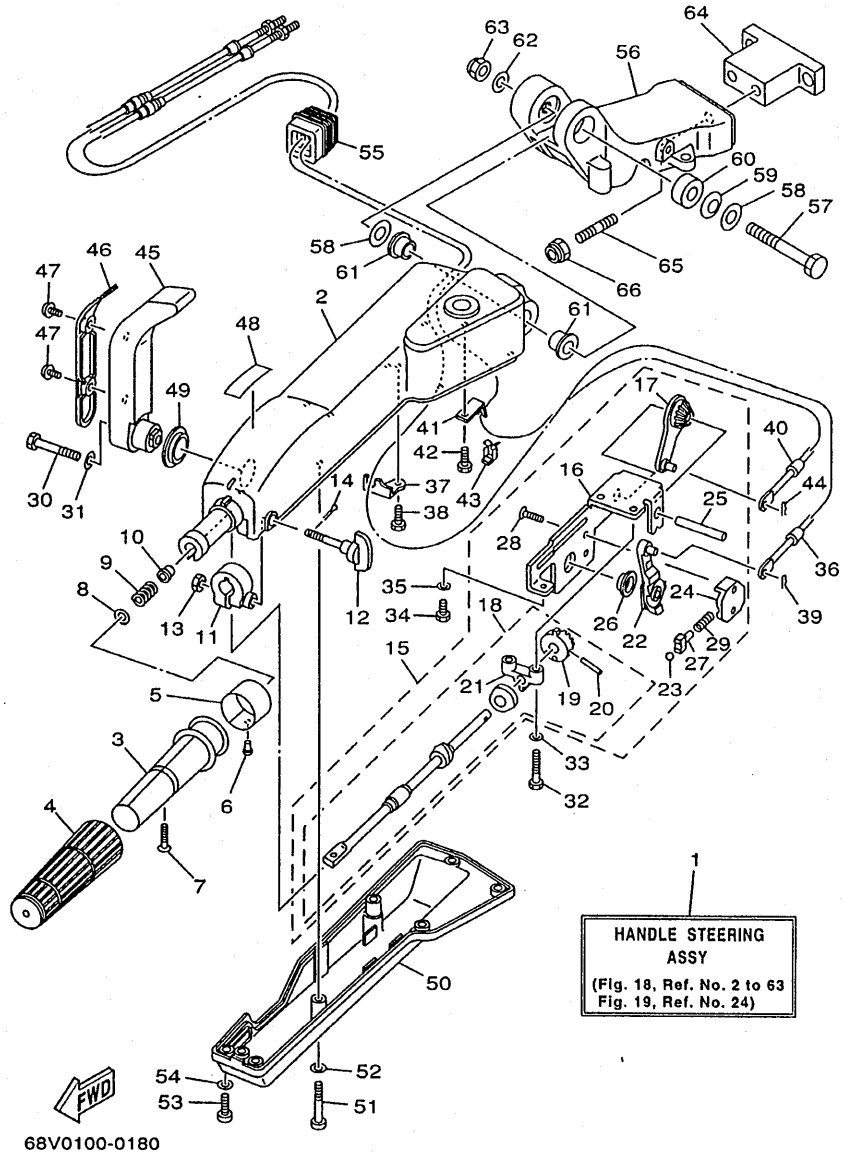

FIG. 18 STEERING 1 — DIRECTION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
55	63D-42725-00	GROMMET PASSE-FIL	1					
56	67G-42121-00-4D	BRACKET SUPPORT	1					
57	90101-12M09	BOLT BOULON	1					
58	92990-12200	WASHER, PLAIN RONDELLE, PLATE	2					
59	90206-12M22	WASHER, WAVE RONDELLE, ONDULEE	1					
60	90387-12M02	COLLAR COLLERETTE	1					
61	90386-12M93	BUSH DOUILLE	2					
62	92990-12600	WASHER, PLATE RONDELLE, PLATE	1					
63	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1					
64	68V-42121-00-4D	BRACKET SUPPORT	1					AP
65	90116-10175	BOLT, STUD GOUJON	2					AP
66	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2					AP

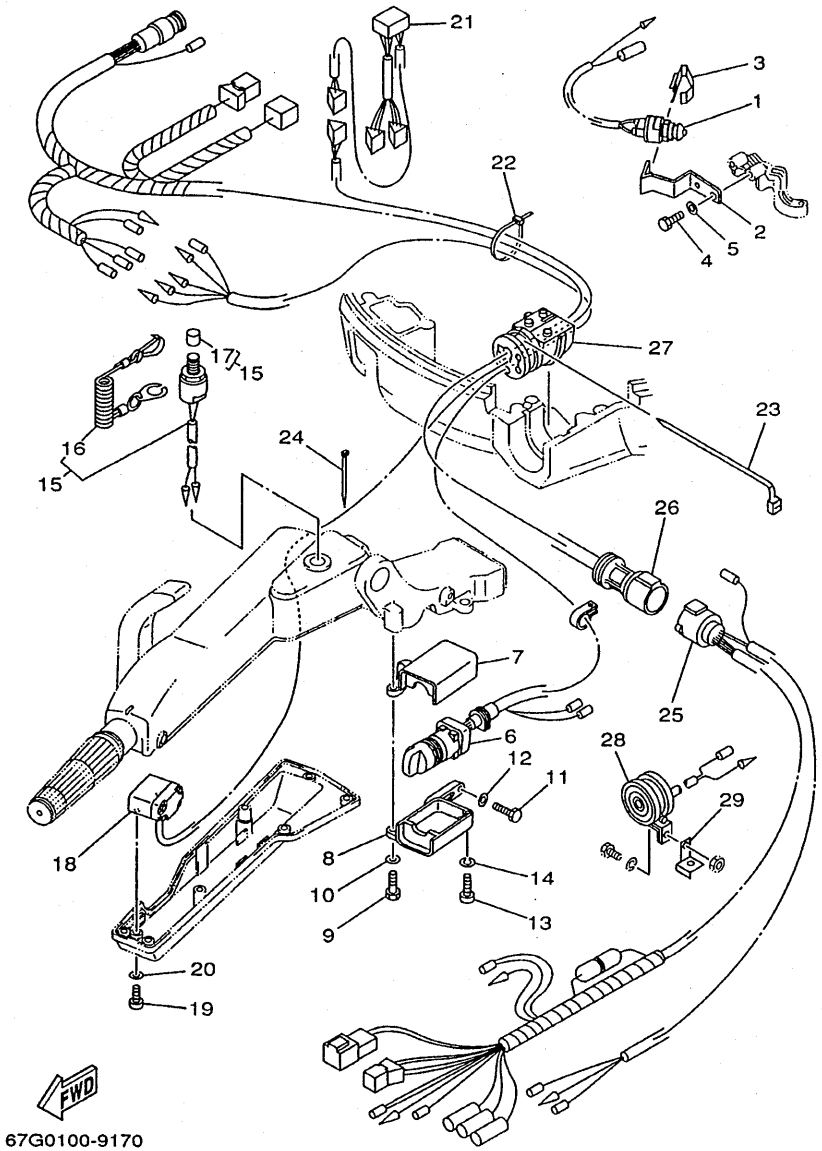

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FIG. 19 STEERING 2 — DIRECTION 2

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	688-82540-11	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1					AP
2	67G-82554-01	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1					AP
3	62Y-82555-00	DAMPER, MAIN SWITCH 1 AMORTISSEUR 1, CONTACT A CLEF	1					AP
4	97095-06014	BOLT BOULON	2					AP
5	92995-06600	WASHER RONDELLE	2					AP
6	67G-82510-10	MAIN SWITCH ASSY CONTACTEUR A CLEF COMPLET	1					AP
7	63D-8252E-01-4D	COVER, MAIN SWITCH COUVERCLE	1					AP
8	63D-8252F-01-4D	COVER, MAIN SWITCH COUVERCLE	1					AP
9	97095-06025	BOLT BOULON	1					AP
10	92995-06600	WASHER RONDELLE	1					AP
11	97095-06020	BOLT BOULON	1					AP
12	92995-06600	WASHER RONDELLE	1					AP
13	97885-06025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1					AP
14	92995-06100	WASHER, SPRING RONDELLE, GROWER	1					AP
15	63D-82575-00	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1					AP
16	682-82556-00	.STOPPER .PLAQUETTE	1					
17	689-8257Y-00	.CAP .CHAPEAU	1					
18	67G-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1					AP
19	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2					AP
20	92995-06600	WASHER RONDELLE	2					AP
21	63D-83728-00	CONNECTOR ASSY CONNEXION COMPLET	1					AP
22	90465-13M24	CLAMP BRIDE	1					AP
23	90465-13M30	CLAMP BRIDE	1					AP
24	90465-11M10	CLAMP BRIDE	2					AP
25	6H5-83553-11	WIRE, LEAD FIL	1					AP
26	63D-82586-00	EXTENSION, WIRE HARNESS EXTENSION, FAISCEAU DE FILS	1					AP
27	67G-42725-00	GROMMET PASSE-FIL	1					AP

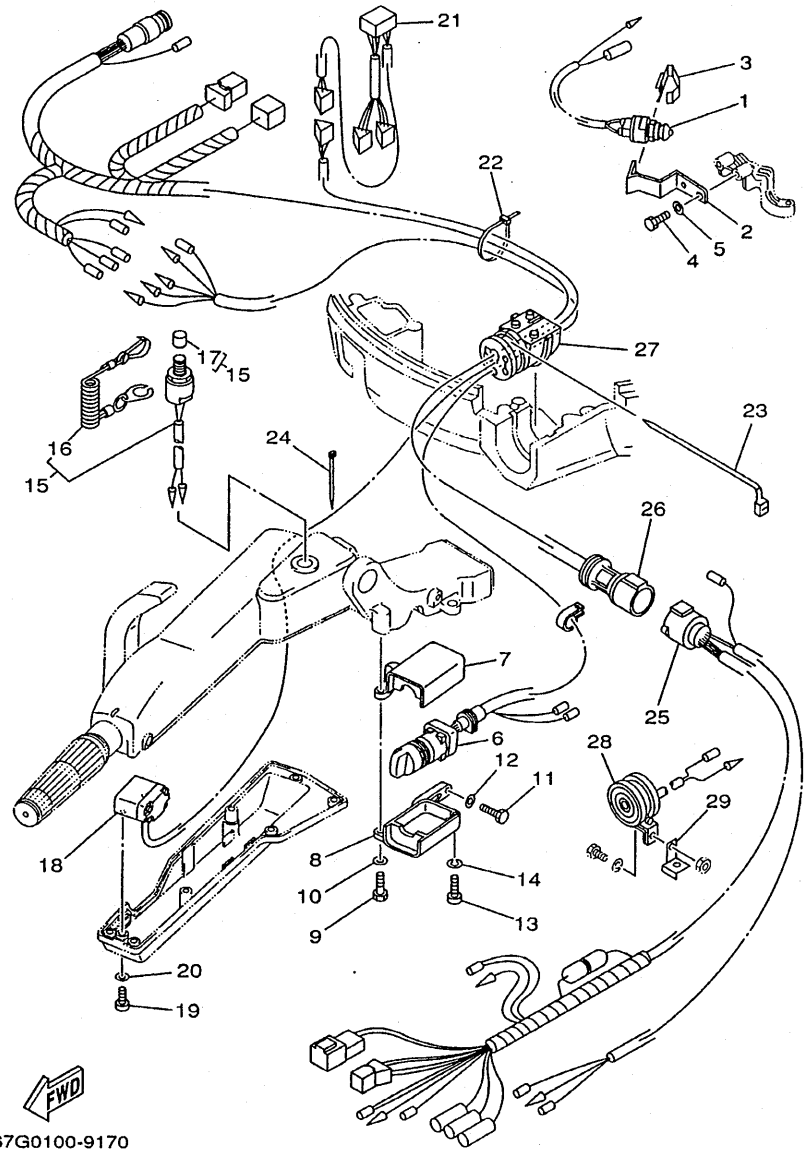

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FIG. 19 STEERING 2

DIRECTION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	688-83383-11	BUZZER RONFLEUR	1					AP
29	6H5-83386-00	STAY, BUZZER SUPPOR, RONFLEUR	1					AP

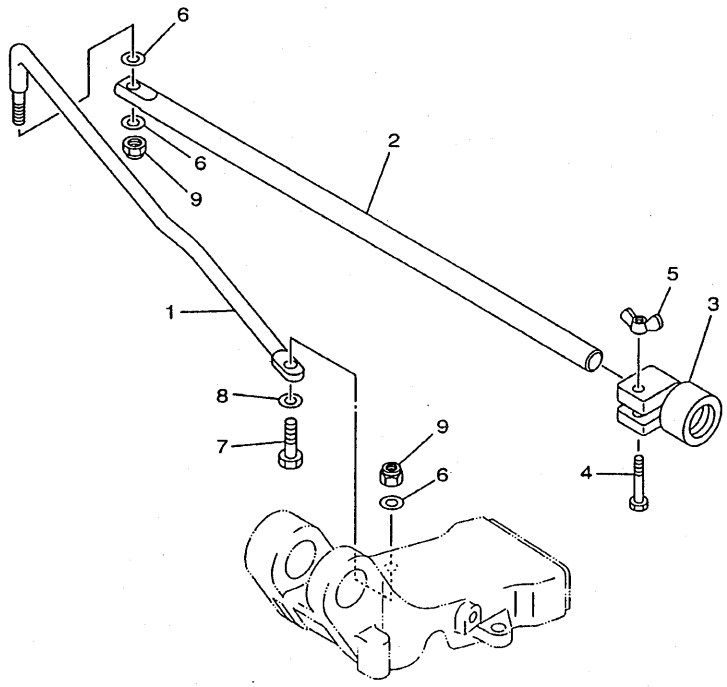

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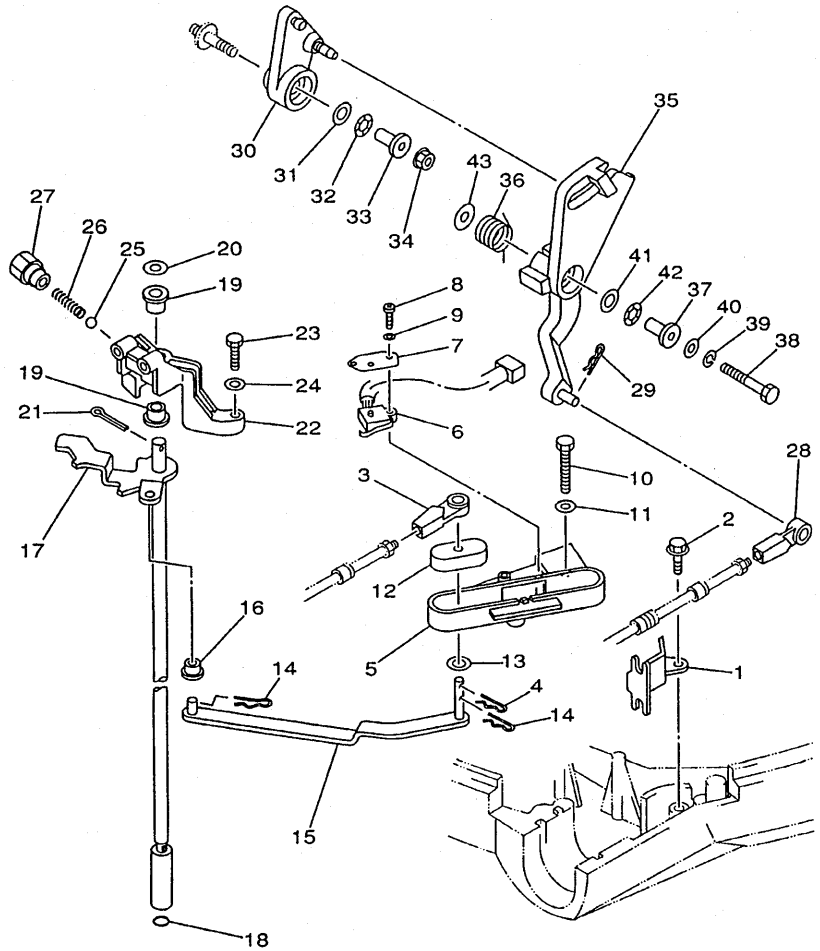
FIG. 20 STEERING FRICTION — CUVETTE, POIGNEE DE DIRECTION

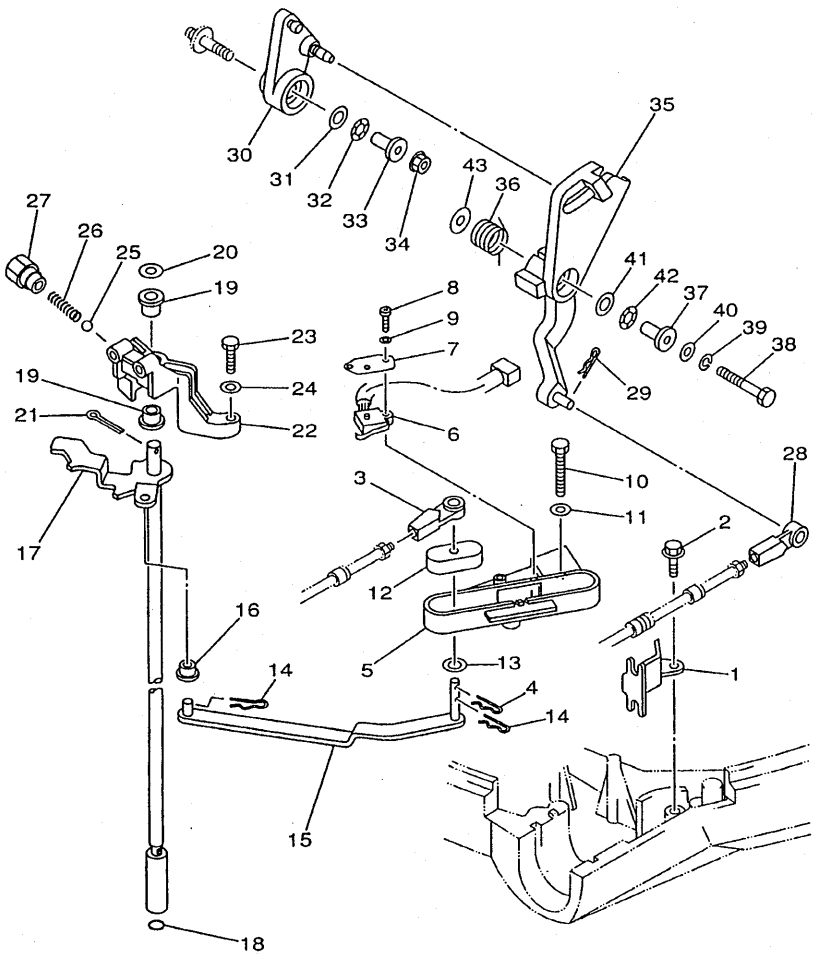
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	67G-42515-00	ROD, STEERING LINK RENVOI DE DIRECTION	1					AP
2	6E5-42518-01	SHAFT, FRICTION AXE, COPILOTE	1					AP
3	67G-42528-00	PLATE, FRICTION PLAQUE, FRICTION	1					AP
4	97080-06035	BOLT BOULON	1					AP
5	90175-06003	NUT, WING ECROU, A OREILLES	1					AP
6	92995-08600	WASHER RONDELLE	3					AP
7	97095-08030	BOLT BOULON	1					AP
8	92995-08600	WASHER RONDELLE	1					AP
9	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2					AP



68V0010-0200

FIG. 21 CONTROL — COMMANDE

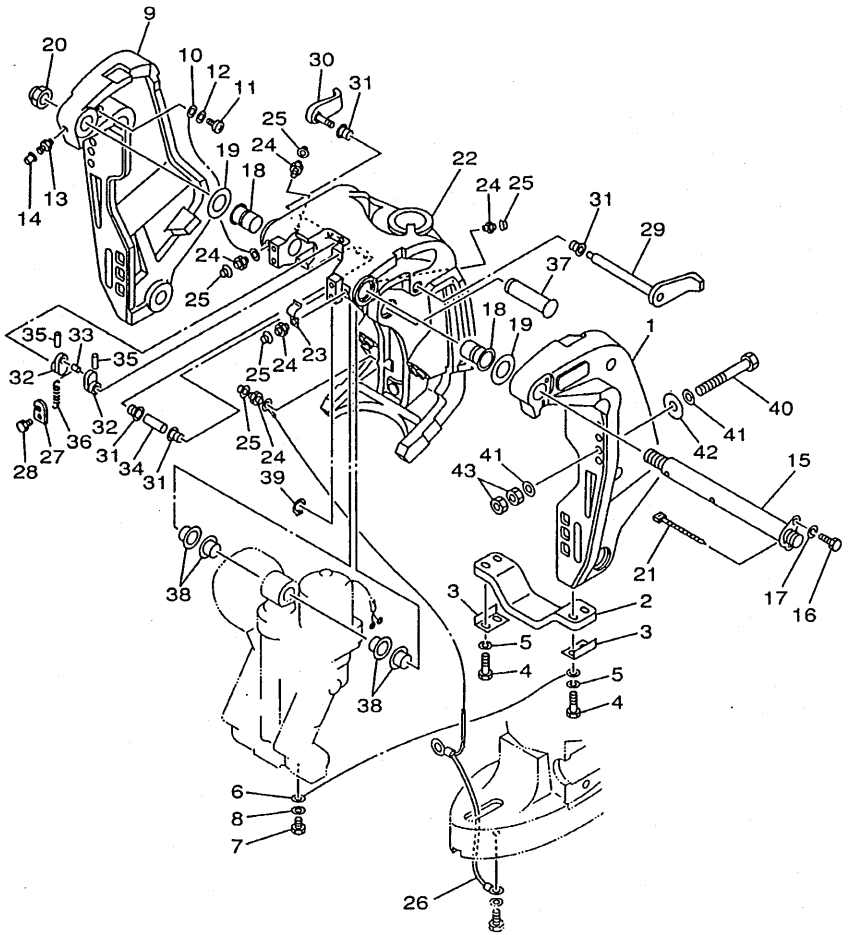
REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	67F-48538-00	CLAMP, CABLE 1 COLLIER	1	1				
2	90109-06M86	BOLT BOULON	1	1				
3	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1				
4	90468-18008	CLIP JONC	1	1				
5	68V-44117-00	BRACKET SUPPORT	1	1				
6	68F-8259F-00	SWITCH ASSY COMMUTATEUR	1	1				
7	61A-82588-00	PLATE PLAQUE	1	1				
8	97885-04016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
9	92995-04100	WASHER RONDELLE	2	2				
10	97095-06040	BOLT BOULON	2	2				
11	92995-06600	WASHER RONDELLE	2	2				
12	68V-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	1				
13	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	1				
14	90468-18008	CLIP JONC	2	2				
15	68V-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1				
16	90386-06M12	BUSH DOUILLE	1	1				
17	68V-44120-10	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1					L
	68V-44120-30	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	1				X
18	93210-09165	O-RING JOINT TORIQUE	1	1				
19	90386-90M90	BUSH DOUILLE	2	2				
20	90201-09M02	WASHER, PLATE RONDELLE, PLATE	1	1				
21	91490-20015	PIN, COTTER GOUPILLE, FENDUE	1	1				
22	68V-44118-00	BRACKET SUPPORT	1	1				
23	97075-06025	BOLT BOULON	2	2				
24	92995-06600	WASHER RONDELLE	2	2				
25	93501-04M02	BALL BILLE	1	1				
26	90501-12082	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1				



68V0010-0200

FIG. 21 CONTROL — COMMANDE

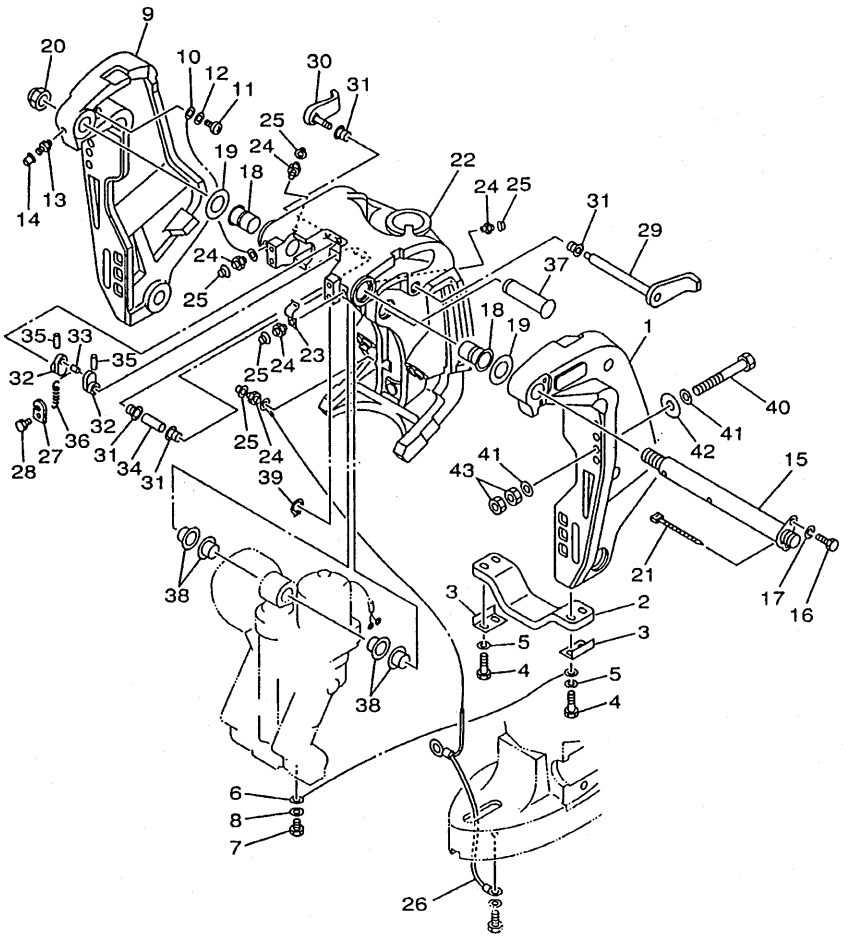
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
27	648-42715-00	BUSHING COUSSINET	1	1				
28	663-48344-00	CABLE END, REMOTE CONTROL CHAPE CABLE	1	1				
29	90468-18008	CLIP JONC	1	1				
30	68V-42157-00	SPACER ENTRETOISE	1	1				
31	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1				
32	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1				
33	90387-06M21	COLLAR COLLERETTE	1	1				
34	90179-06M28	NUT ECROU	1	1				
35	68V-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	1				
36	67F-44135-00	SPRING RESSORT	1	1				
37	90387-06M21	COLLAR COLLERETTE	1	1				
38	97095-06035	BOLT BOULON	1	1				
39	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	1				
40	92995-06600	WASHER RONDELLE	1	1				
41	90201-10M02	WASHER, PLATE RONDELLE, PLATE	1	1				
42	90206-10M04	WASHER, WAVE RONDELLE, ONDULEE	1	1				
43	90201-06M31	WASHER, PLATE RONDELLE, PLATE	1	1				



68V0010-0210

FIG. 22 BRACKET 1 SUPPORT 1

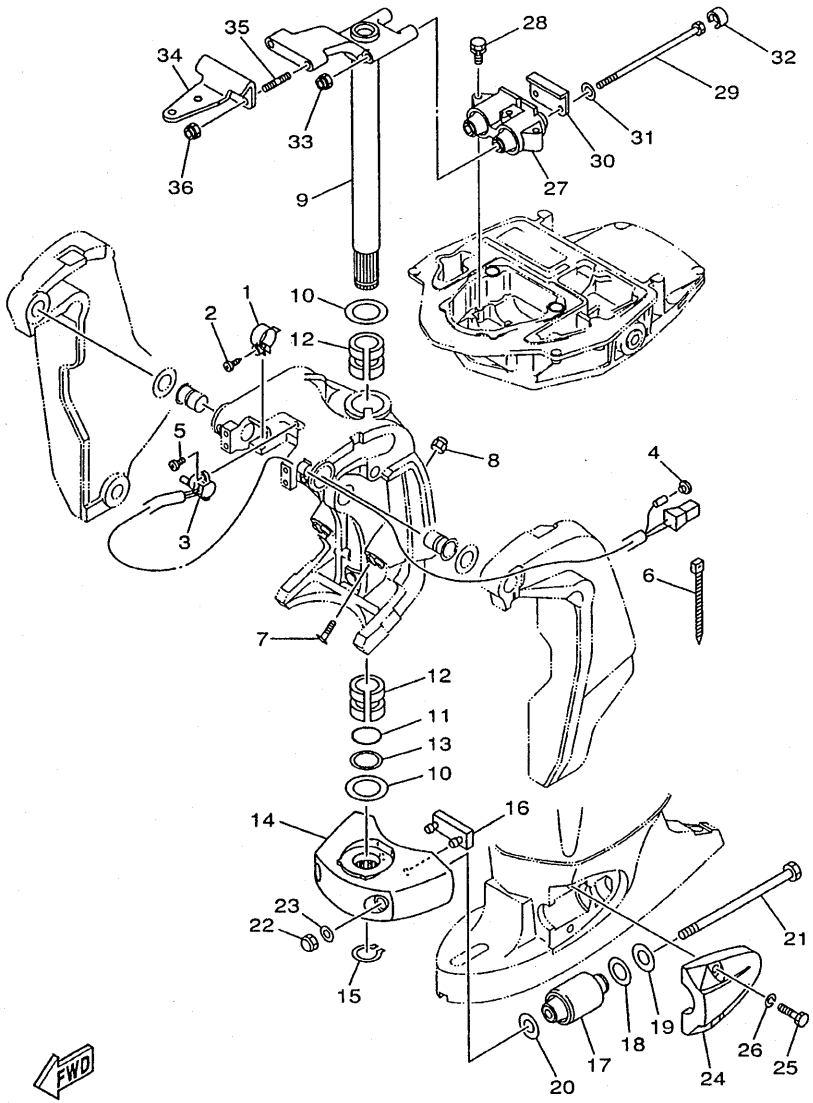
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-43111-00-8D	BRACKET, CLAMP PRESSE	1	1				
2	6G5-45251-01	ANODE ANODE	1	1				
3	6G5-44526-00	PLATE PLAQUE	2	2				
4	97095-06030	BOLT BOULON	4	4				
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	4				
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1				
7	97095-06010	BOLT BOULON	1	1				
8	92995-06600	WASHER RONDELLE	1	1				
9	68V-43112-00-8D	BRACKET, CLAMP PRESSE	1	1				
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1				
11	97880-06012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1				
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1				
13	93700-06M03	NIPPLE, GREASE GRAISSEUR	1	1				
14	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	1				AP
15	64E-43131-01	BOLT, CLAMP BRACKET BOULON, PRESSE	1	1				
16	97095-08020	BOLT BOULON	1	1				
17	92995-08100	WASHER RONDELLE	1	1				
18	90386-25M31	BUSH DOUILLE	2	2				
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	2				
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1				
21	90465-11M10	CLAMP BRIDE	1	1				
22	64E-43311-10-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1					L
	64E-43311-20-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1				X
23	90465-08M63	CLAMP BRIDE	1	1				
24	93700-06M03	NIPPLE, GREASE GRAISSEUR	5	5				
25	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	5				AP
26	66K-82149-00	WIRE, LEAD 3 FIL 3	1					L



68V0010-0210

FIG. 22 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
26	68V-82149-30	WIRE, LEAD 3 FIL 3	1	1				X
27	66T-43144-00	HOOK, SPRING CROCHET	1	1				
28	97095-06010	BOLT BOULON	1	1				
29	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1				
30	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	1				
31	90386-10M16	BUSH DOUILLE	4	4				
32	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	2				
33	90249-06M19	PIN GOUPILLE	1	1				
34	90387-10M05	COLLAR COLLERETTE	1	1				
35	91690-30020	PIN, SPRING GOUPILLE, ELASTIQUE	2	2				
36	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	1				
37	64E-43126-00	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	1				
38	90386-22M98	BUSH DOUILLE	4	4				
39	93410-22M11	CIRCLIP CIRCLIP, TYPE S	1	1				
40	90101-12M05	BOLT (L:130MM) BOULON (L:130MM)	4	4				
41	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	8				
42	90201-12M05	WASHER, PLATE RONDELLE, PLATE	4	4				
43	95380-12600	NUT ECROU	8	8				



68V0010-0220

FIG. 23 BRACKET 2 — SUPPORT 2

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	64E-43139-00	CAM, TRIM SENDER VILEBREQUIN TRUM	1	1				
2	97780-60525	SCREW, TAPPING VIS, TETE FRAISEE	1	1				
3	64E-83672-00	TRIM SENDER INCLINER RACCORD	1	1				
4	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	1				
5	97885-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
6	90465-11M10	CLAMP BRIDE	3	3				
7	61A-43376-00	BOLT, THRUST RECEIVER BOULON	2	2				
8	95780-10300	NUT, FLANGE ECROU, A COLLERETTE	2	2				
9	68V-42510-10-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1					L
	68V-42510-30-8D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	1				X
10	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	2				
11	93210-37MH7	O-RING JOINT TORIQUE	1	1				
12	90386-38M32	BUSH DOUILLE	2	2				
13	90202-40M47	WASHER, PLATE RONDELLE, PLATE	1	1				
14	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1				
15	93410-37M04	CIRCLIP CIRCLIP, TYPE S	1	1				
16	61A-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	1				
17	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	1	1				
18	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	2				
19	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	2				
20	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	2				
21	90109-14MA7	BOLT BOULON	2	2				
22	95380-14600	NUT ECROU	2	2				
23	92995-14600	WASHER RONDELLE	2	2				
24	68V-44553-00-8D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	2	2				
25	97075-10040	BOLT BOULON	4	4				
26	92995-10100	WASHER RONDELLE	4	4				

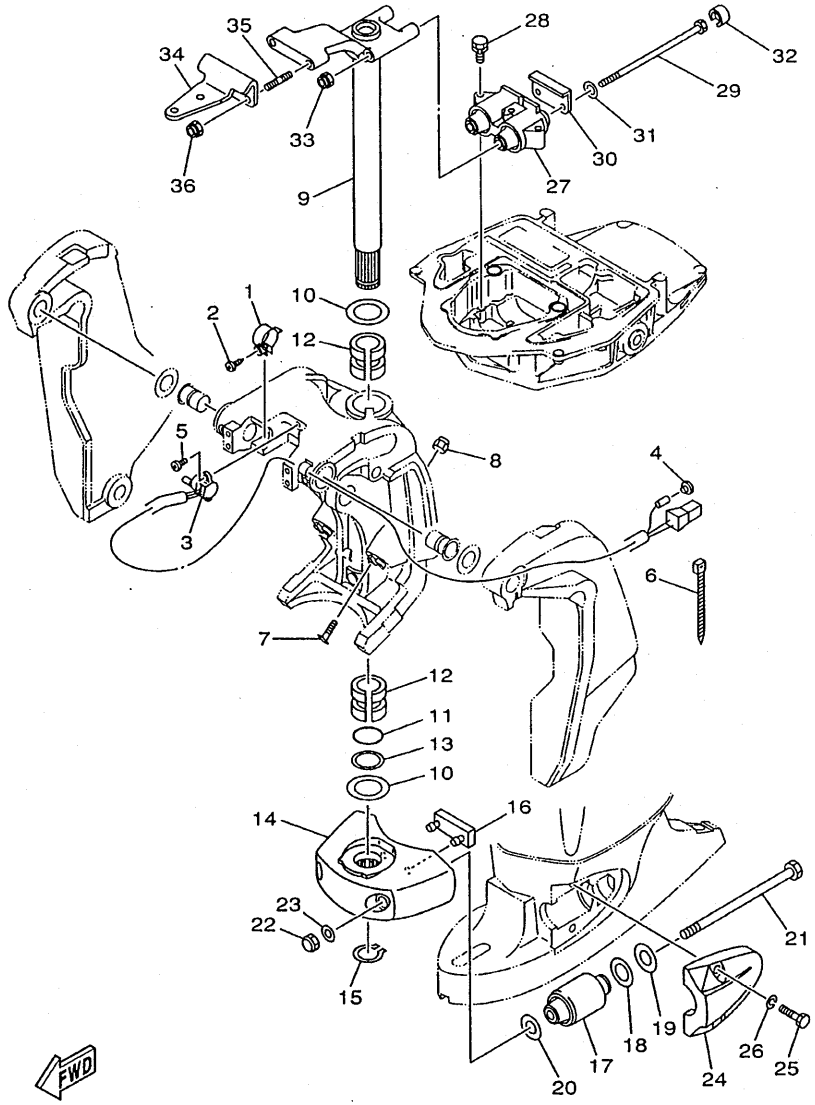


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FIG. 23 BRACKET 2 SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
27	67F-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	1				
28	97575-08445	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	3	3				
29	90109-12M37	BOLT BOULON	2	2				
30	67F-44526-00	PLATE PLAQUE	1	1				
31	90201-12M09	WASHER, PLATE RONDELLE, PLATE	2	2				
32	67F-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	2				
33	90185-12M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2				
34	68V-48511-00-8D	HOOK, STEERING ATTACHE, DIRECTION	1	1				
35	90116-10175	BOLT, STUD GOUJON	2	2				
36	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	2				

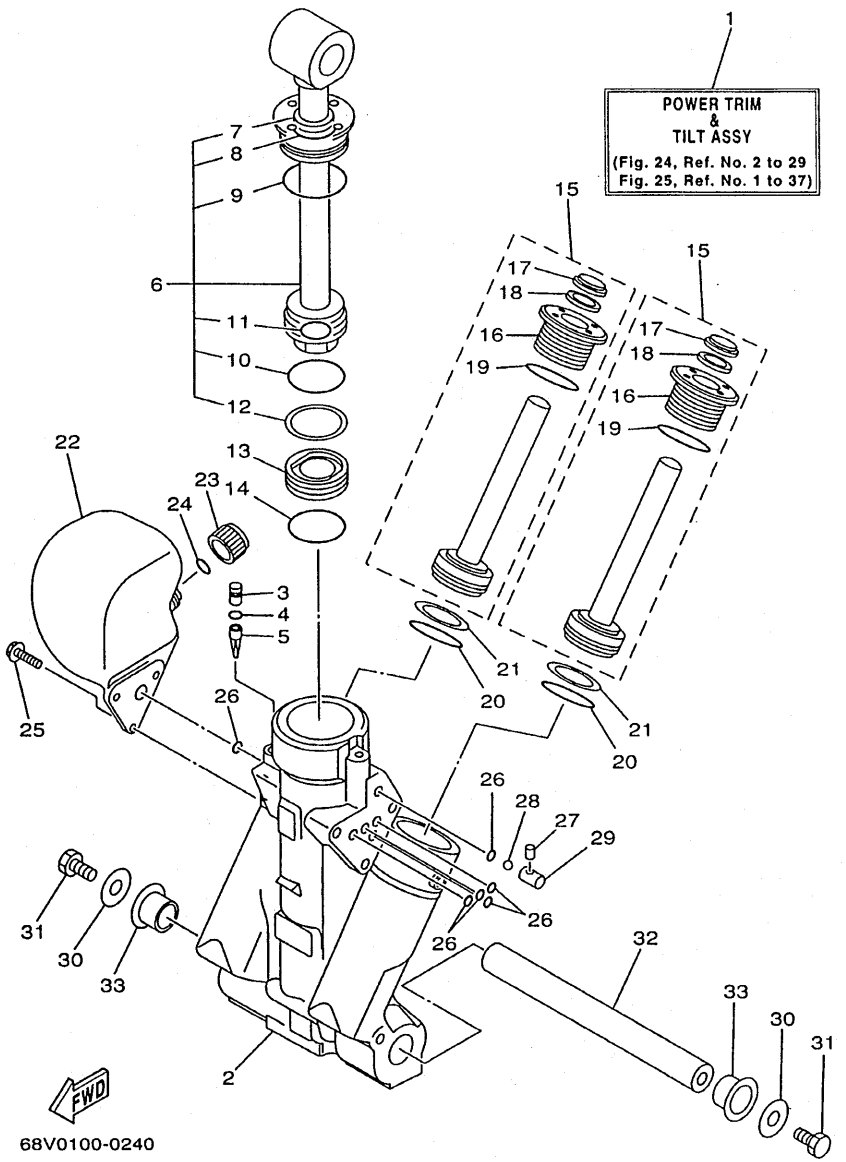


FIG. 24 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	1				
2	64E-43825-01	HOUSING, TRIM & TILT CARTER	1	1				
3	64E-4388J-00	PLUG 2 BOUCHON 2	1	1				
4	93210-10M74	O-RING JOINT TORIQUE	1	1				
5	64E-43817-00	FILTER 2 FILTRE 2	1	1				
6	64E-43810-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	1				
7	64E-43898-00	.SEAL ,DUST 2 .JOINT ANTI-PUSSIERE	1	1				
8	64E-43867-00	.O-RING .JOINT TORIQUE	1	1				
9	64E-43866-00	.O-RING .JOINT TORIQUE	1	1				
10	6E5-43862-00	.O-RING .JOINT TORIQUE	1	1				
11	64E-43883-00	.O-RING .JOINT TORIQUE	1	1				
12	6E5-43872-00	.RING, BACK UP .RESSORT	1	1				
13	6E5-43814-02	PISTON, FREE PISTON	1	1				
14	6E5-43862-00	O-RING JOINT TORIQUE	1	1				
15	64E-43820-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	2	2				
16	64E-43821-00	.SCREW, TRIM CYLINDER END .VIS	1	1				
17	64E-43822-00	.SEAL, TRIM DUST .JOINT	1	1				
18	64E-4384J-00	.SEAL, TRIM DOWN .JOINT	1	1				
19	6G5-43864-00	.O-RING .JOINT TORIQUE	1	1				
20	6E5-43864-00	O-RING JOINT TORIQUE	2	2				
21	6E5-43874-01	RING, BACK UP RESSORT	2	2				
22	64E-43828-00	BODY, RESERVOIR CORPS	1	1				
23	64E-43829-00	PLUG, RESERVOIR BOUCHON	1	1				
24	64E-43897-00	O-RING JOINT TORIQUE	1	1				
25	64E-4388E-00	BOLT ,SCREW BOUCHON	3	3				
26	64E-43869-00	O-RING JOINT TORIQUE	6	6				
27	64E-4381G-00	PIN COUPILL	1	1				

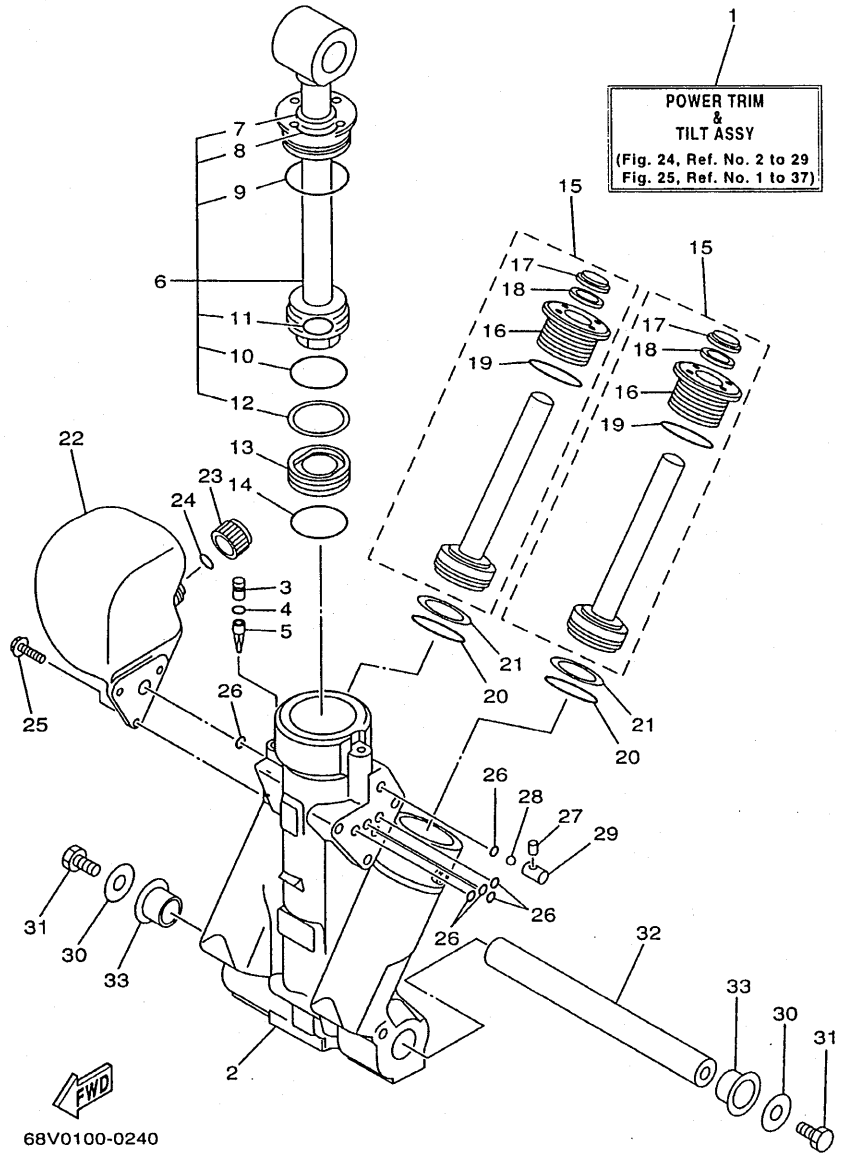
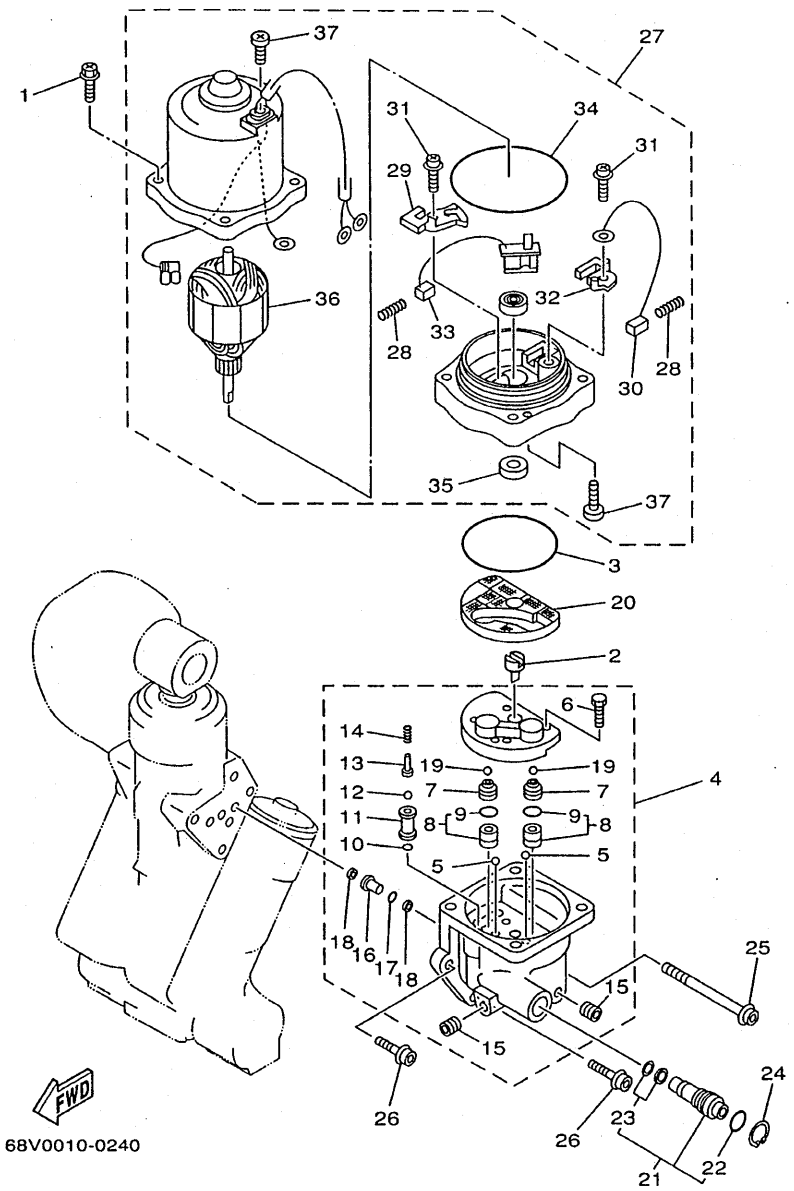


FIG. 24 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	6E5-43858-00	BALL BILLE	1	1				
29	64E-4382G-00	VALVE, SEAT JEU DE POINTEAUX	1	1				
30	90201-08M14	WASHER, PLATE RONDELLE, PLATE	2	2				
31	97080-08016	BOLT BOULON	2	2				
32	64E-43818-01	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	1				
33	90386-22M98	BUSH DOUILLE	2	2				



68V0010-0240

FIG. 25 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	64E-4388E-00	BOLT ,SCREW BOUCHON	4	4				
2	64E-43831-00	CONNECTOR, SHAFT RACCORD	1	1				
3	64E-43868-00	O-RING JOINT TORIQUE	1	1				
4	68V-43830-00	GEAR PUMP ASSY POMPE A PIGNON (ENS.)	1	1				
5	72X-43858-00	.BALL .BILLE	2	2				
6	64E-43843-00	.SCREW, VALVE LOCK .VIS	4	4				
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2	2				
8	64E-43802-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	2				
9	6E5-43896-00	..O-RING ..JOINT TORIQUE	1	1				
10	6G5-43863-00	.O-RING .JOINT TORIQUE	1	1				
11	66Y-43851-00	.SEAT, RELIEF VALVE .SIEGE	1	1				
12	64E-43858-00	.BALL .BILLE	1	1				
13	64E-43859-00	.PIN, VALVE SUPPORT .GOUPILLE	1	1				
14	68V-43855-00	.SPRING, UP RELIEF .RESSORT	1	1				
15	6E5-43826-01	.PLUG, TAPER SCREW .BOUCHON	2	2				
16	64E-43850-00	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	1	1				
17	64E-43865-00	.O-RING .JOINT TORIQUE	1	1				
18	64E-43816-00	.FILTER 1 .FILTRE 1	2	2				
19	64E-43858-00	.BALL .BILLE	2	2				
20	64E-43817-10	FILTER 2 FILTRE 2	1	1				
21	64E-43860-00	MANUAL VALVE SUB-ASSY SOUPAPE, MANUEL (ENS.)	1	1				
22	72X-85075-L0	.O-RING .JOINT TORIQUE	1	1				
23	64E-43827-00	.RING SET .BILLE	1	1				
24	64E-43875-00	RING, SNAP RESSORT	1	1				
25	64E-43879-10	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	1				
26	64E-43879-00	SCREW, WITH WASHER VIS, AVEC RONDELLE	2	2				
27	68V-43880-00	MOTOR ASSY MOTEUR (ENS.)	1	1				

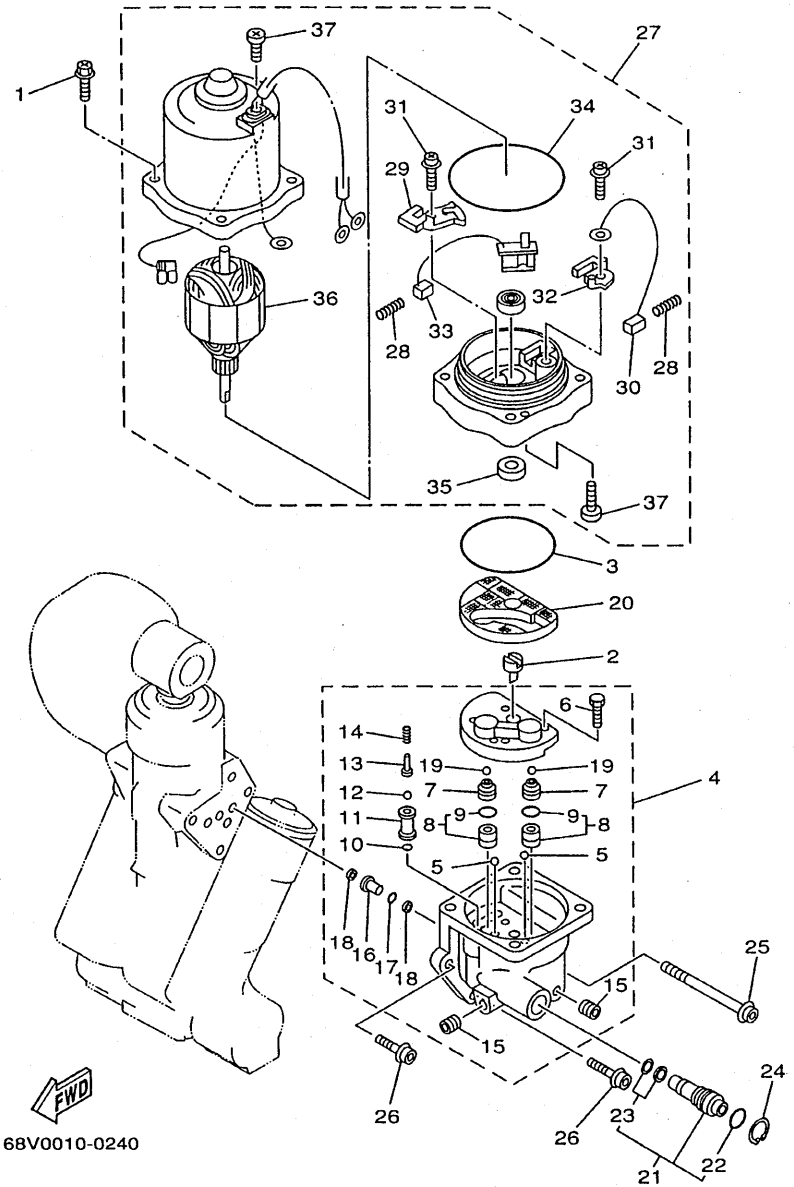


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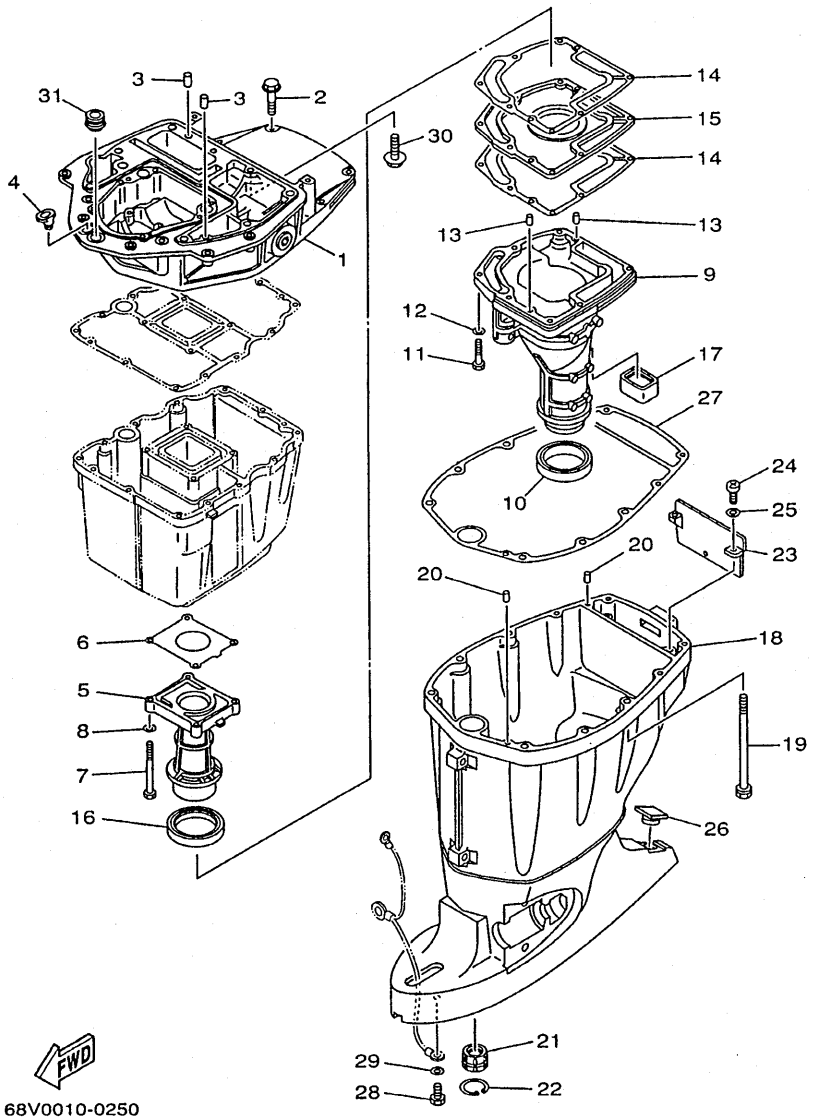
FIG. 25 POWER TRIM & TILT ASSY 2 PUISSANCE PARER ET INCLINER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	6H1-4386K-10	.SPRING, BRUSH .RESSORT, BALAI	2	2				
29	64E-4380J-00	.HOLDER, BRUSH .PORTE-BALAI	1	1				
30	64E-43891-00	.BRUSH 1 .BALAI 1	1	1				
31	98507-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2				
32	64E-4380F-00	.HOLDER, BRUSH 2 .PORTE-BALAI 2	1	1				
33	64E-43892-00	.BRUSH 2 .BALAI 2	1	1				
34	6G5-43865-00	.O-RING .JOINT TORIQUE	1	1				
35	93102-08M43	.OIL SEAL .JOINT SPY	1	1				
36	64E-43805-00	.ARMATURE ASSY .INDUIT (ENS.)	1	1				
37	64E-43843-10	.SCREW, VALVE LOCK .VIS	3	3				



68V0010-0250

FIG. 26 UPPER CASING — FOURREAU

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	67F-41137-01-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	1				
2	97575-08540	BOLT, WITH WASHER VIS HEXAGONAL AVC RONDELLE	4	4				
3	93608-16M16	PIN, DOWEL GOUJON	2	2				
4	6G1-42727-00	GROMMET PASSE-FIL	1	1				
5	67F-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1				
6	67F-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	1				
7	97075-06070	BOLT BOULON	4	4				
8	92995-06600	WASHER RONDELLE	4	4				
9	68V-14711-10-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1					L
	68V-14711-30-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	1				X
10	68V-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	1				
11	97075-06030	BOLT BOULON	7	7				
12	92995-06600	WASHER RONDELLE	7	7				
13	93606-19M23	PIN, DOWEL GOUJON	2	2				
14	67F-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	2	2				
15	67F-45181-00-5B	PLATE PLAQUETTE	1	1				
16	67F-41138-00	SEAL, EXT. 1 JOINT DE GROUPE 1	1	1				
17	67F-45127-00	SEAL JOINT	1	1				
18	68V-45111-10-8D	CASING, UPPER FOURREAU	1					L
	68V-45111-30-8D	CASING, UPPER FOURREAU	1	1				X
19	90119-10M08	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	6				
20	93608-16M16	PIN, DOWEL GOUJON	2	2				
21	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	1				
22	93420-36M01	CIRCLIP CIRCLIP, TYPE S	1	1				
23	67F-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	1				
24	97880-06016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2				
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	2				

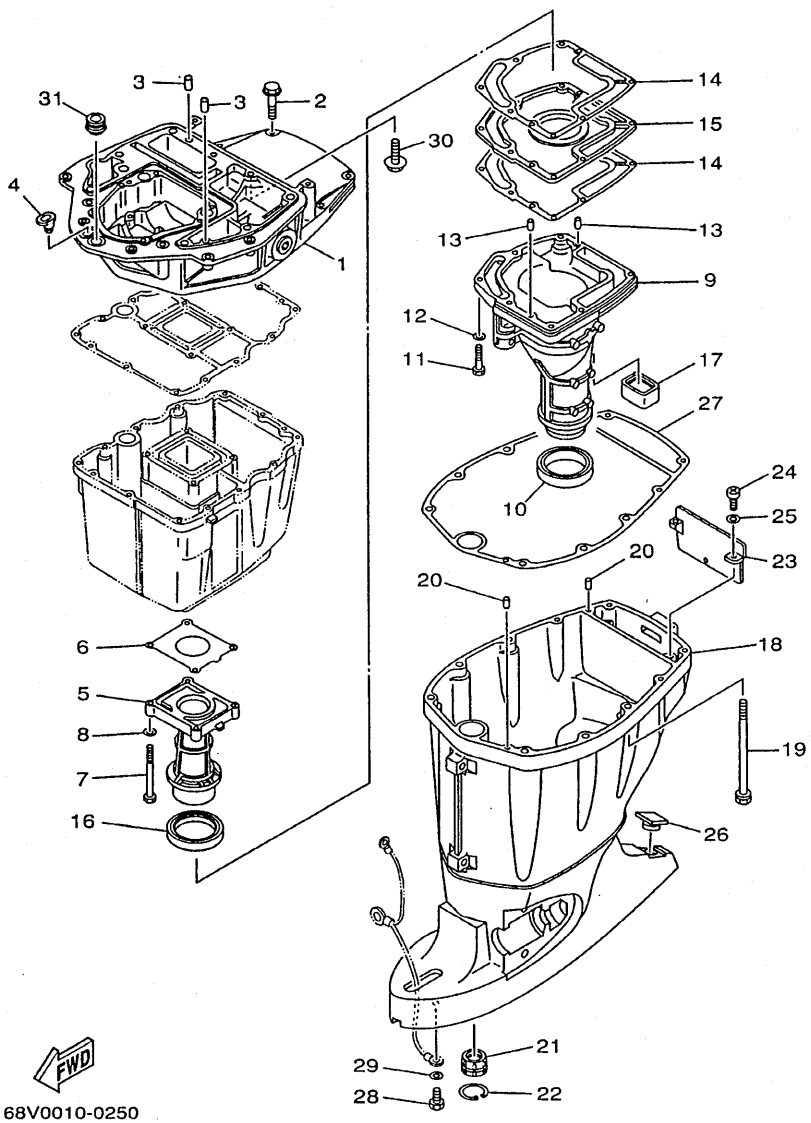


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FIG. 26 UPPER CASING — FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
26	6H3-45155-00	CAP CAPUCHON	1	1				
27	67F-45113-00	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1				
28	97095-06010	BOLT BOULON	1	1				
29	92995-06600	WASHER RONDELLE	1	1				
30	90119-08M58	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	2				
31	67F-42724-00	GROMMET PASSE-FIL	1	1				

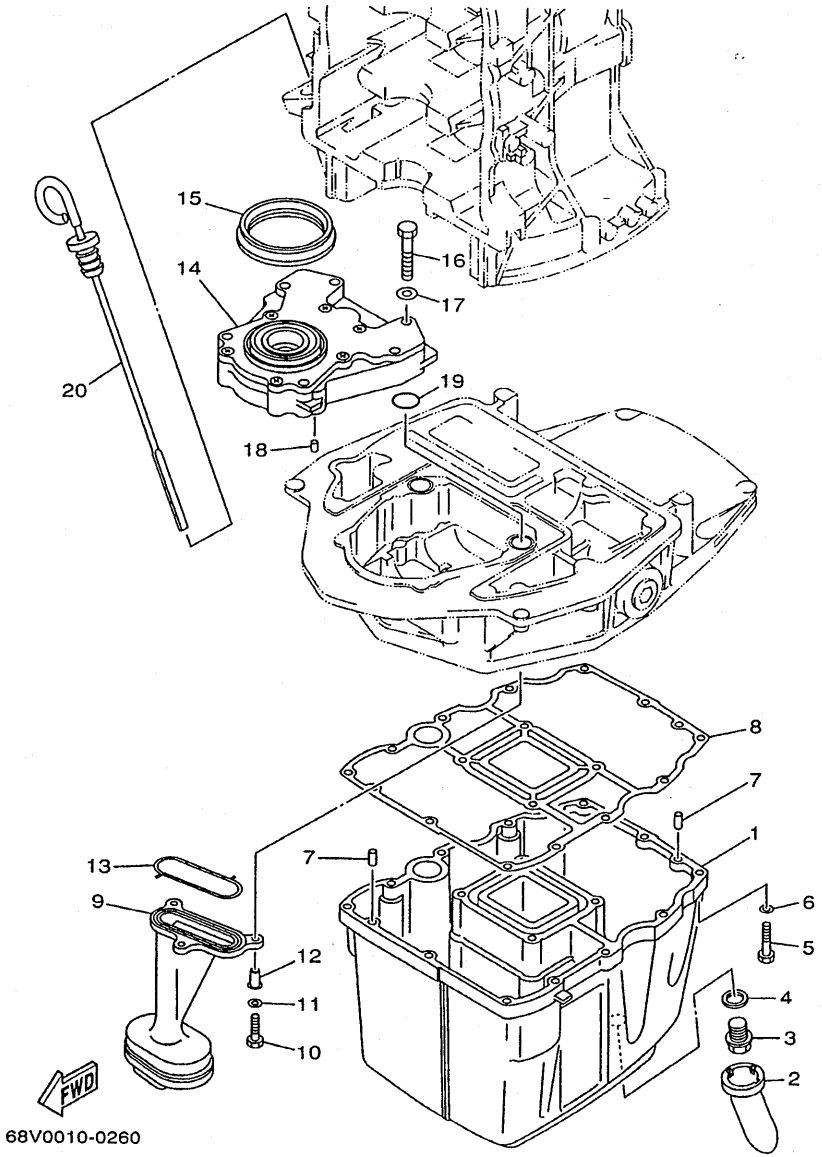
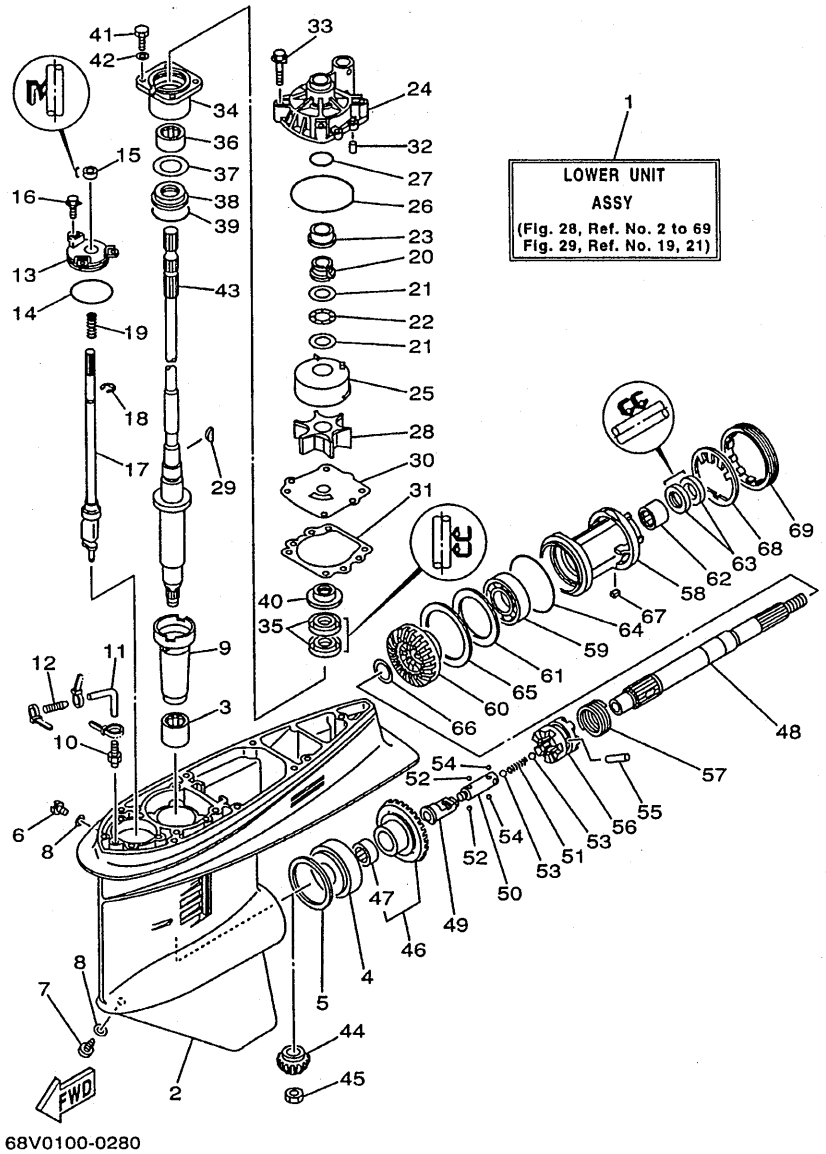


FIG. 27 OIL PAN — VENTILATEUR D'HUILE

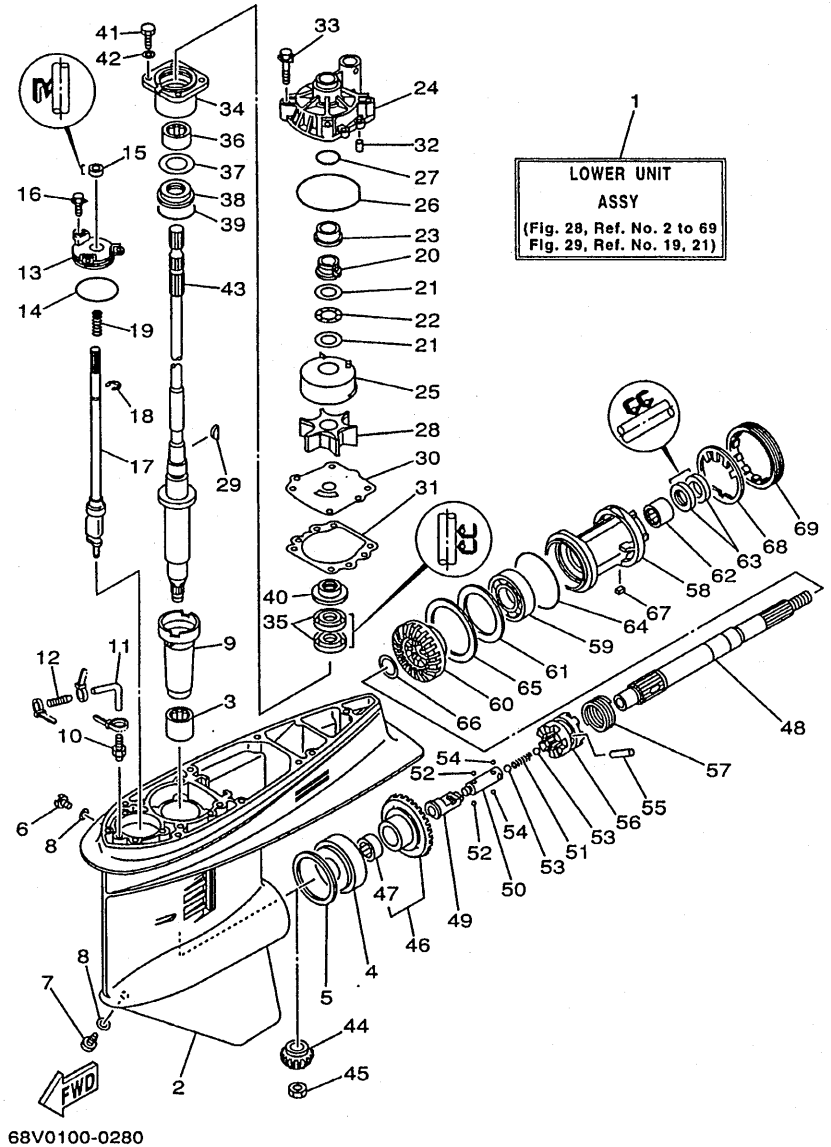
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	67F-15311-00-5B	OIL PAN VENTILATEUR D'HUILE	1	1				
2	67F-15316-00	DAMPER 1 AMORTISSEUR 1	1	1				
3	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	1				
4	90430-14M09	GASKET JOINT	1	1				
5	97075-06025	BOLT BOULON	12	12				
6	92995-06600	WASHER RONDELLE	12	12				
7	93606-12019	PIN, DOWEL GOUJON	2	2				
8	67F-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	1				
9	67F-13411-00	STRAINER, OIL FILTRE, HUILE	1	1				
10	97027-06025	BOLT BOULON	3	3				
11	92907-06600	WASHER, PLATE RONDELLE	3	3				
12	90387-06M64	COLLAR COLLERETTE	3	3				
13	67F-13415-00	SEAL, OIL STRAINER JOINT, FILTRE A HUILE	1	1				
14	67F-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLET	1	1				
15	67F-13338-00	SEAL JOINT	1	1				
16	97095-06045	BOLT BOULON	6	6				
17	92995-06600	WASHER RONDELLE	6	6				
18	93604-12M07	PIN, DOWEL GOUJON	2	2				
19	93210-19MJ1	O-RING JOINT TORIQUE	2	2				
20	68V-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	1				



68V0100-0280

FIG. 28 LOWER CASING. DRIVE 1 BOITIER D' HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-45300-10-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1					L
	68V-45300-30-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1					X
2	6E5-45301-04-8D	CASING, LOWER BEQUILLE	1					
3	93315-628U9	BEARING ROULEMENT	1					
4	93332-000U7	BEARING ROULEMENT	1					
5	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR
6	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1					
7	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1					
8	90430-08020	GASKET JOINT	2					
9	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1					
10	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1					
11	90445-07ME8	HOSE DURITE	1					L
	90445-07ME9	HOSE DURITE	1					X
12	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1					
13	6E5-45321-00	PLATE PLAQUETTE	1					
14	93210-58144	O-RING JOINT TORIQUE	1					
15	93106-09014	OIL SEAL JOINT SPY	1					
16	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3					
17	6L6-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1					
18	93430-08006	CIRCLIP CIRCLIP, TYPE S	1					
19	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1					



68V0100-0280

FIG. 28 LOWER CASING. DRIVE 1 BOITIER D' HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
20	61A-45538-00	SPACER 1 ENTRETOISE	1					
21	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2					
22	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1					
23	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1					
24	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU	1					
25	61A-44322-02	INSERT, CARTRIDGE CUVETTE	1					
26	93210-86M38	O-RING JOINT TORIQUE	1					
27	93210-37160	O-RING JOINT TORIQUE	1					
28	6E5-44352-01	IMPELLER TURBINE	1					
29	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1					
30	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1					
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1					
32	93606-12019	PIN, DOWEL GOUJON	2					
33	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4					
34	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1					
35	93101-28M16	OIL SEAL JOINT SPY	2					
36	93317-330U2	BEARING ROULEMENT	1					
37	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR
38	93341-930V2	BEARING ROULEMENT	1					
39	93210-55M14	O-RING JOINT TORIQUE	1					
40	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1					

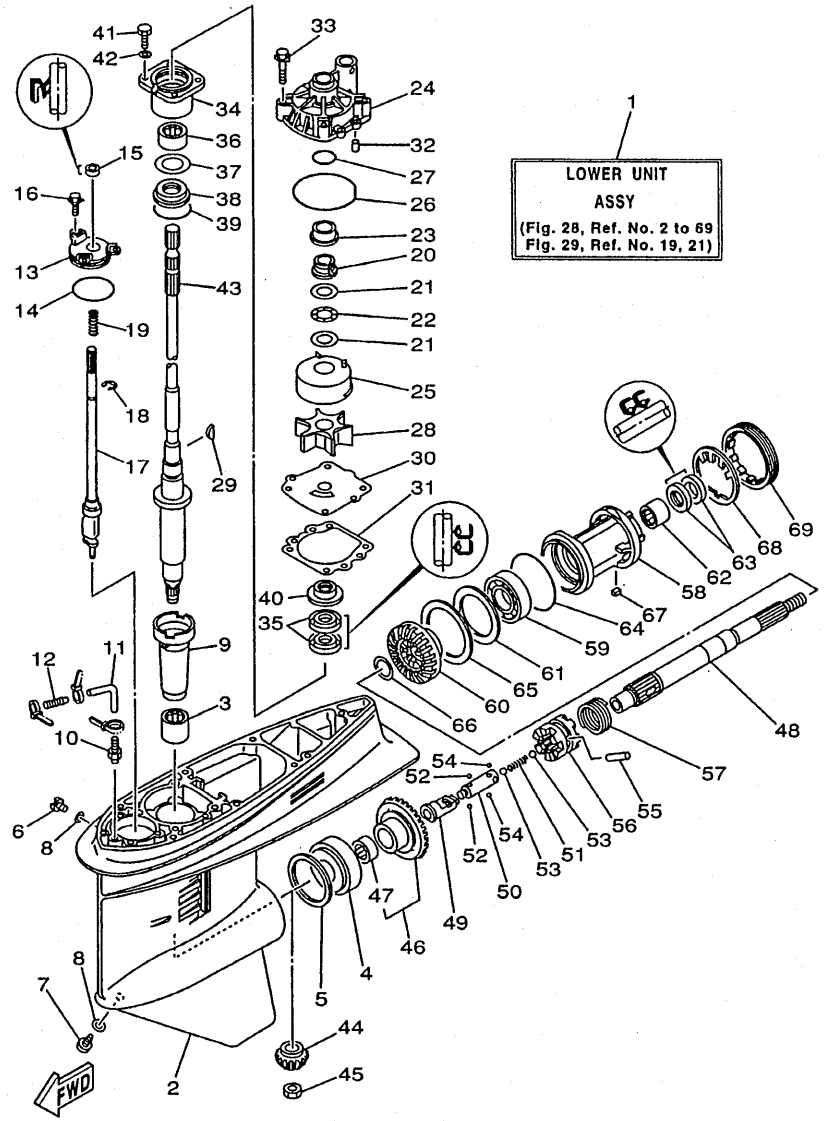
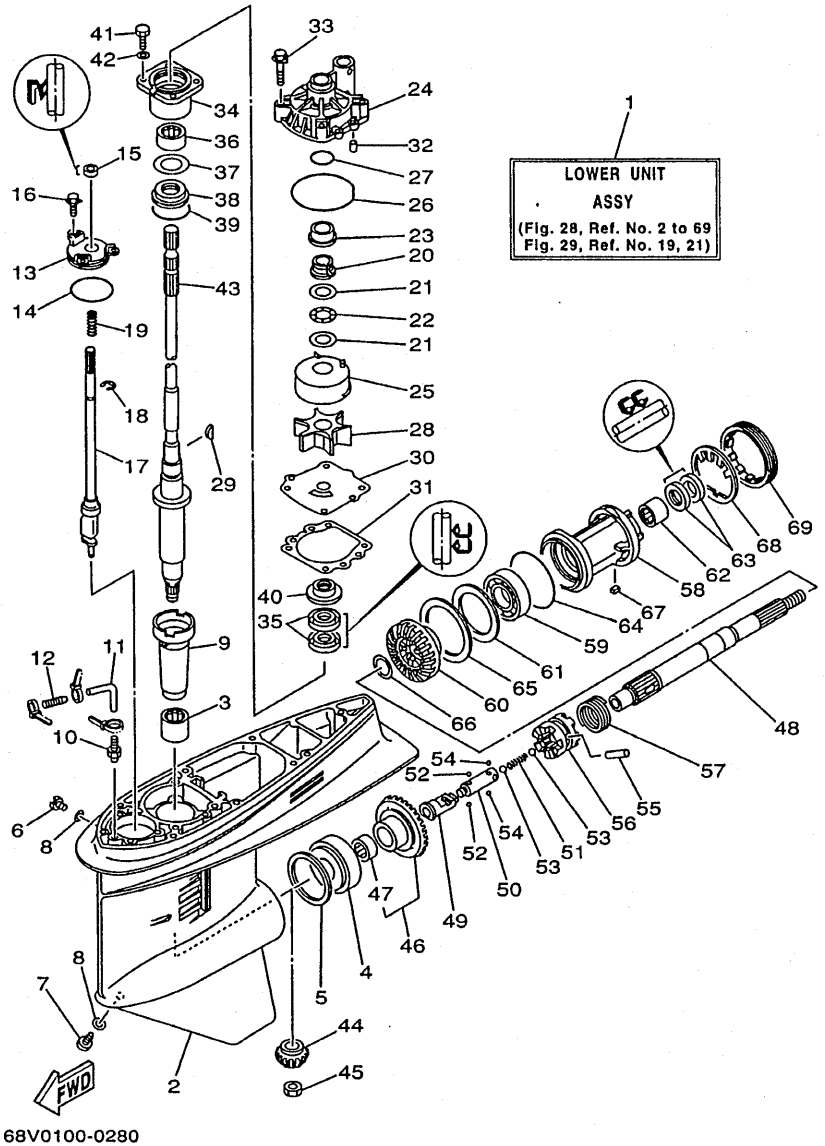


FIG. 28 LOWER CASING. DRIVE 1 BOITIER D' HELICE, TRANSMISSION 1

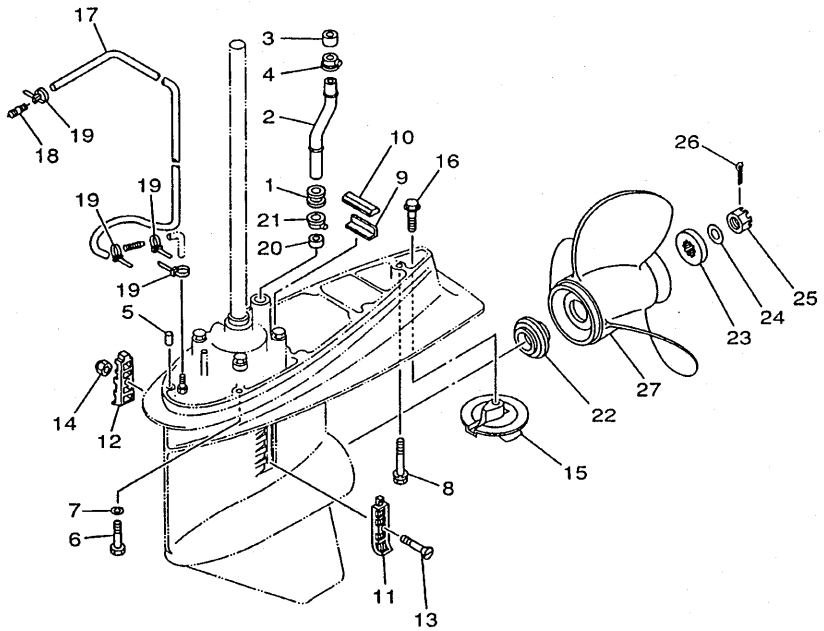
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
41	97095-08025	BOLT BOULON	4					
42	92995-08600	WASHER RONDELLE	4					
43	68V-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1					L
	68V-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1					X
44	68V-45551-00	PINION PIGNON D'ATTAQUE	1					
45	90170-16M01	NUT ECROU	1					
46	68V-45560-00	GEAR PIGNON	1					
47	93315-425U7	.BEARING .ROULEMENT	1					
48	6E5-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1					
49	6K1-45641-01	SHIFTER EMBRAYAGE	1					
50	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSSOIR	1					
51	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1					
52	93507-32009	BALL BILLE	2					
53	93511-32017	BALL BILLE	2					
54	93503-16003	BALL BILLE	2					
55	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1					
56	68V-45631-00	CLUTCH, DOG CRABOT	1					
57	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1					
58	6E5-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1					
59	93306-208U0	BEARING ROULEMENT	1					
60	68V-45571-00	GEAR PIGNON	1					
61	6E5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1					
62	93315-430U8	BEARING ROULEMENT	1					
63	93101-30M17	OIL SEAL JOINT SPY	2					
64	93210-86M39	O-RING JOINT TORIQUE	1					
65	6L6-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1					UR
	6L6-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1					UR



68V0100-0280

FIG. 28 LOWER CASING. DRIVE 1 BOITIER D' HELICE, TRANSMISSION 1

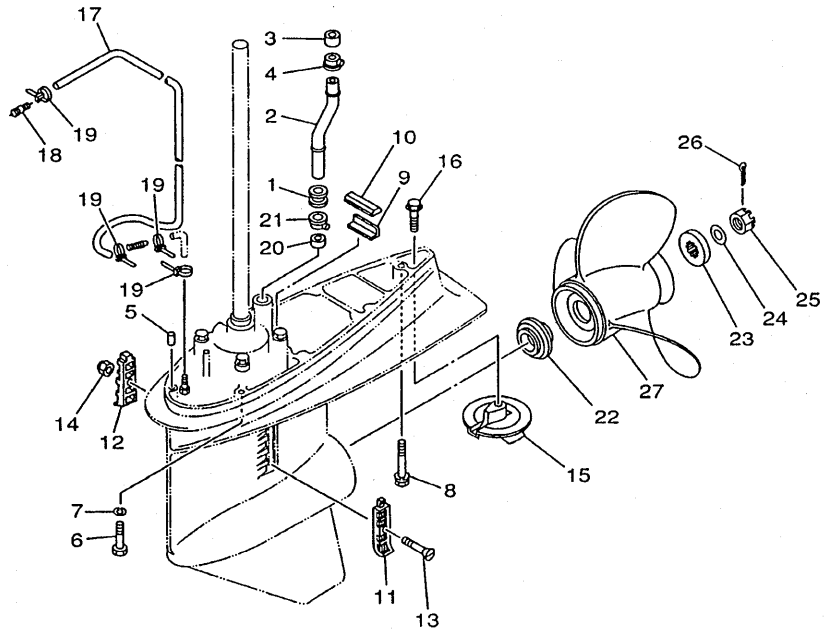
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
65	6L6-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1					UR
	6L6-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1					UR
	6L6-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1					UR
	6L6-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1					UR
	6L6-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1					UR
66	90201-30M92	WASHER, PLATE RONDELLE, PLATE	2					
67	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1					
68	688-45383-02	WASHER, CLAW FREIN D'ECROU	1					
69	688-45384-00	NUT ECROU	1					



68V0010-0280

FIG. 29 LOWER CASING. DRIVE 2 BOITIER D' HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1					
2	68V-44361-10	TUBE, WATER TUBE D'EAU	1					L
	68V-44361-30	TUBE, WATER TUBE D'EAU	1					X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1					
4	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1					
5	93608-12M05	PIN, DOWEL GOUJON	2					
6	97075-10045	BOLT BOULON	6					
7	92995-10100	WASHER RONDELLE	6					
8	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1					
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1					
10	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1					
11	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1					
12	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1					
13	90142-05M03	SCREW, COUNTERSUNK VIS, TETE NOYEE	1					
14	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1					
15	6E5-45371-01	TAB-TRIM ANODE DERIVE	1					
16	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1					
17	90445-076K2	HOSE DURITE	1					
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1					
19	90465-11M10	CLAMP BRIDE	4					
20	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1					
21	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1					
22	6E5-45987-01	SPACER ENTRETOISE	1					
23	688-45997-01	SPACER ENTRETOISE	1					
24	92990-18200	WASHER RONDELLE	1					
25	90171-18M04	NUT, CASTLE ECROU, CRENELE	1					
26	91490-40030	PIN, COTTER GOUPILLE, FENDUE	1					



68V0010-0280

FIG. 29 LOWER CASING. DRIVE 2 BOITIER D' HELICE, TRANSMISSION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
27	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1					UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1					UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1					UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1					UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1					UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1					UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1					UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1					UR
		STAINLESS STEEL PROPELLER **ACIER INOXYDABLE HELICE**						
	688-45930-02-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1					UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1					UR
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1					UR
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1					UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1					UR
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1					UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1					UR
		HIGH PERFORMANCE PROPELLER **HELICE RENDEMENT DE HAUTEUR**						
	62A-45970-10	PROPELLER (3X13-1/2"X21"-K) HELICE (3X13-1/2"X21"-K)	1					UR
	62A-45972-10	PROPELLER (3X13-1/2"X23"-K) HELICE (3X13-1/2"X23"-K)	1					UR
	62A-45974-10	PROPELLER (3X13-1/2"X19"-K) HELICE (3X13-1/2"X19"-K)	1					UR

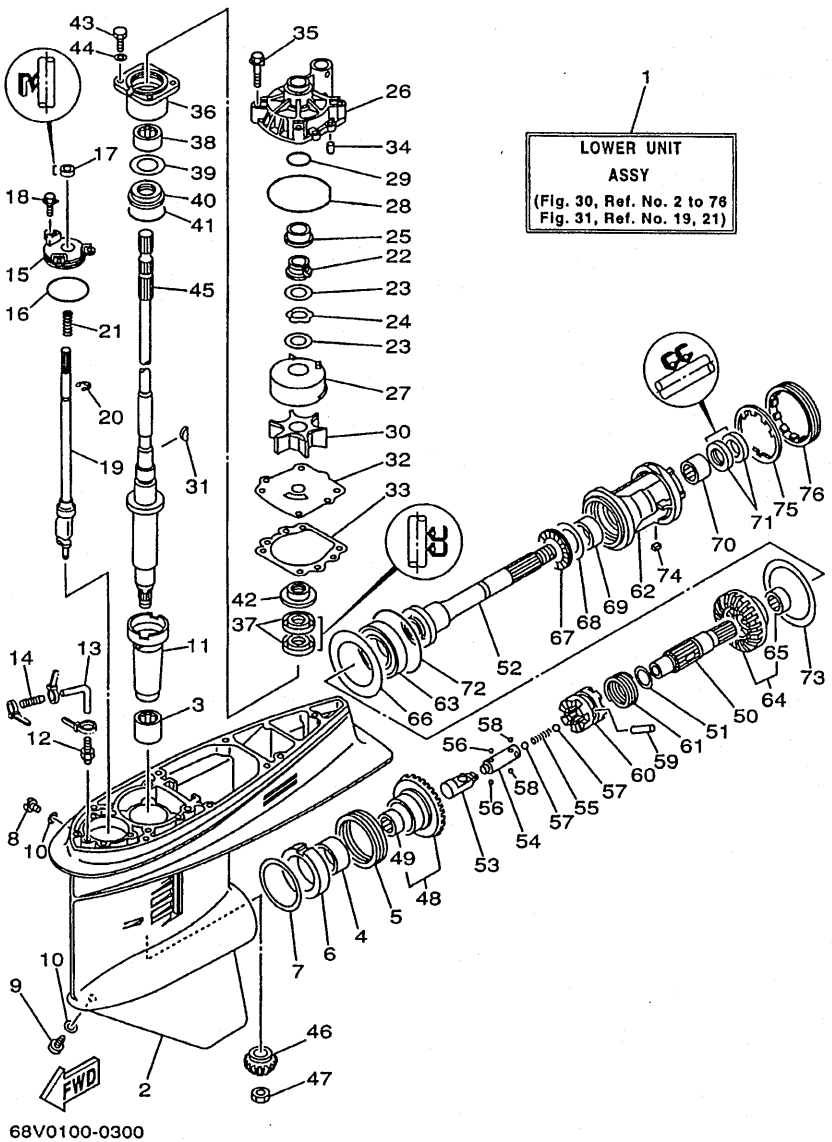


FIG. 30 LOWER CASING. DRIVE 3 BOITIER D' HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68W-45300-30-8D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)		1				X
2	6E5-45301-04-8D	CASING, LOWER BEQUILLE		1				
3	93315-628U9	BEARING ROULEMENT		1				
4	93315-345W0	BEARING ROULEMENT		1				
5	93341-360U8	BEARING ROULEMENT		1				
6	6L6-45538-00	SPACER 1 ENTRETOISE		1				
7	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR
8	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT		1				
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE		1				
10	90430-08020	GASKET JOINT		2				
11	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR		1				
12	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU		1				
13	90445-07ME9	HOSE DURITE		1				X
14	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE		1				
15	6E5-45321-00	PLATE PLAQUETTE		1				
16	93210-58144	O-RING JOINT TORIQUE		1				
17	93106-09014	OIL SEAL JOINT SPY		1				
18	90119-06M10	BOLT, WITH WASHER BOULON, AVEC RONDELLE		3				
19	6E5-44150-02	SHIFT CAM ASSY CAME D'INVERSION		1				
20	93430-08006	CIRCLIP CIRCLIP, TYPE S		1				
21	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION		1				

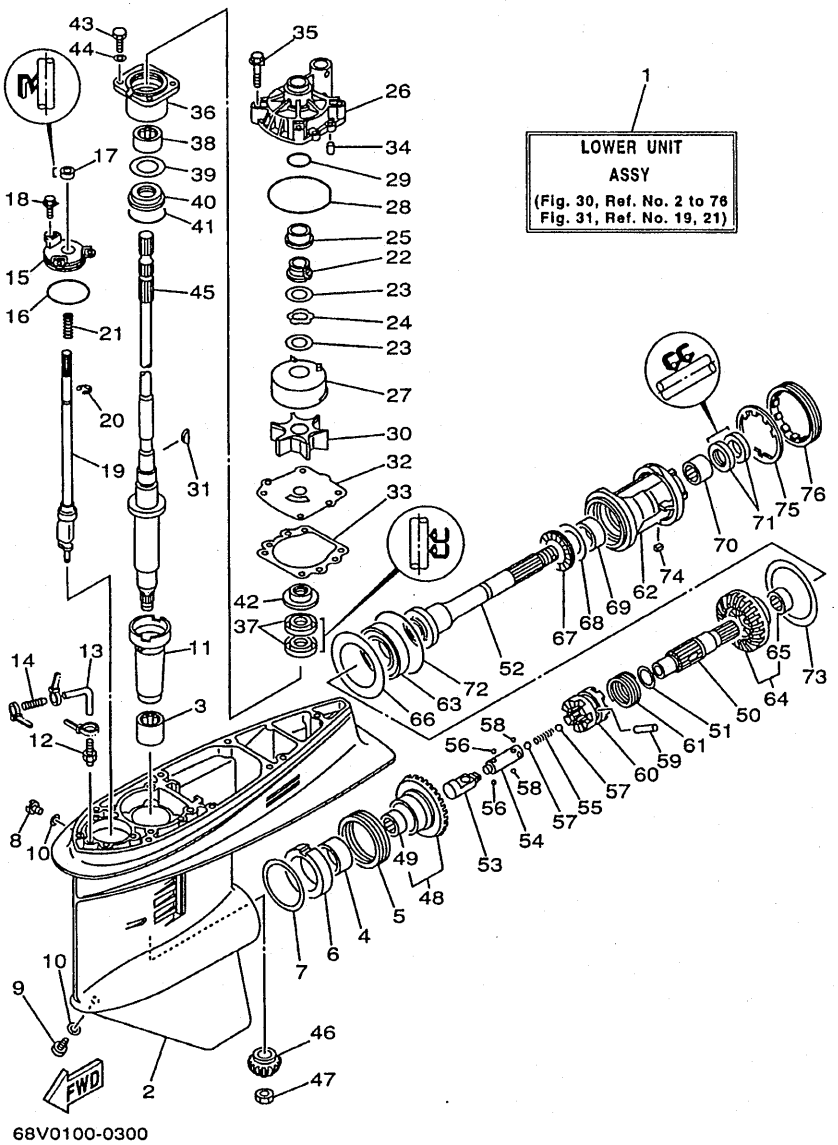
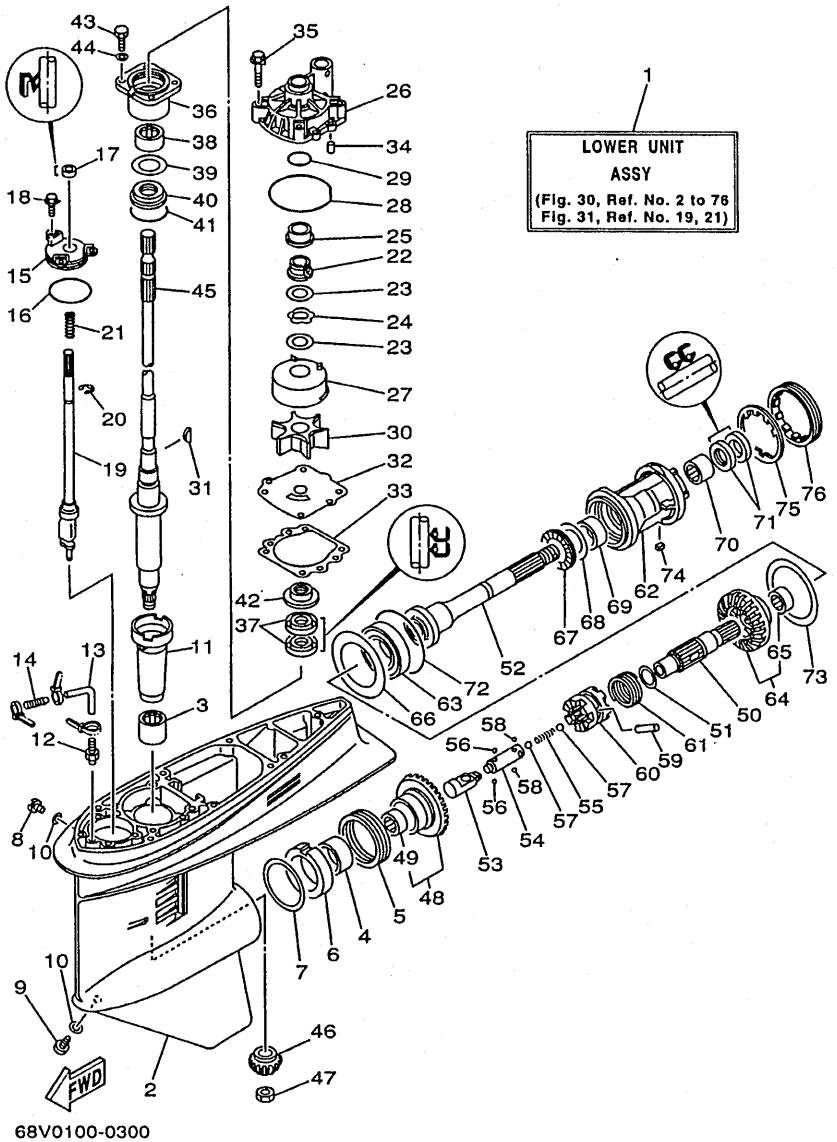


FIG. 30 LOWER CASING. DRIVE 3 BOITIER D' HELICE, TRANSMISSION 3

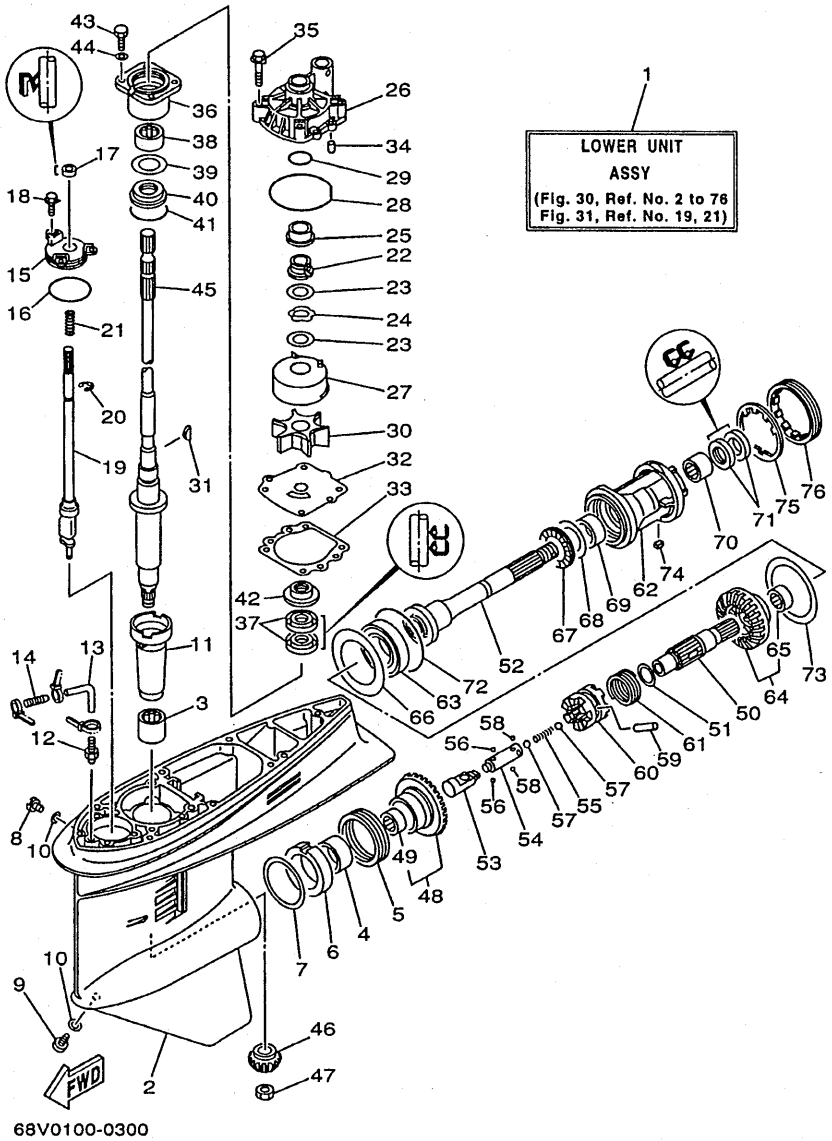
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
22	61A-45538-00	SPACER 1 ENTRETOISE		1				
23	90201-22M01	WASHER, PLATE RONDELLE, PLATE		2				
24	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE		1				
25	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE		1				
26	61A-44311-01	HOUSING, WATER PUMP CORPS, POMPE A EAU		1				
27	61A-44322-02	INSERT, CARTRIDGE CUVETTE		1				
28	93210-86M38	O-RING JOINT TORIQUE		1				
29	93210-37160	O-RING JOINT TORIQUE		1				
30	6E5-44352-01	IMPELLER TURBINE		1				
31	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE		1				
32	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE		1				
33	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU		1				
34	93606-12019	PIN, DOWEL GOUJON		2				
35	90119-08M14	BOLT, WITH WASHER BOULON, AVEC RONDELLE		4				
36	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1				
37	93101-28M16	OIL SEAL JOINT SPY		2				
38	93317-330U2	BEARING ROULEMENT		1				
39	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR
40	93341-930V2	BEARING ROULEMENT		1				
41	93210-55M14	O-RING JOINT TORIQUE		1				
42	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE		1				



68V0100-0300

FIG. 30 LOWER CASING. DRIVE 3 BOITIER D' HELICE, TRANSMISSION 3

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
43	97095-08025	BOLT BOULON		4				
44	92995-08600	WASHER RONDELLE		4				
45	68V-45501-30	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.		1				X
46	68V-45551-00	PINION PIGNON D'ATTAQUE		1				
47	90170-16M01	NUT ECROU		1				
48	68W-45560-00	GEAR PIGNON		1				
49	93315-425U7	.BEARING .ROULEMENT		1				
50	6K1-45611-00	SHAFT, PROPELLER ARBRE, HELICE		1				
51	90201-26M00	WASHER, PLATE RONDELLE, PLATE		1				
52	6L6-45611-20	SHAFT, PROPELLER ARBRE, HELICE		1				
53	6E5-45641-02	SHIFTER EMBRAYAGE		1				
54	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSSOIR		1				
55	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION		1				
56	93507-32009	BALL BILLE		2				
57	93511-32017	BALL BILLE		2				
58	93503-16003	BALL BILLE		2				
59	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE		1				
60	68V-45631-00	CLUTCH, DOG CRABOT		1				
61	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT		1				
62	6L6-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT		1				
63	93332-000V7	BEARING ROULEMENT		1				
64	68W-45570-00	GEAR PIGNON		1				
65	93315-430V5	.BEARING .ROULEMENT		1				
66	6L6-45576-00	WASHER, THRUST RONDELLE DE CALAGE		1				
67	93341-440U5	BEARING ROULEMENT		1				
68	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR

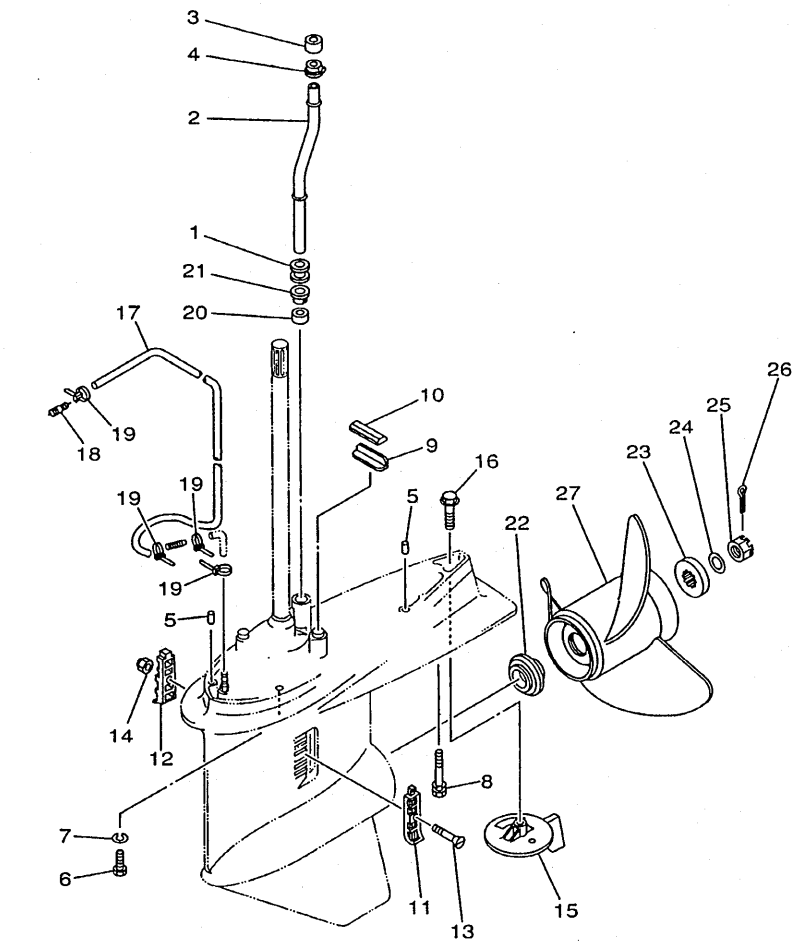


68V0100-0300

FIG. 30 LOWER CASING. DRIVE 3 BOITIER D' HELICE, TRANSMISSION 3

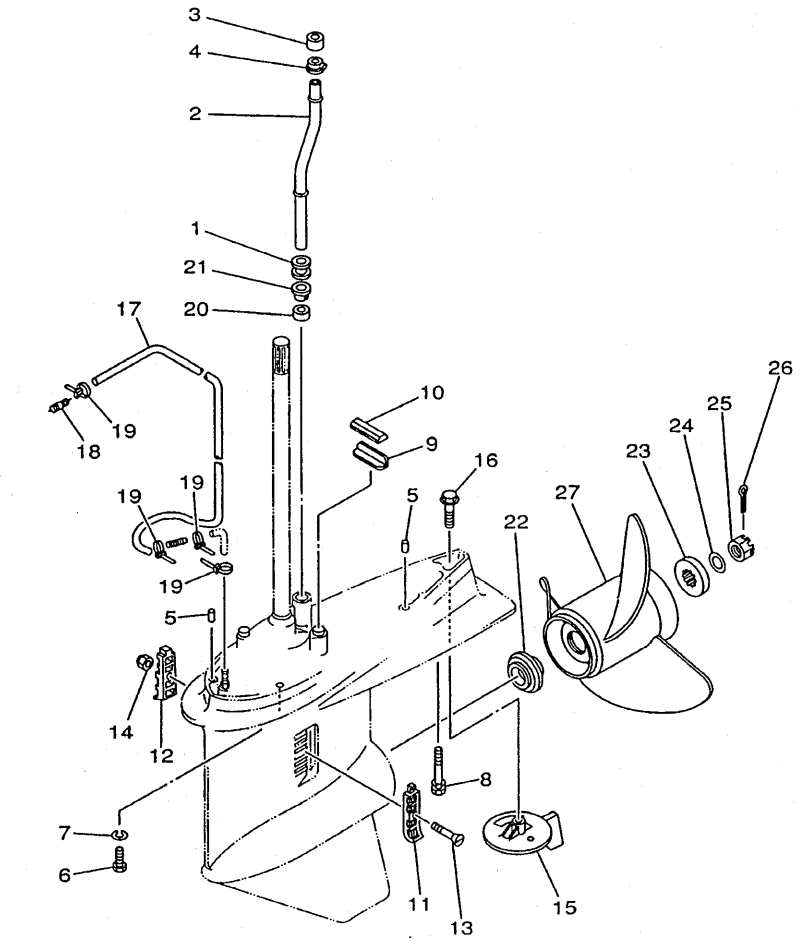
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
68	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR
	6K1-45578-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR
	6K1-45578-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR
	6K1-45578-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR
69	93315-440V6	BEARING ROULEMENT		1				
70	93317-330U5	BEARING ROULEMENT		1				
71	93101-30M17	OIL SEAL JOINT SPY		2				
72	93210-86M39	O-RING JOINT TORIQUE		1				
73	6L6-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)		1				UR
	6L6-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)		1				UR
	6L6-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)		1				UR
	6L6-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)		1				UR
	6L6-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)		1				UR
	6L6-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)		1				UR
	6L6-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)		1				UR
74	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE		1				
75	688-45383-02	WASHER, CLAW FREIN D'ECROU		1				
76	688-45384-00	NUT ECROU		1				

FIG. 31 LOWER CASING. DRIVE 4 BOITIER D' HELICE, TRANSMISSION 4



68V0010-0300

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1				
2	68V-44361-30	TUBE, WATER TUBE D'EAU		1				X
3	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1				
4	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1				
5	93608-12M05	PIN, DOWEL GOUJON		2				
6	97075-10045	BOLT BOULON		6				
7	92995-10100	WASHER RONDELLE		6				
8	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE		1				
9	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC		1				
10	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC		1				
11	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU		1				
12	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU		1				
13	90142-05M03	SCREW, COUNTERSUNK VIS, TETE NOYEE		1				
14	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT		1				
15	6L6-45371-00	TAB-TRIM ANODE DERIVE		1				
16	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE		1				
17	90445-076K2	HOSE DURITE		1				
18	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE		1				
19	90465-11M10	CLAMP BRIDE		4				
20	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU		1				
21	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE		1				
22	6E5-45987-01	SPACER ENTRETOISE		1				
23	688-45997-01	SPACER ENTRETOISE		1				
24	92990-18200	WASHER RONDELLE		1				
25	90171-18M04	NUT, CASTLE ECROU, CRENELE		1				
26	91490-40030	PIN, COTTER GOUPILLE, FENDUE		1				
27	6L6-45930-01-98	PROPELLER (3X13"X17"-KL) HELICE (ENS.)		1				UR

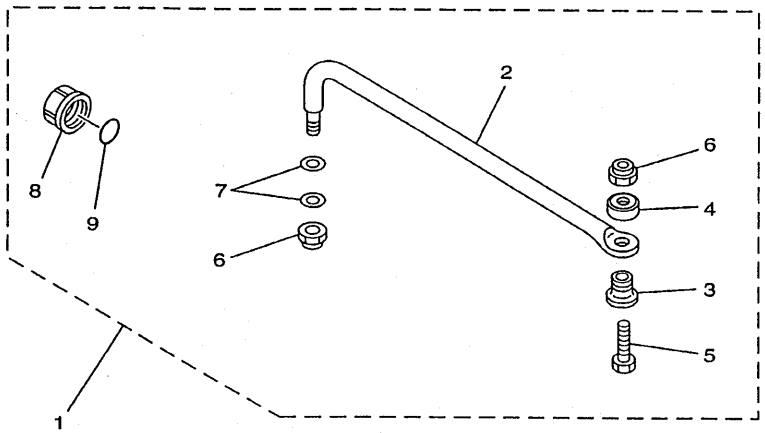


68V0010-0300

FIG. 31 LOWER CASING. DRIVE 4 — BOITIER D' HELICE, TRANSMISSION 4

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
27	6L6-45970-00-98	PROPELLER (3X13"X19"-KL) HELICE (3X13"X19"-KL)		1				UR
	6L6-45972-00-98	PROPELLER (3X13"X21"-KL) HELICE (3X13"X21"-KL)		1				UR

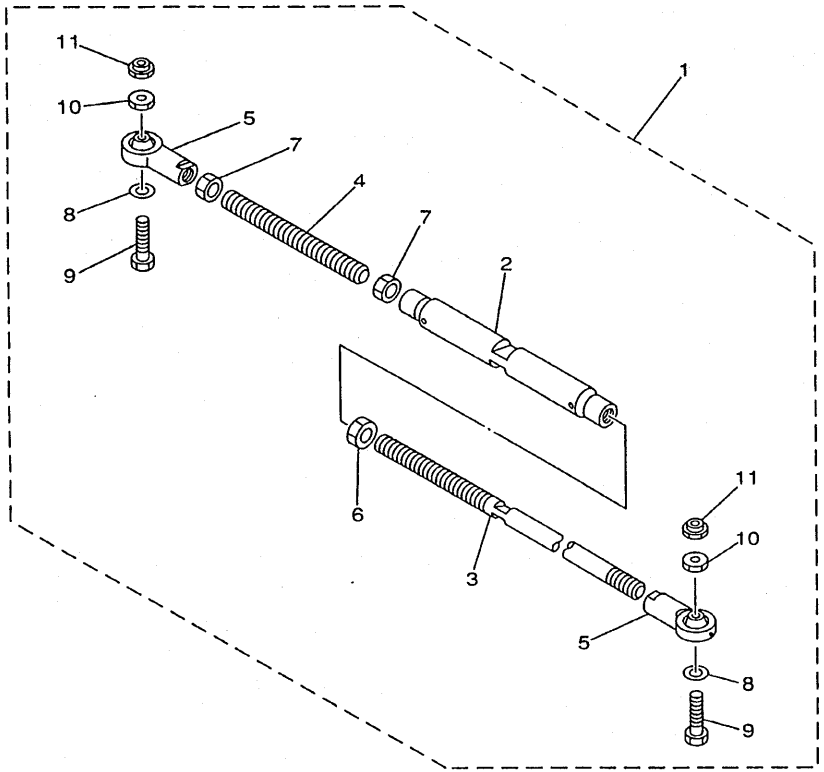
FIG. 32 STEERING GUIDE ATTACHMENT 1 DIRECTION GUIDE ACCESSOIRE 1



67H0100-9290

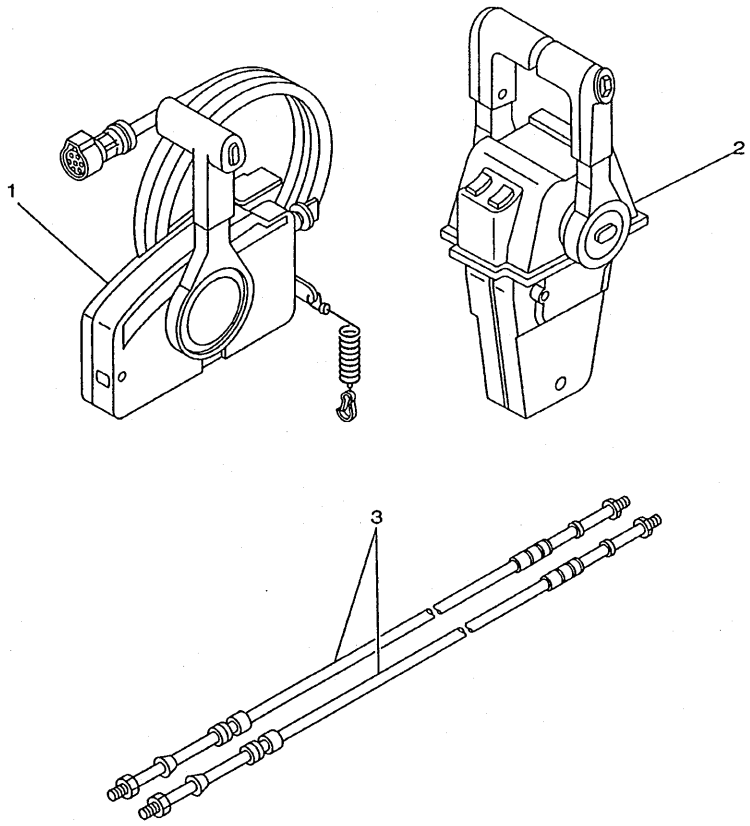
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	1				AP •
2	6E5-61351-01	.ROD, STEERING LINK .RENVOI DE DIRECTION	1	1				
3	90387-10M61	.COLLAR .COLLERETTE	1	1				
4	90560-12M01	.SPACER .ENTRETOISE	1	1				
5	6E5-61355-00	.BOLT .BOULON	1	1				
6	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	2				
7	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	2				
8	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	1				
9	93210-16275	.O-RING .JOINT TORIQUE	1	1				

FIG. 33 STEERING GUIDE ATTACHMENT 2 DIRECTION GUIDE ACCESSOIRE 2



67H0100-0300

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	6E5-61301-01	TWIN KIT (L:600-800MM) JUMELE KIT (L:600-800MM)		1				AP
2	6E5-61313-00	.ADJUSTER .TENDEUR		1				
3	6E5-61311-11	.TIE BAR .BARRE D'ACCOUPLEMENT		1				
4	6E5-61315-00	.TIE BAR .BARRE D'ACCOUPLEMENT		1				
5	6E5-61303-00	.STEERING EYE COMP. .AXE COMP.		2				
6	90170-14M06	.NUT .ECROU		1				
7	95380-14700	.NUT .ECROU		2				
8	90201-10M76	.WASHER, PLATE .RONDELLE, PLATE		2				
9	90101-09M70	.BOLT .BOULON		2				
10	90170-09M05	.NUT .ECROU		2				
11	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT		2				



67H0100-9310

FIG. 34 REMOTE CONTROL BOX　　BOITIER DE COMMANDE A DISTANCE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	703-48205-A2	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW.
2	704-48207-22	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1				AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE, COMMANDE A DISTANCE:15F	2	2				UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F CABLE, COMMANDE A DISTANCE:16F	2	2				UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE, COMMANDE A DISTANCE:17F	2	2				UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F CABLE, COMMANDE A DISTANCE:21F	2	2				UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F CABLE, COMMANDE A DISTANCE:23F	2	2				UR

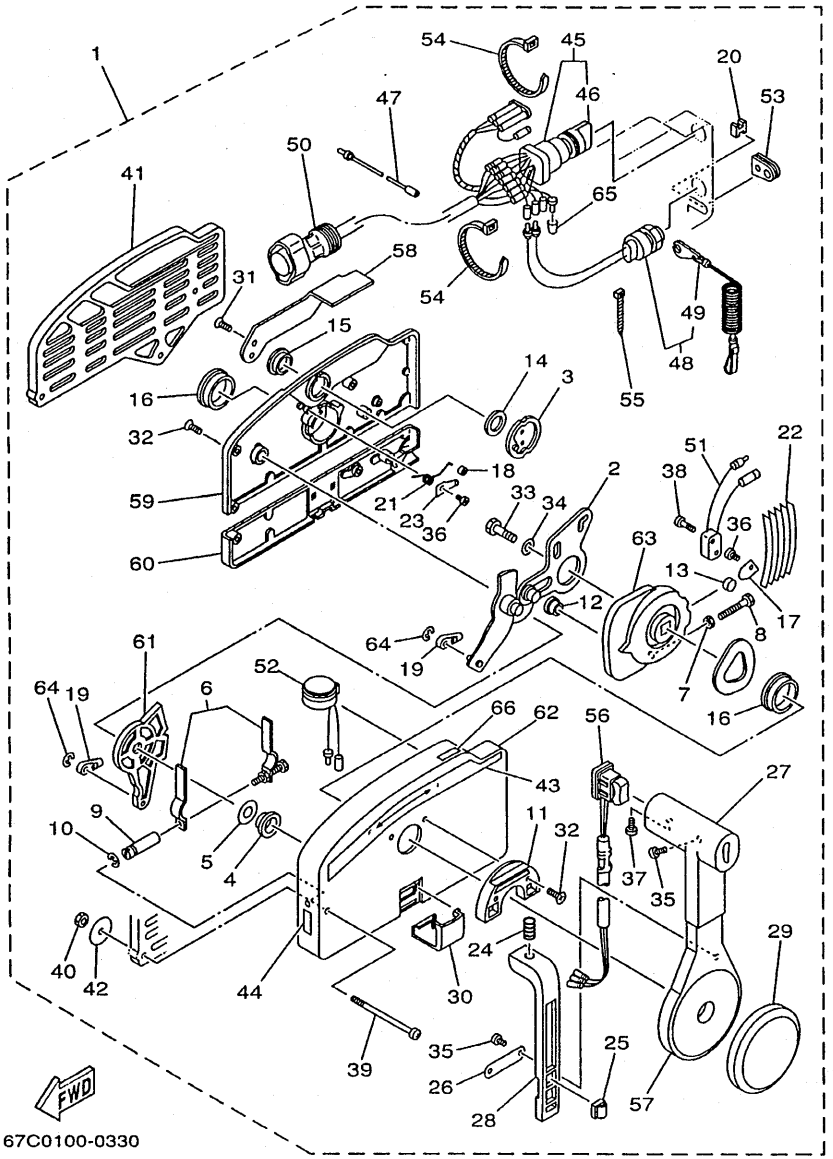
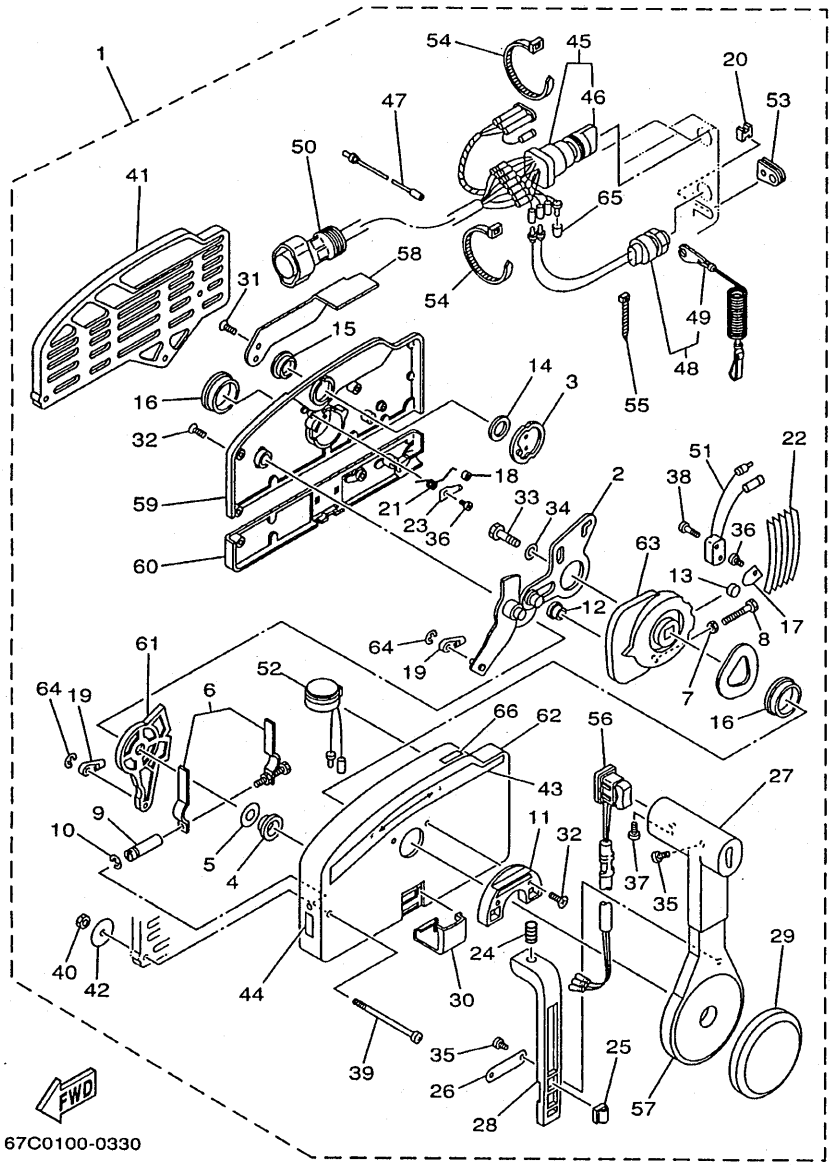


FIG. 35 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

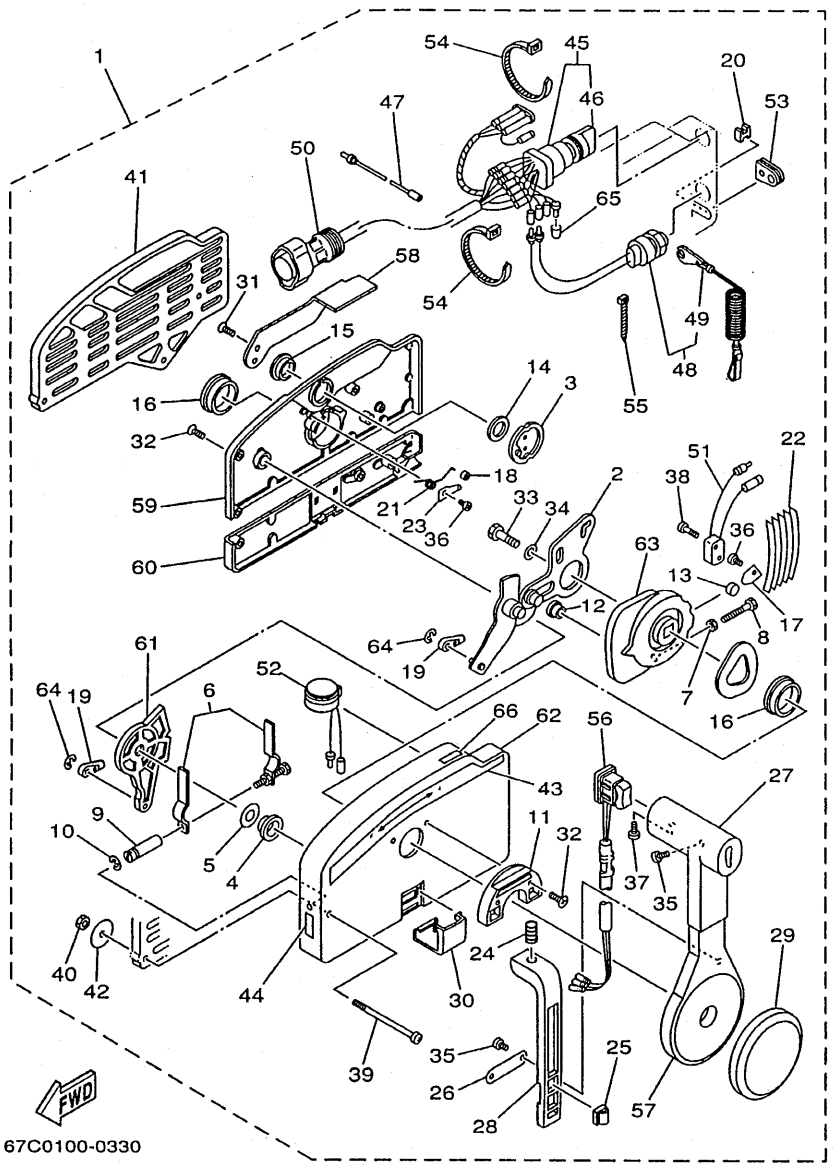
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	703-48205-A2	REMOTE CONTROL ASSY (10P) BOITIER DE COMMANDE A DISTANCE	1					AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAS, ACCELERATION	1					
3	703-48153-00	.SHAFT, FREE ACCEL. .AXE	1					
4	703-48235-00	.BUSHING .COUSSINET	1					
5	703-48268-00	.SPACER .ENTRETOISE	1					
6	703-48264-00	.THROTTLE, FRICTION .ACCELERATION	1					
7	95380-05600	.NUT .ECROU	1					
8	97380-05025	.BOLT .BOULON	1					
9	703-48265-00	.SHAFT, FRICTION .AXE, COPILOTE	1					
10	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	3					
11	703-48245-00	.PLATE, LOCK .PLAQUE, VERROU	1					
12	703-48252-00	.ROLLER, CAM .POULIE	1					
13	701-48248-00	.ROLLER, FREE ACCEL. .POULIE	1					
14	703-48198-00	.WASHER, WAVE .RONDELLE, ELASTIQUE ONDULEE	1					
15	703-48243-00	.BUSHING .COUSSINET	1					
16	703-48236-00	.BUSHING 1 .POULIE	2					
17	703-48189-00	.RETAINER .FLASQUE	1					
18	703-48234-00	.ROLLER, DETENT .POULIE	1					
19	703-48345-01	.CABLE END,REMOTE CONTROL 2 .CHAPE CABLE	2					
20	703-48358-00	.ANCHOR, CABLE .COLLIER	1					
21	703-48244-00	.SPRING, FREE ACCEL. .RESSORT	1					
22	703-48238-00	.SPRING, DETENT .RESSORT	5					
23	703-48246-00	.SPACER .ENTRETOISE	1					
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESSORT	1					
25	703-82594-00	.CLAMP .BRIDE	1					
26	703-48226-00	.PLATE, STOPPER .PLAQUETTE	1					
27	703-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER	1					SINGLE



67C0100-0330

FIG. 35 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	703-48223-00	.LOCK, NEUTRAL .VERROU, NEUTRAL	1					
29	703-48225-00	.COVER .COUVERCLE	1					
30	703-48219-00	.COVER, LEAD .COUVERCLE	1					
31	703-48281-00	.SCREW .VIS	2					
32	703-48282-00	.SCREW .VIS	7					
33	97095-08030	.BOLT .BOULON	1					
34	92990-08600	.WASHER, PLATE .RONDELLE, PLATE	1					
35	98580-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3					
36	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2					
37	98580-05010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1					
38	98580-03015	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2					
39	703-48291-10	.SCREW (M6) .VIS (M6)	3					
40	95380-06600	.NUT, HEXAGON .ECROU	3					
41	703-48293-10	.SPACER, REMOTE CONTROL .ENTRETOISE	1					SINGLE
42	701-48287-00	.WASHER .RONDELLE	3					
43	703-48215-00	.GRAPHIC .ADHESIF	1					
44	702-48217-00	.MARK .ETIQUETTE	1					
45	703-82510-11	.MAIN SWITCH ASSY (10P) .CONTACTEUR A CLEF COMPLET (10P)	1					FOR PRIME START MODEL
46	676-82577-00	..CAP, KEY ..CABOCHON	1					
47	703-82531-00	.WIRE, LEAD .FIL	1					
48	688-82575-01	.ENGINE STOP SWITCH ASSY .COUPE CIRCUIT CPLT	1					
49	682-82556-00	..STOPPER ..PLAQUETTE	1					
50	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, FAISCEAU	1					L:5M (10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT	1					
52	703-83383-A0	.BUZZER .RONFLEUR	1					
53	703-48284-00	.GROMMET .PASSE-FIL	1					
54	90464-13080	.CLAMP .BRIDE	2					



67C0100-0330

FIG. 35 REMOTE CONTROL ASSY 1 BOITIER DE COMMANDE A DISTANCE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
55	703-82592-00	.BAND .COLLIER	1					
56	703-82563-01	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR	1					
57	703-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE	1					
58	703-48152-00	.KNOB, FREE ACCEL. .BOUTON	1					
59	703-48212-00	.BACK PLATE 1 .PLAQUETTE 1	1					
60	703-48213-00	.BACK PLATE 2 .PLAQUETTE 2	1					
61	703-48271-00	.ARM, SHIFT .BRAS	1					
62	703-48211-01	.HOUSING,1 .CORPS	1					
63	703-48232-00	.GEAR .PIGNON	1					
64	93430-06024	.CIRCLIP .CIRCLIP, TYPE S	2					
65	703-82542-00	.CAP .COUVERCLE	1					
66	703-48218-00	.GRAPHIC .ADHESIF	1					

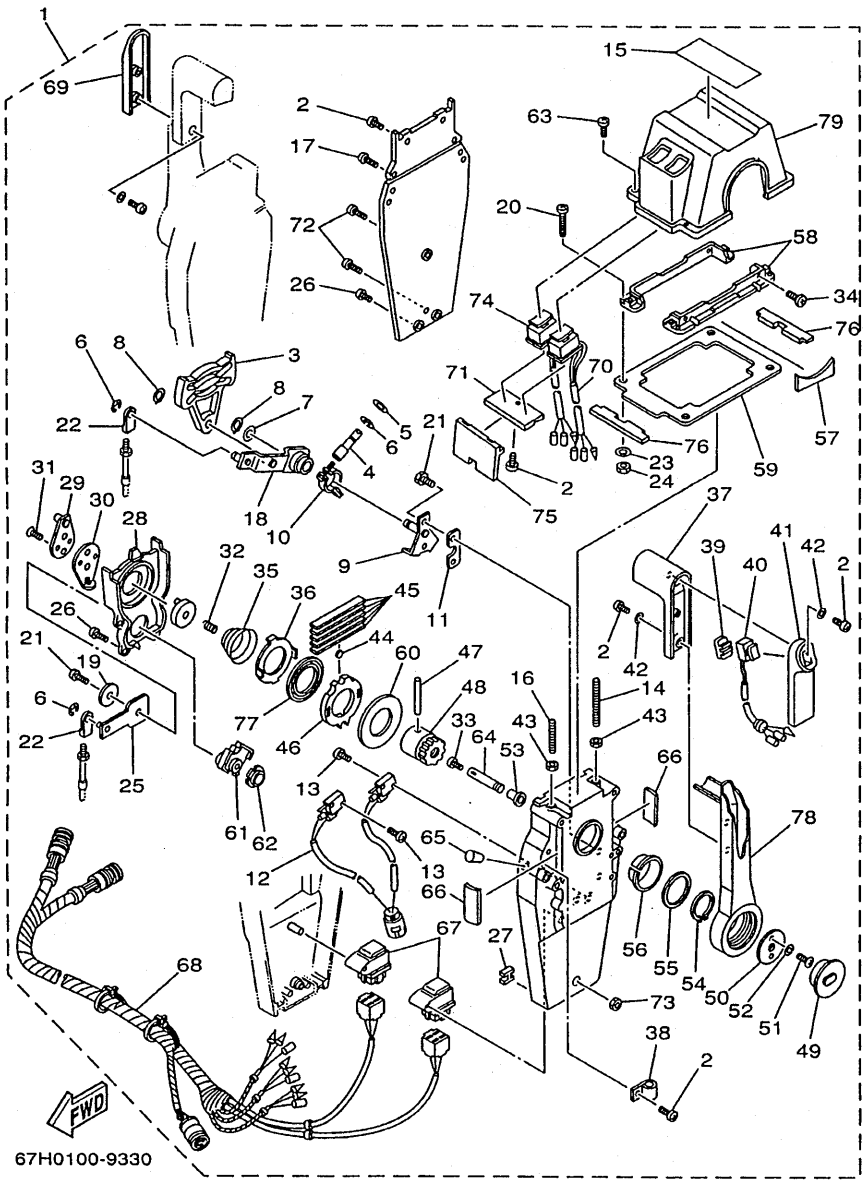


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	704-48207-22	REMOTE CONTROL ASSY BOITIER DE COMMANDE A DISTANCE		1				AP WITH PT/T SW.
2	97890-05016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		12				
3	EL8-48251-00	.PLATE, CAM .PLAQUE, CAME		2				
4	704-48265-00	.SHAFT, FRICTION .AXE, COPILOTE		2				
5	701-48246-00	.SPACER .ENTRETOISE		2				
6	93430-06024	.CIRCLIP .CIRCLIP, TYPE S		8				
7	92990-10600	.WASHER, PLATE .RONDELLE, PLATE		2				
8	EL8-48259-00	.CIRCLIP 1 .CIRCLIP		4				
9	704-48262-00	.SHAFT, THROTTLE .AXE, ACCELERATION		2				
10	704-48264-00	.THROTTLE, FRICTION .ACCELERATION		2				
11	704-48266-00	.SPACER .ENTRETOISE		2				
12	704-82540-00	.NEUTRAL SWITCH ASSY .CONTACTEUR DE POINT-MORT		1				
13	98580-03014	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4				
14	EL8-48281-00	.SCREW .VIS		2				
15	704-48215-10	.GRAPHIC .ADHESIF		1				
16	704-48281-00	.SCREW .VIS		2				
17	98580-05525	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4				
18	704-48261-00	.ARM, THROTTLE .BRAS, ACCELERATION		2				
19	EL8-48191-00	.WASHER 1 .RONDELLE		2				
20	98580-05540	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4				
21	97080-06018	.BOLT .BOULON		6				
22	703-48345-01	.CABLE END,REMOTE CONTROL 2 .CHAPE CABLE		4				
23	704-48287-00	.WASHER .RONDELLE		4				
24	95380-05600	.NUT .ECROU		4				
25	EL8-48271-00	.ARM, SHIFT .BRAS		2				
26	EL8-48127-00	.SCREW 1 .VIS 1		16				
27	703-48358-00	.ANCHOR, CABLE .COLLIER		2				

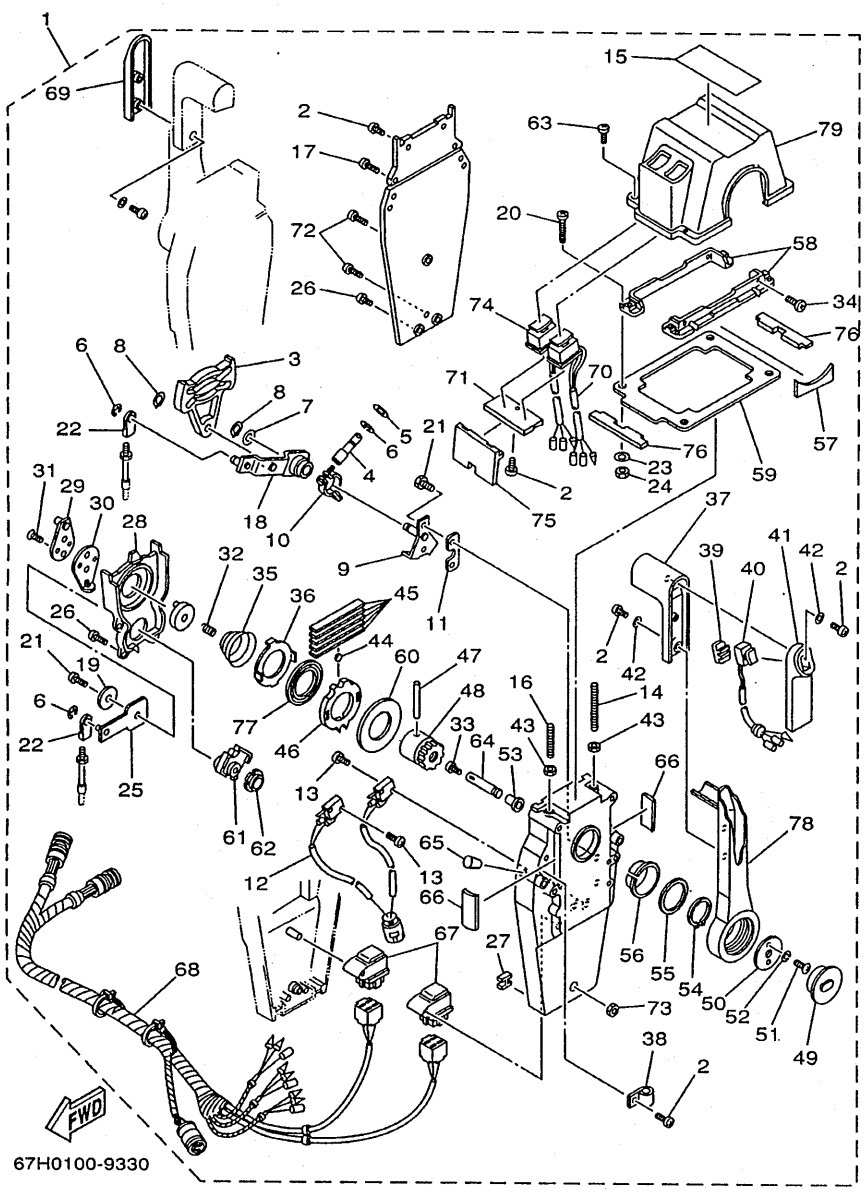


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	EL8-48231-00	.HOUSING, GEAR .CARTER, ENGRENAGE		2				•
29	EL8-48241-00	.ARM, DRIVE .BRAS, COMMANDE		2				
30	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .BUTEE		2				
31	98780-06020	.SCREW, FLAT HEAD .VIS, TETE PLATE		4				
32	EL8-48158-00	.SPRING 1 .RESSORT 1		2				
33	98580-04006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		2				
34	98780-05018	.SCREW, FLAT HEAD .VIS, TETE PLATE		4				
35	EL8-48244-00	.SPRING, FREE ACCEL. .RESSORT		2				
36	EL8-48245-00	.PLATE, LOCK .PLAQUE, VERROU		2				
37	704-48222-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		2				
38	704-82594-00	.CLAMP .BRIDE		1				
39	704-48228-00	.HOLDER, SWITCH .SUPPORT		1				
40	704-82563-G0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1				
41	704-48229-00	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1				
42	92990-05300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		6				
43	95380-06600	.NUT, HEXAGON .ECROU		4				
44	701-48248-00	.ROLLER, FREE ACCEL. .POULIE		2				
45	703-48238-00	.SPRING, DETENT .RESSORT		10				
46	EL8-48232-00	.GEAR 1 .PIGNON		2				
47	EL8-48164-00	.PIN 2 .PION 2		2				
48	704-48242-00	.SHAFT, DRIVE .ARBRE, MOTEUR		2				
49	704-48225-00	.COVER .COUVERCLE		2				
50	704-48192-00	.WASHER 2 .RONDELLE 2		2				
51	97890-06018	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		4				
52	92990-06300	.WASHER, INTERNAL TOOTH .RONDELLE, DENTURE INTERNE		4				
53	702-48263-00	.BUSHING .COUSSINET		2				
54	EL8-48279-00	.CIRCLIP 2 .CIRCLIP 2		2				

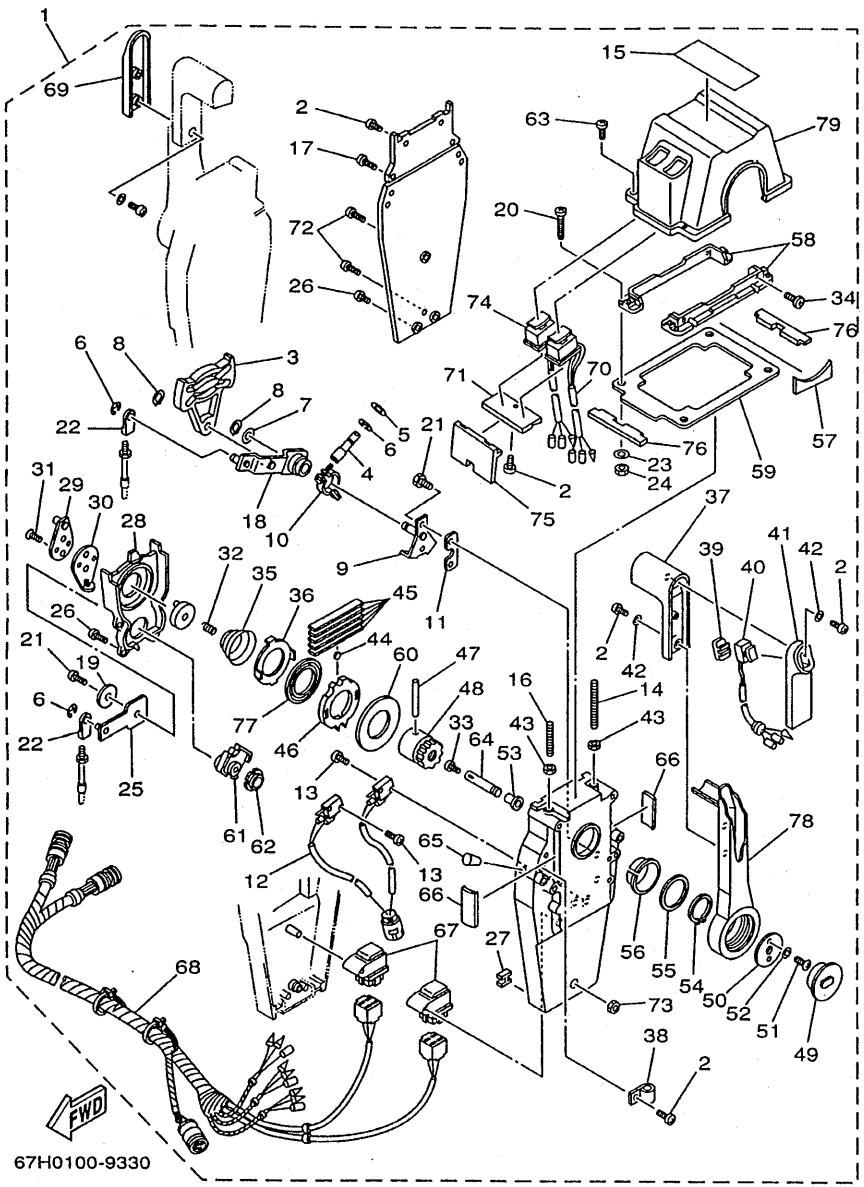
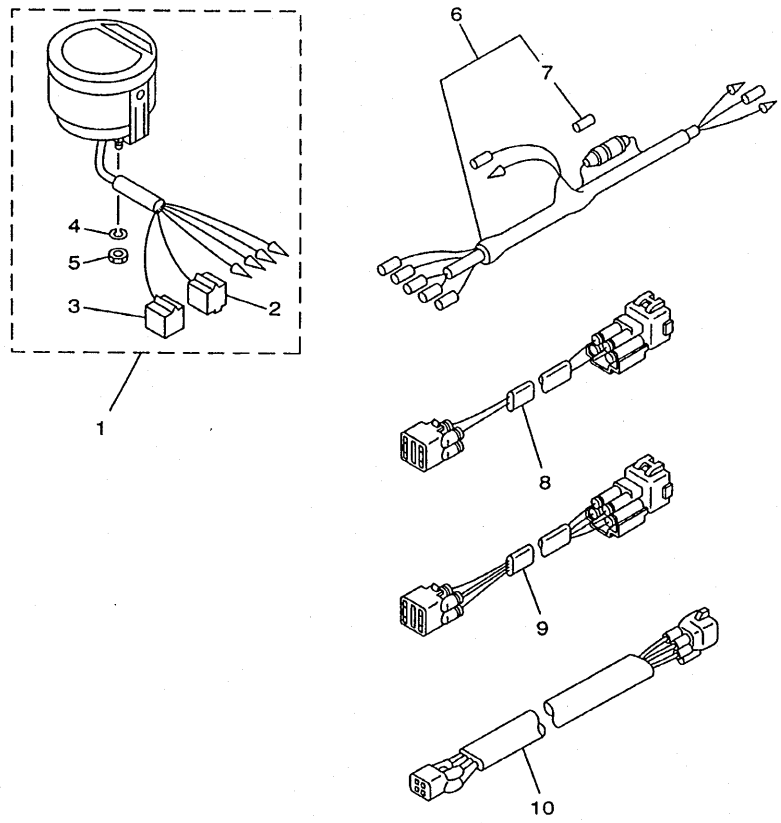


FIG. 36 REMOTE CONTROL ASSY 2 BOITIER DE COMMANDE A DISTANCE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
55	704-48193-00	.WASHER 3 .RONDELLE 3		2				
56	EL8-48234-00	.BUSHING 1 .POULIE		2				
57	704-48219-00	.COVER, LEAD .COUVERCLE		2				
58	704-48144-00	.PLATE, STOPPER 2 .PLAQUETTE 2		2				
59	704-48176-10	.GROMMET .PASSE-FIL		1				
60	703-48192-00	.WASHER 2 .RONDELLE 2		2				
61	EL8-48233-00	.GEAR 2 .PIGNON 2		2				
62	703-48235-00	.BUSHING .COUSSINET		2				
63	704-48282-00	.SCREW .VIS		4				
64	EL8-48153-10	.SHAFT, FREE ACCEL. .AXE		2				
65	704-48166-00	.PLUG .BOUCHON		2				
66	704-48284-00	.GROMMET .PASSE-FIL		4				
67	704-81950-00	.RELAY ASSY .RELAIS COMPLET		2				
68	704-82590-10	.WIRE HARNESS ASSY .FAISCEAU DE FILS COMPLET		1				
69	704-48229-10	.GRIP, CONTROL LEVER .POIGNEE, COMMANDE LEVIER		1				
70	704-82563-E0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1				
71	704-48228-10	.HOLDER, SWITCH .SUPPORT		1				
72	98580-05555	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE		3				
73	704-48156-00	.NUT 1 .ECROU 1		1				
74	704-82563-F0	.TRIM & TILT SWITCH ASSY .INCLINER ET PARER COMMUTATEUR		1				
75	704-48285-00	.GROMMET 2 .PASSE-FIL 2		1				
76	704-48286-00	.GROMMET 3 .PASSE-FIL 3		2				
77	704-48178-00	.PLATE, SHIFT .PLAQUETTE		2				
78	704-48221-00	.LEVER, CONTROL .LEVIER, COMMANDE		2				
79	704-48119-20	.COVER .COQUILLE		1				



68V0300-0370

FIG. 37 METER — COMPTEUR

REF. NO.	PART NO. / NO. PIECES	DESCRIPTION / DESCRIPTION	68V	68W				REMARKS / REMARQUES
1	6Y5-83500-T2	DIGITAL TACHOMETER ASSY COMPTE-TOURS NUMERIQUE CPLT	1	1				AP
2	9E450-04433	.CONNECTOR .CONNECTEUR	1	1				M-4-W
3	9E450-04533	.CONNECTOR .CONNECTEUR	1	1				F-4-W
4	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2				
5	95380-04600	.NUT .ECROU	2	2				
6	6Y5-83553-00	WIRE, LEAD FIL	1	1				AP
7	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	1	1				
8	6R3-82521-70	WIRE, LEAD FIL	1					AP 7M
	6R3-82521-80	WIRE, LEAD FIL		1				AP 8M
9	6R3-82553-70	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU	1					AP 4P,7M
	6R3-82553-80	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU		1				AP 4P,8M
10	6R3-82553-30	EXTENSION, WIRE LEAD L=3000 EXTENSION, FAISCEAU		2				AP

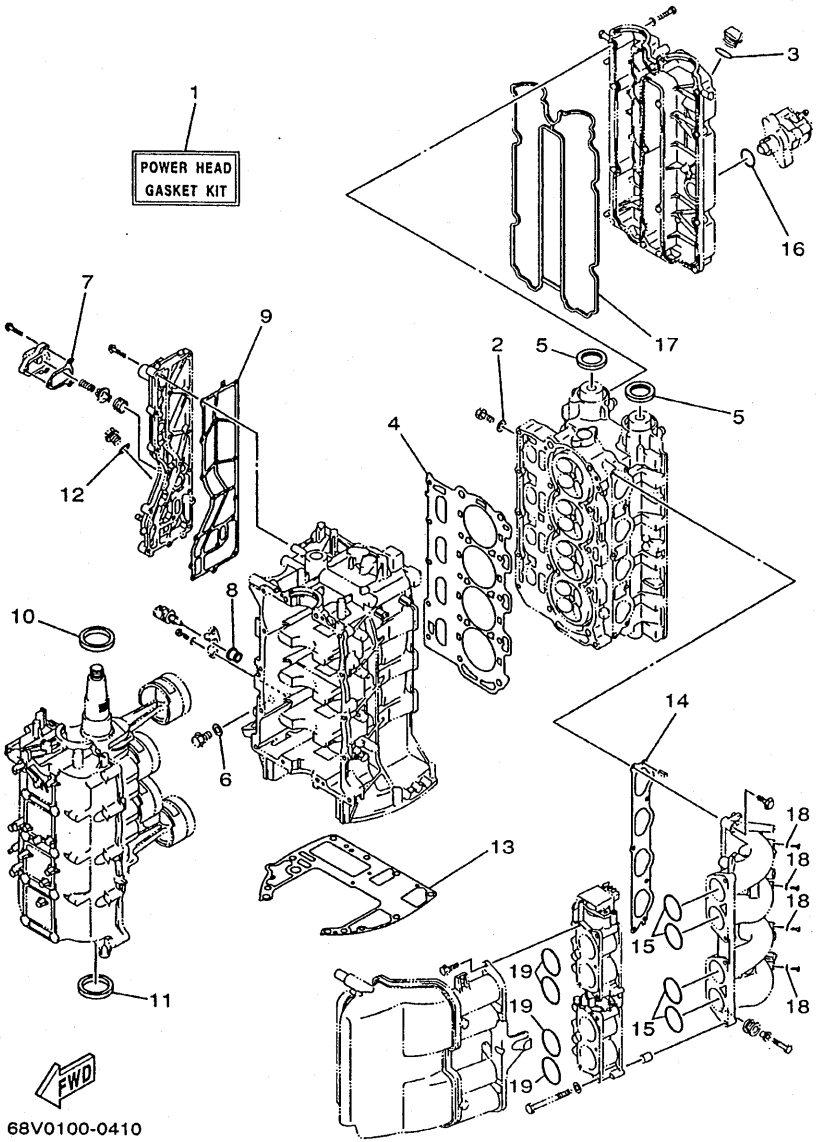


FIG. 38 REPAIR KIT 1 — KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W	REMARKS REMARQUES
1	68V-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	
2	90430-08143	.GASKET .JOINT	4	4	
3	93210-24M79	.O-RING .JOINT TORIQUE	1	1	
4	67F-11181-01	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	1	
5	93102-38M59	.OIL SEAL .JOINT SPY	2	2	
6	90430-14115	.GASKET .JOINT	1	1	
7	67F-12435-A0	.GASKET .JOINT	1	1	
8	68V-85753-00	.GASKET, SENDER UNIT .JOINT, DE PERCEPTION	1	1	
9	67F-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	
10	93102-48M60	.OIL SEAL .JOINT SPY	1	1	
11	93101-48M68	.OIL SEAL .JOINT SPY	1	1	
12	90430-18130	.GASKET .JOINT	1	1	
13	67F-11351-01	.GASKET, CYLINDER .JOINT, D'EMBASE	1	1	
14	68V-13645-00	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	
15	93210-48MG8	.O-RING .JOINT TORIQUE	4	4	
16	93210-30682	.O-RING .JOINT TORIQUE	1	1	
17	67F-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	1	
18	90430-06014	.GASKET .JOINT	4	4	
19	93210-48MJ9	.O-RING .JOINT TORIQUE	4	4	

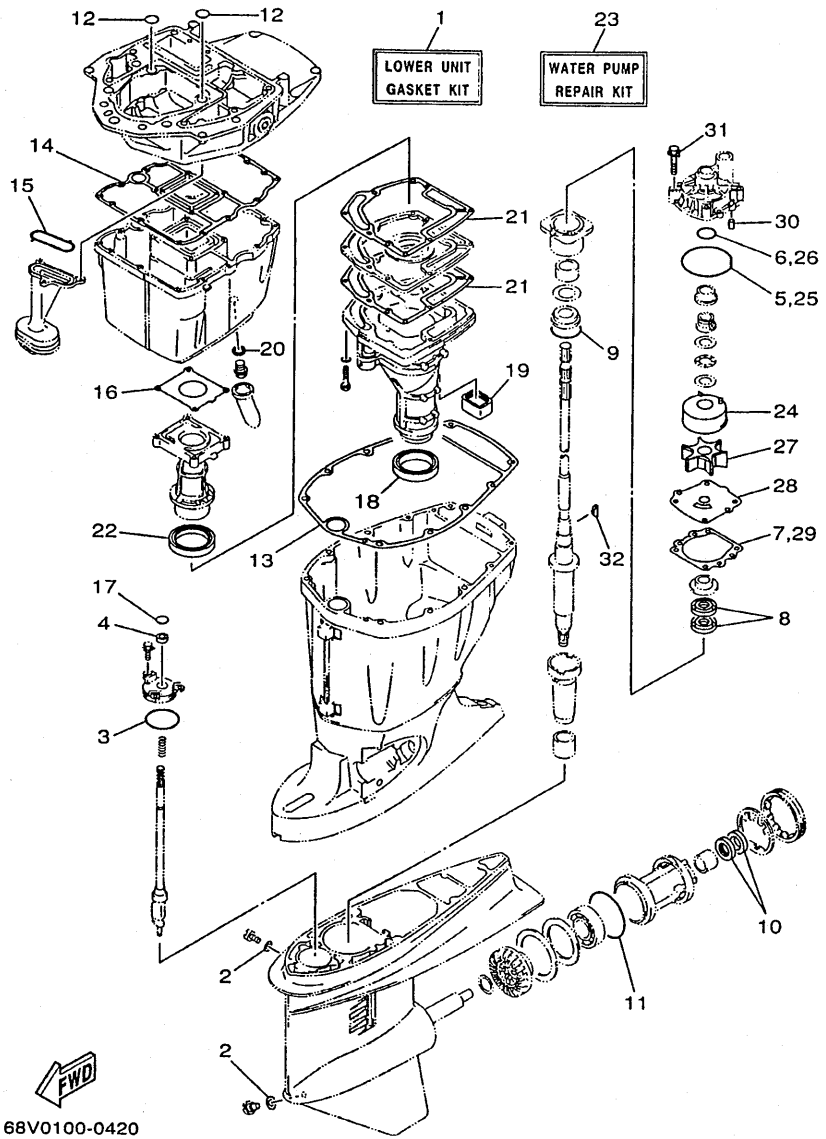


FIG. 39 REPAIR KIT 2 — KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
1	68V-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	1				
2	90430-08020	.GASKET .JOINT	2	2				
3	93210-58144	.O-RING .JOINT TORIQUE	1	1				
4	93106-09014	.OIL SEAL .JOINT SPY	1	1				
5	93210-86M38	.O-RING .JOINT TORIQUE	1	1				
6	93210-37160	.O-RING .JOINT TORIQUE	1	1				
7	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
8	93101-28M16	.OIL SEAL .JOINT SPY	2	2				
9	93210-55M14	.O-RING .JOINT TORIQUE	1	1				
10	93101-30M17	.OIL SEAL .JOINT SPY	2	2				
11	93210-86M39	.O-RING .JOINT TORIQUE	1	1				
12	93210-19MJ1	.O-RING .JOINT TORIQUE	2	2				
13	67F-45113-00	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	1				
14	67F-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	1				
15	67F-13415-00	.SEAL, OIL STRAINER .JOINT, FILTRE A HUILE	1	1				
16	67F-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1				
17	93210-09165	.O-RING .JOINT TORIQUE	1	1				
18	68V-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	1				
19	67F-45127-00	.SEAL .JOINT	1	1				
20	90430-14M09	.GASKET .JOINT	1	1				
21	67F-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	2	2				
22	67F-41138-00	.SEAL, EXT. 1 .JOINT DE GROUPE 1	1	1				
23	6N6-W0078-02	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1				
24	61A-44322-02	.INSERT, CARTRIDGE .CUVETTE	1	1				
25	93210-86M38	.O-RING .JOINT TORIQUE	1	1				
26	93210-37160	.O-RING .JOINT TORIQUE	1	1				
27	6E5-44352-01	.IMPELLER .TURBINE	1	1				

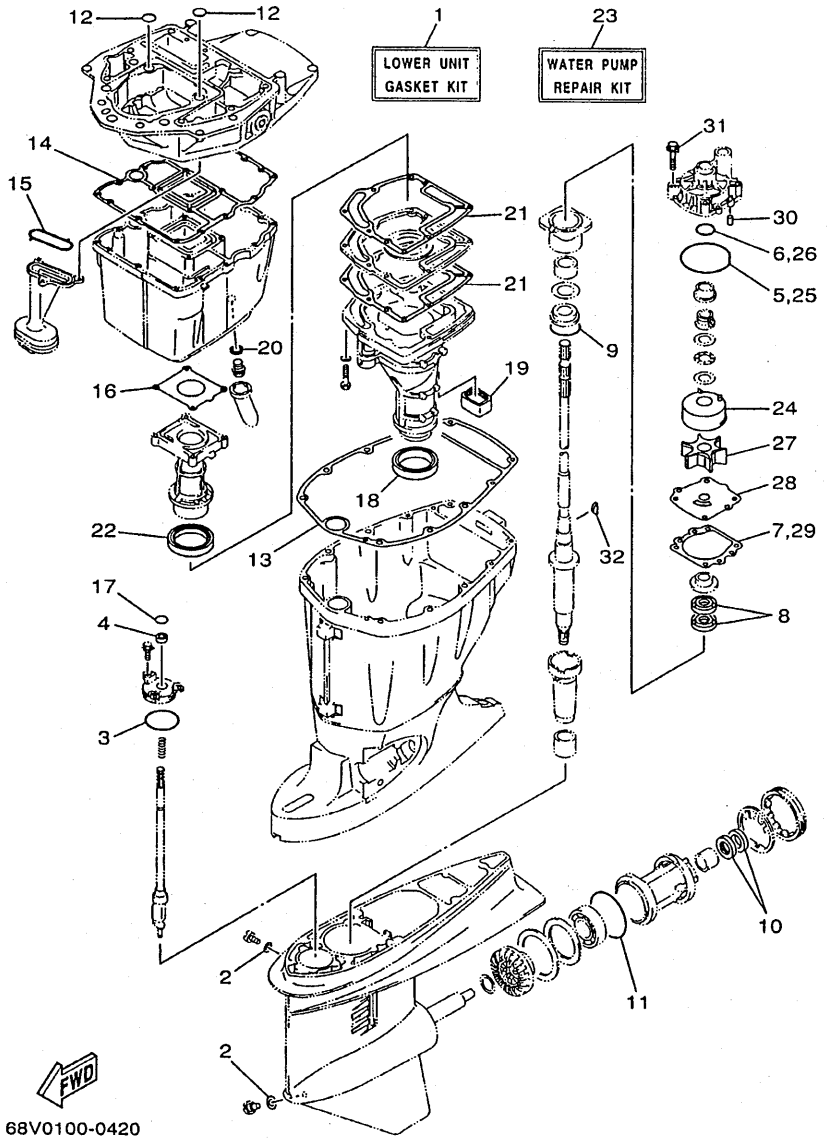


FIG. 39 REPAIR KIT 2 — KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	68V	68W				REMARKS REMARQUES
28	6E5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1				
29	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1				
30	93606-12019	.PIN, DOWEL .GOUJON	2	2				
31	90119-08M14	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	4	4				
32	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	1				

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K0A-A3722-00	5 - 8
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68V-W0001-20	39 - 1
68V-W0070-00	1 - 29
6N6-W0078-02	39 - 23
67G-W0084-10-4D	18 - 1
68V-W009A-00-1S	4 - 1
68V-W009B-00-1S	2 - 1
68V-W1164-00	3 - 7
68V-W1164-10	3 - 7
68V-11110-00-94	4 - 2
62Y-11119-00	2 - 8
67F-11133-10	4 - 3
67F-11168-00	4 - 22
67F-11181-01	4 - 17
	38 - 4
68V-11191-00-1S	4 - 21
67F-11192-00	4 - 29
67F-11325-00	2 - 24
	4 - 8
67F-11327-00-94	2 - 25
	4 - 9
67F-11328-00	2 - 28
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67F-11351-01	2 - 34
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67F-11356-00	4 - 26
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67F-11417-00	3 - 5
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68V-42632-00	1 - 23
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68V-42647-00	1 - 2
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